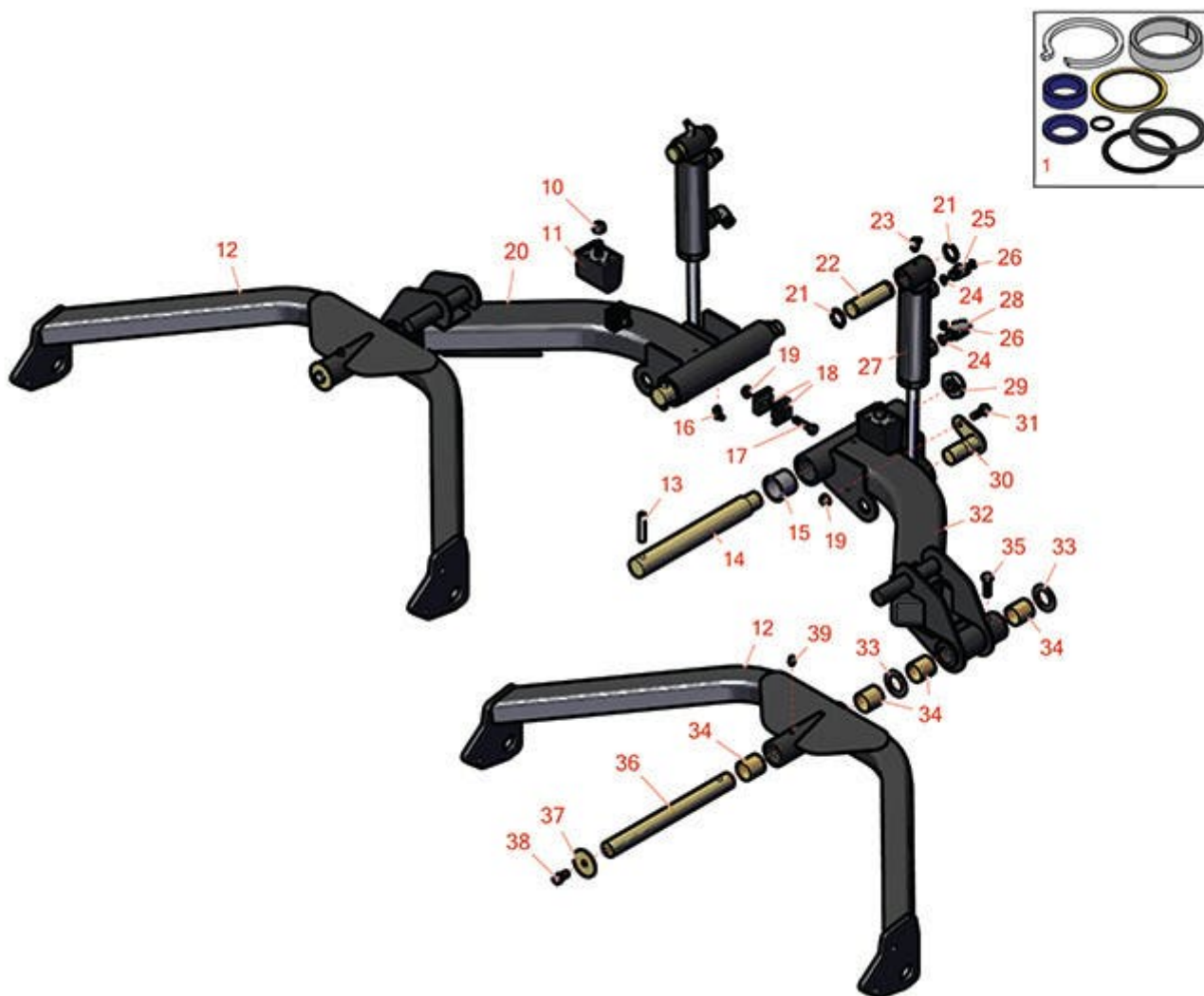




# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit with Yanmar Engine - Model 30881A*  
*Rear Lift Arm*



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# Replaces Toro Groundsmaster 4500-D Parts

Traction Unit with Yanmar Engine - Model 30881A  
Rear Lift Arm



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## Overhaul kit

|   |                  |                       |          |   |  |
|---|------------------|-----------------------|----------|---|--|
| 1 | <b>R107-1977</b> | 107-1977,<br>131-7755 | Seal Kit | 1 |  |
|---|------------------|-----------------------|----------|---|--|

