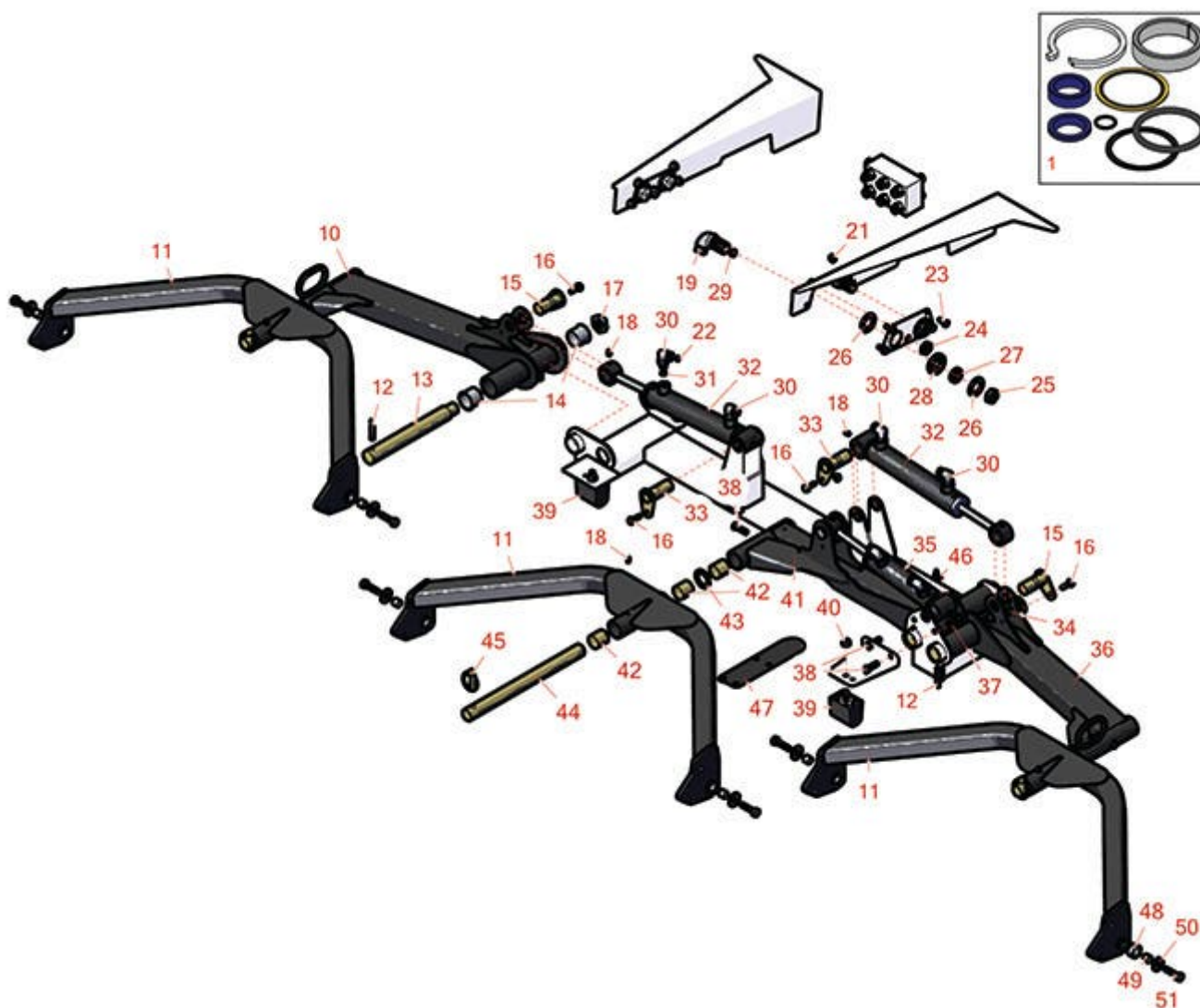




Replaces Toro Groundsmaster 4500-D Parts

Traction Unit with Yanmar Engine - Model 30881A
Front Lift Arm



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Replaces Toro Groundsmaster 4500-D Parts

Traction Unit with Yanmar Engine - Model 30881A
Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul kit

1	R107-1977	107-1977, 131-7755	Seal Kit	1	
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Tech Note: Fits R107-1979 Cylinder:

Other Parts Available

10	R108-4034	108-4034	No. 5 Liftarm Assy	1	
11	R115-3453	104-5656, 115-3453	Carrier Frame Assy	3	
12	R32121-110	32121-110	Roll Pin - Slotted	3	
13	R95-7158	95-7158	Pin - Pivot	3	
14	R104-0015	104-0015, 104-8339	Bushing - Flanged	6	
15	R104-5525	104-5525, 131-4201, 131-4201`	Cylinder Pin Assy	3	
16	R3234-29	3234-17, 3234-29	Bolt - 5/16-18x1 Serr Hex	6	
17	R3296-49	3296-49	Locknut - 1 in 14	3	
18	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	11	

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Replaces Toro Groundsmaster 4500-D Parts

Traction Unit with Yanmar Engine - Model 30881A
Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
19	R340-72	340-72, 96-0865	Fitting-Bulkhead,	1	
21	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	8	
22	R237-22	107-8844, 237-22, 237-78	O-Ring	9	
<i>Tech Note: 2002-2014 Only:</i>					
23	R322-3	01-150-1420, 01-178-0506, 20-24-AD, 20-24-AGD, 322-3, 48-9270, 513339, 908017P	Bolt - Hex HD 5/16-18 x 3/4	8	
24	R340-70	340-70	Nut - Lock	2	
25	R340-74	340-74	Locknut - Bulkhead	5	
26	R69-9010	69-9010, 9-9010	Washer	10	
27	R69-9000	125-1984, 69-9000	Spacer	5	
28	R240-3	240-3	Grommet- Rubber	5	
29	R237-65	237-65, 237.65	O-Ring	6	
30	R340-77	340-100, 340-77, 95-7889	Hydraulic Fitting	6	
31	R237-42	237-42, 31-4160	O-Ring	6	

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Traction Unit with Yanmar Engine - Model 30881A
Front Lift Arm



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R107-1979	104-5527, 107-1979, 127-6429	Cylinder - Lift	2	
33	R105-9889	105-9889, 125-1906	Cylinder Pin Assy	3	
<i>Tech Note: 2002-2015 Only:</i>					
34	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	6	
35	R107-1980	104-5528, 107-1980, 127-6427	Cylinder - Lift	1	
<i>Tech Note: 2002-2015 Only:</i>					
36	R108-4033	108-4033	No. 4 Lift Arm Assy	1	
37	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	2	
38	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	5	
39	R87-3470	87-3470	Bumper - Rubber	2	
40	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	
41	R108-4032	108-4032	No. 1 Liftarm Assy	1	
42	R108-4000	108-4000	Bushing	12	

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Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit with Yanmar Engine - Model 30881A
Front Lift Arm*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
43	R3-6781	3-6781	Washer - Thrust - Castor Wheel	3	
44	R108-4023	108-4023	Shaft - Carrier - Pivot	3	
45	R283-71	283-71	Pin - Lynch Heavy Duty	3	
46	R302-60	302-60	Zerk - Grease 90 Deg.	1	
47	R105-9831-03	105-9831-03	Bracket- Bumper	2	
48	R105-9823	105-9823	Bushing-Carrier	6	
49	R105-9822	105-9822	Spacer	6	
50	R93-8806	93-8806	Washer-Hardened	6	
51	R323-52	323-52	Bolt - 3/8-16 x 1 3/4 Hx HD GR8	6	

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