



Replaces Toro Greensmaster 3000 Parts

SPA Cutting Unit - Models 04450 & 04468

Rear Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Rear Rollers

1	R150692	150692	Roller - Smooth Heavy Duty Tubular Steel	1	
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Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life.:

2	R21-8450	21-8450	Roller - Smooth Tubular Steel	1	
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Tech Note: Constructed with greasable "water-pump" style bearings. :

3	R150300	150300	Roller - Smooth Solid Steel	1	
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Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

4	R150341	150341	Roller - Smooth UHMW Polyethylene	1	
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Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

Overhaul Kits

20	R101395		Overhaul Kit - UHMW Roller	1	
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Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

21	R100136		Overhaul Kit - Roller	0	
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Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:

22	R53-9240	42-4820, 53-9240	Scraper Kit - Rear Roller SET/3	1	
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Tech Note: Includes 12 ea: R19-9560 Spacer, R32152-4 Locknut, R400106 Bolt; 6 ea: R256-239 Bearing, R53-9250 Bracket; 3 ea: R19-9540 Spring, R19-9550 Spring, R42-4800 Scraper Bar:

Other Parts Available

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30	R21-8430	21-8430	Bearing - Roller	2	
31	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	6	
32	R150693		Shaft - HD Rear Roller	1	
33	R61-0380	61-0380	Roller End - Cap Solid	2	
34	R253-152	253-116, 253-152	Seal - Inner Roller	2	
35	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	
<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
36	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
37	R253-117	253-117, 253-165	Seal - Outer Triple Lip	2	
38	R150674		Sleeve - Wear 3/4 Plated	2	

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39	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
40	R150333		Washer - Flat Keyed Outer SS	2	
41	R150334A		Washer - Thrust SAE660 Bronze	2	
42	R42-4800	42-4800	Bar - Scraper Rear Roller	1	
43	R400106	321-3, 513315, 908002P	Bolt - Hex HD 1/4-20 x 5/8	4	
44	R32152-4	32152-4	Locknut - 1/4-20 All Metal	4	
45	R256-239	256-239	Bearing	2	
46	R19-9560	19-9560	Spacer - Spring	4	
47	R19-9540	19-9540	Spring - Torsion LH	1	
48	R19-9550	19-9550	Spring - Torsion RH	1	
49	R150347T		Seal - Nonstick Lip	2	
50	R53-9250	53-9250	Bracket - Scraper Mount	2	
51	R500534	1-633585	Bearing - with Cup	2	

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