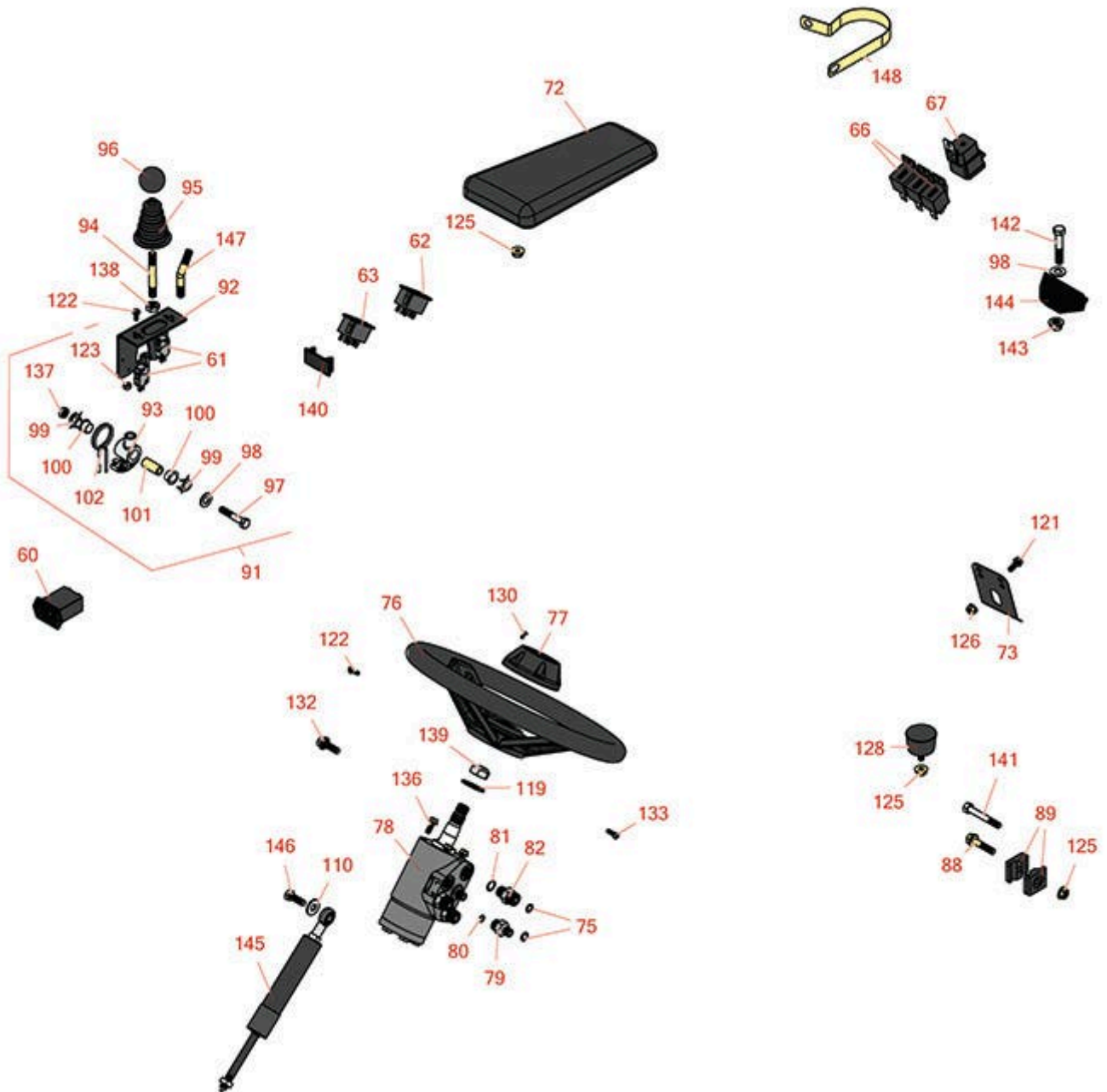




# Replaces Toro Greensmaster TriFlex

## 3420 Parts

Traction Unit - Model 04540  
Seat, Steering & Controls



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# Replaces Toro Greensmaster TriFlex

## 3420 Parts

Traction Unit - Model 04540  
Seat, Steering & Controls



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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### Gauges and Controls

60	<b>R1-513374</b>	1-513374	Hour Meter	1	
61	<b>R108-6496</b>	108-6496	Micro Switch w/Boot	1	
62	<b>R100-8070</b>	100-8070	Lamp - Warning	1	
63	<b>R100-8071</b>	100-8071	Lamp - Warning	1	
66	<b>R99-7435</b>	99-7435	Relay - 70 Amp	4	
67	<b>R99-7430</b>	99-7430	Relay - 30 Amp	1	