*Tech Note: Fits R107-1978 Cylinder:*

## Other Parts Available

|    |                   |                                         |                                  |   |  |
|----|-------------------|-----------------------------------------|----------------------------------|---|--|
| 10 | <b>R33025-00</b>  | 32025-00,<br>33025-00                   | Locknut - 10mm x 1.5 Jam         | 2 |  |
| 11 | <b>R87-3470</b>   | 87-3470                                 | Bumper - Rubber                  | 2 |  |
| 12 | <b>R115-3453</b>  | 104-5656,<br>115-3453                   | Carrier Frame Assy               | 2 |  |
| 13 | <b>R32121-110</b> | 32121-110                               | Roll Pin - Slotted               | 2 |  |
| 14 | <b>R95-7158</b>   | 95-7158                                 | Pin - Pivot                      | 2 |  |
| 15 | <b>R104-0015</b>  | 104-0015,<br>104-8339                   | Bushing - Flanged                | 4 |  |
| 16 | <b>R302-60</b>    | 302-60                                  | Zerk - Grease 90 Deg.            | 2 |  |
| 17 | <b>R115-1794</b>  | 115-1794                                | Bolt - Hx HD Fl 5/16-18 x 1 1/2  | 2 |  |
| 18 | <b>R56-7973</b>   | 56-7973                                 | Clamp - Tube                     | 4 |  |
| 19 | <b>R104-8300</b>  | 104-8300,<br>104-8300,<br>119-4041      | Locknut - 5/16-18 Flanged Y/Zinc | 2 |  |
| 20 | <b>R105-9203</b>  | 105-9203                                | No. 3 Lift Arm Assy              | 1 |  |
| 21 | <b>R458039</b>    | 32151-36                                | Ring - Retaining                 | 4 |  |
| 22 | <b>R92-7548</b>   | 92-7548                                 | Pin - Cylinder                   | 2 |  |
| 23 | <b>R700414</b>    | 302-11,<br>302-19,<br>302-4,<br>32-8170 | Zerk - Grease 1/4-28 45 Deg      | 2 |  |

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# Replaces Toro Groundsmaster 4500-D Parts

*Traction Unit with Yanmar Engine - Model 30881A  
Rear Lift Arm*



| Item No | R&R Part No.     | OEM Part No.                                                                                                              | Description                    | Qty Req | Order Quantity |
|---------|------------------|---------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------|----------------|
| 24      | <b>R237-42</b>   | 237-42,<br>31-4160                                                                                                        | O-Ring                         | 4       |                |
| 25      | <b>R340-2</b>    | 340-2,<br>60-1920                                                                                                         | Hydraulic Fitting - Striaght   | 2       |                |
| 26      | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78                                                                                            | O-Ring                         | 4       |                |
| 27      | <b>R107-1978</b> | 104-5526,<br>107-1978                                                                                                     | Cylinder - Lift                | 2       |                |
| 28      | <b>R340-77</b>   | 340-100,<br>340-77,<br>95-7889                                                                                            | Hydraulic Fitting              | 2       |                |
| 29      | <b>R3296-49</b>  | 3296-49                                                                                                                   | Locknut - 1 in 14              | 2       |                |
| 30      | <b>R104-5525</b> | 104-5525,<br>131-4201,<br>131-4201`                                                                                       | Cylinder Pin Assy              | 2       |                |
| 31      | <b>R3234-29</b>  | 3234-17,<br>3234-29                                                                                                       | Bolt - 5/16-18x1 Serr Hex      | 2       |                |
| 32      | <b>R105-9202</b> | 105-9202                                                                                                                  | No. 2 Lift Arm Assy            | 1       |                |
| 33      | <b>R3-6781</b>   | 3-6781                                                                                                                    | Washer - Thrust - Castor Wheel | 4       |                |
| 34      | <b>R108-4000</b> | 108-4000                                                                                                                  | Bushing                        | 8       |                |
| 35      | <b>R400264</b>   | 01-150-0180,<br>01-178-0610,<br>20-48-AD,<br>20-48-AGD,<br>32-9160,<br>3224-3,<br>323-29,<br>323-7,<br>400264,<br>908035P | Bolt - Hex HD 3/8-16 x 1-1/4   | 2       |                |
| 36      | <b>R105-9827</b> | 105-9827                                                                                                                  | Shaft                          | 2       |                |

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# Replaces Toro Groundsmaster 4500-D Parts



*Traction Unit with Yanmar Engine - Model 30881A  
Rear Lift Arm*

| Item No | R&R Part No.    | OEM Part No.                                                                                                                                   | Description                | Qty Req | Order Quantity |
|---------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------|----------------|
| 37      | <b>R63-7400</b> | 63-7400                                                                                                                                        | Washer - Rebound           | 2       |                |
| 38      | <b>R400258</b>  | 01-150-0800,<br>01-178-0600,<br>01-178-0606,<br>20-45-AD,<br>31-0200,<br>31-9910,<br>3224-1,<br>323-4                                          | Bolt - Hex HD 3/8-16 x 3/4 | 2       |                |
| 39      | <b>R302-5</b>   | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease           | 2       |                |

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