### Other Parts Available

72	<b>R108-7602</b>	108-7602	Arm Rest	1	
73	<b>R66-2630</b>	139-8557, 66-2630	Latch - Seat	1	
75	<b>R237-22</b>	107-8844, 237-22, 237-78	O-Ring	8	
76	<b>R75-0560</b>	75-0560, 87-3820	Steering Wheel Assy - 13 in	1	
77	<b>R68-5140</b>	68-5140	Cap - 13 in Steering Wheel	1	
78	<b>R114-4672</b>	114-4672	Valve-Steering	1	
79	<b>R340-1</b>	340-1, 88-1380	Hydraulic Fitting	2	
80	<b>R237-21</b>	237-21, 327-21	O-Ring	6	
81	<b>R237-42</b>	237-42, 31-4160	O-Ring	5	
82	<b>R340-2</b>	340-2, 60-1920	Hydraulic Fitting - Striaight	3	

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Traction Unit - Model 04540  
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
88	<b>R115-1794</b>	115-1794	Bolt - Hx HD Fl 5/16-18 x 1 1/2	1	
89	<b>R56-7973</b>	56-7973	Clamp - Tube	2	
91	<b>R106-4167</b>	106-4167	Joystick Bracket Assy	1	
92	<b>R115-5357-03</b>	115-5357-03	Bracket - Joystick	1	
93	<b>R105-7507</b>	105-7507	Pivot - Joystick	1	
94	<b>R105-8288</b>	105-8288	Rod-Joystick	1	
<i>Tech Note: 311000001-312999999:</i>					
95	<b>R93-5961</b>	93-5961	Dust Guard - Shifter	1	
96	<b>R233-42</b>	1-603175, 120-9752, 233-42, 233-47	Knob	2	
97	<b>R19H3130</b>	322-9, 3223-5	Bolt - Hex HD 5/16-18 x 1-3/4	1	

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*Traction Unit - Model 04540  
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
98	<b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	2	
99	<b>R106-4193</b>	106-4193	Washer - Finger, Spr	2	
100	<b>R93-5547</b>	93-5547	Bushing-Nylon	2	
101	<b>R106-4192</b>	106-4192	Spacer	1	
102	<b>R105-8289</b>	105-8289, 93-5509	Spring-Torsion	1	
110	<b>R453009</b>	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	5	

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*Traction Unit - Model 04540  
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
119	<b>R6040-106</b>	32127-33, 3296-27, 6040-106	Locknut - Stainless	1	
121	<b>R99-6810</b>	99-6810	Bolt - 1/4-20 x 5/8 Hwh	2	
122	<b>R3290-321</b>	01-158-0200, 31-0130, 3250-12, 3290-321	Screw-Hex Washer HD 10-24 x 1/2	2	
123	<b>R3296-12</b>	32127-20, 3296-12	Nut - 10-32 Nylon Lock	2	
125	<b>R104-8300</b>	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	11	
126	<b>R104-7201</b>	104-7201	Locknut - 1/4-20 ESNA Flanged	2	
128	<b>R68-3270</b>	68-3270	Bumper-Rubber	2	
130	<b>R32144-21</b>	32144-21	Screw #6 x 1 Pan HD Ph Sheet Metal	2	
132	<b>R3234-42</b>	3234-42	Bolt - 3/8-16 x 1 Hx HD Fl	2	
133	<b>R3274-39</b>	3274-39	Screw - Button HD Soc Cap	6	
136	<b>R33103-016</b>	33103-016, 93-5919	Screw-HHF	4	
137	<b>R3296-29</b>	1-804256, 3290-357, 3296-29, 915662P	Locknut - 5/16-18 ESNA	1	
138	<b>R3218-3</b>	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	1	
139	<b>R3296-33</b>	3296-33	Locknut - 5/8-18 ESNA Jam	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
140	<b>R99-7420</b>	100-8493, 99-7420	Plug-Hole	1	
141	<b>R322-12</b>	01-150-0730, 01-178-0520, 322-12	Bolt - 5/16-18 x 2 1/2 Hx HD	2	
142	<b>R323-10</b>	01-150-0680, 01-178-0616, 100-6663, 100-8320, 1489, 20-51-AD, 20-51-AGD, 3224-6, 323-10, 323-35, 908336	Bolt - Hex HD 3/8-16 x 2	1	
143	<b>R104-8301</b>	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	1	
144	<b>R66-2490</b>	66-2490	Retainer - Battery	1	
145	<b>R133-9036</b>	133-9036	Shock Damper	1	
146	<b>R322-5</b>	01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A	Bolt - Hex HD 5/16-18 x 1	1	
147	<b>R121-6681</b>	121-6681	Stem - Joystick	1	
<i>Tech Note: 313000001-316000500:</i>					
148	<b>R2412-133</b>	01-651-0160, 2412-133	Clamp	1	

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