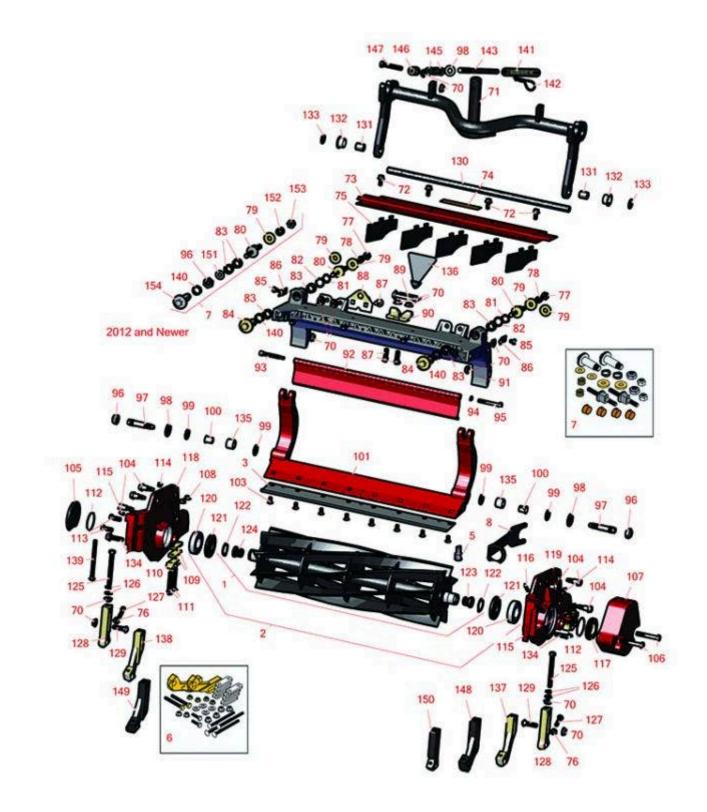


DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife





DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
&R	Reels, Lifetime Guard	anteed			
1	R127-2077	127-2077	Reel - 5 Blade Radial 22x7	1	
	then hardened to RC bedknives. All R&R Re Reels are then precis	46-49 to match the temper eels are cylindrically ground ion computer balanced for	ctured from high carbon-boron alloy ste of our bedknives and original equipmer on bearing surfaces and then relief gro extended bearing and reel life. R&R Proo and workmanship for the life of the ree	nt und. ducts	
1	R133-8209		Reel - 5 Blade Razor Series Radial Low Drag 22x7	1	
	hardened to RC48-57 premium series bedk ground and precision are guaranteed again	1 to match the temper of ou nives. All R&R Reels are cyli n computer balanced for ex nst defects in material and v	ctured from a special high alloy steel an r Razor bedknives and original equipme ndrically ground on bearing surfaces, re tended bearing and reel life. R&R Produ workmanship for the life of the reel und from Razor reels over standard reels.:	ent lief cts Reels	
1	R107-3264	107-3264	Reel - 8 Blade 22x7	1	
	then hardened to RC bedknives. All R&R Re Reels are then precis	46-49 to match the temper eels are cylindrically ground ion computer balanced for	ctured from high carbon-boron alloy ste of our bedknives and original equipmer on bearing surfaces and then relief gro extended bearing and reel life. R&R Proo and workmanship for the life of the ree	nt und. ducts	
1	R108-9073	108-9073	Reel - 8 Blade 22x7	1	
	then hardened to RC bedknives. All R&R Re Reels are then precis	46-49 to match the temper eels are cylindrically ground ion computer balanced for	ctured from high carbon-boron alloy ste of our bedknives and original equipmer on bearing surfaces and then relief gro extended bearing and reel life. R&R Proo and workmanship for the life of the ree	nt und. ducts	
	R127-2084	127-2084	Reel - 8 Blade Radial Low Dra	^{lg} 1	

DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	then hardened to RC bedknives. All R&R R Reels are then precis	46-49 to match the temper eels are cylindrically ground ion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equipn of our bedknives and original equipn on bearing surfaces and then relief g extended bearing and reel life. R&R P l and workmanship for the life of the	nent ground. roducts	
1	R117-0980	117-0980	Reel - 11 Blade 22x7	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	46-49 to match the temper eels are cylindrically ground ion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equipn I on bearing surfaces and then relief <u>g</u> extended bearing and reel life. R&R P I and workmanship for the life of the	nent ground. roducts	
1	R108-9074	108-9074	Reel - 11 Blade 22x7	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	46-49 to match the temper eels are cylindrically ground ion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equipn I on bearing surfaces and then relief <u>g</u> extended bearing and reel life. R&R P I and workmanship for the life of the	nent ground. roducts	
1	R127-2085	127-2085	Reel - 11 Blade Radial Low Drag 22x7	1	
	then hardened to RC bedknives. All R&R R Reels are then precis	46-49 to match the temper eels are cylindrically ground ion computer balanced for	ctured from high carbon-boron alloy of our bedknives and original equipn I on bearing surfaces and then relief <u>s</u> extended bearing and reel life. R&R P I and workmanship for the life of the	nent ground. roducts	
1	R127-0294	127-0294	Reel - 11 Blade Razor Serie Forward Swept Low Drag 2		
	Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:				

DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	R137-8437	137-8437	Reel - 5 Blade Razor Series Radial Low Drag (RR) w/Bearings and Seals 22x7	1	
	hardened to RC48-5 premium series bedk ground and precision are guaranteed again	1 to match the temper of ou nives. All R&R Reels are cylin n computer balanced for ext nst defects in material and v	tured from a special high alloy steel and r Razor bedknives and original equipmen ndrically ground on bearing surfaces, reli- tended bearing and reel life. R&R Product vorkmanship for the life of the reel under from Razor reels over standard reels.:	t ef s Reels	
2	R137-8432	137-8432	Reel - 8 Blade Radial w/Bearings and Seals 22x7	1	
	steel, heat-treated to precision cylindrical performance. Advan our lifetime guarante	perfectly complement both grinding on bearing surface ced computer balancing ens	crafted from premium high carbon-boror R&R and OEM bedknives. Each reel unde s, followed by relief grinding for optimal sures extended reel and bearing life. Back als and craftsmanship under normal use, recision you can trust.:	rgoes ed by	
2	R137-8438	137-8438	Reel - 8 Blade Razor Series Radial Low Drag (RR) w/Bearings and Seals 22x7	1	
	hardened to RC48-5 premium series bedk ground and precision are guaranteed again	1 to match the temper of ou nives. All R&R Reels are cylin n computer balanced for ext nst defects in material and v	tured from a special high alloy steel and r Razor bedknives and original equipmen ndrically ground on bearing surfaces, reli- tended bearing and reel life. R&R Product vorkmanship for the life of the reel under from Razor reels over standard reels.:	t ef s Reels	
2	R133-8211	133-8211	Reel - 8 Blade Razor Series Radial w/Bearings and Seals 22x7	1	
	hardened to RC48-55 premium series bedk ground and precision are guaranteed again	1 to match the temper of ou nives. All R&R Reels are cylin n computer balanced for ext nst defects in material and v	tured from a special high alloy steel and r Razor bedknives and original equipmen ndrically ground on bearing surfaces, reli- tended bearing and reel life. R&R Product vorkmanship for the life of the reel under from Razor reels over standard reels.:	t ef s Reels	
2	R137-8433	137-8433	Reel - 11 Blade Radial w/Bearings and Seals 22x7	1	



ltem R&R	OEM		Qty Order
No Part No.	Part No.	Description	Req Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

		Reel - 11 Blade Razor Series	
2 R137-8439	137-8439	Forward Swept Low Drag (Fsr)	1
		w/Bearings and Seals 22x7	

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

R&R Bedknives, Lifetime Guaranteed

3 **R108-9096**

108-9096

Bedknife - Standard

1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3	R110-4084	110-4084	Bedknife - Low Cut	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

3 **R120-1640**

120-1640

Bedknife - Low Cut Extended 1

DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
	then hardened to H Bedknives are surf being packaged wi grind for added life	RC46-49 to match the temper ace ground on the top and fr th oil for rust prevention. All l	tured from high carbon-boron alloy steel of our reel blades and original equipmen ont edge and straightened three times be R&R Bedknives now have an increased fro anteed against defects in material and he part.:	nt reels. fore		
3	R110-4074	110-4074	Bedknife - High Cut	1		
	then hardened to H Bedknives are surf being packaged wi grind for added life	RC46-49 to match the temper ace ground on the top and fr th oil for rust prevention. All l	tured from high carbon-boron alloy steel of our reel blades and original equipmen ont edge and straightened three times be R&R Bedknives now have an increased fro anteed against defects in material and the part.:	nt reels. fore		
R&R I	Razor Tool Steel Be	edknives, Lifetime Guarante	eed			
3	R108-9095	108-9095, 137-0833	Bedknife - Razor Tool Steel - 22 High Cut	1		
	Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:					
3	R137-0832	125-2771, 127-7132, 137-0832	Bedknife - Razor Tool Steel - 3/8 x 22 Lowcut	1		
3	R119-4280	119-4280	Bedknife - Razor Tool Steel - 22 x 3/8 Extended	1		
	Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge					

specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

Overhaul Kits & Service Tools

DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
5	R51-0880	51-0880	Bedknife Screw Driver Tool	0	
		asily install and remove bed ured with hardened alloy st	knife screws with the help of a ratchet with the help of a ratchet with the help of a ratchet with	h 3/8"	
6	R110-9600	110-9600	High HOC Kit	1	
	,	ocludes 1 ea.: R120-0404, R1 R104-8300, R453011, R104-a	20-0405 & 2 ea: R112-7451, R322-16, R445 8301 & 8 ea: R106-3925:	5722	
7	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	1	
		ocl 2 ea.: R108-0015, R115-7 3, R3296-48 & 4 ea: R106-53	039, R119-4155, R120-5116, R120-5118, 344:		
8	R117-0975	117-0975	Tool- Reel Bearing Installation	1	
Othe	r Parts Available				
70	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	7	
70	R32128-40	32128-40	Nut- 3/8-16 Hx Flange	7	
71	R107-7433	107-7433	Carrier Frame Assy	1	
72	R3234-5	3234-5, 62-3310	Bolt - 5/16-18x3/4 Hx Ser Was HD	4	
73	R107-2996	107-2996	Grass Shield - Front	1	
74	R93-6688	93-6688	Decal - Warning	1	
75	R110-1706	110-1706	Deflector	5	
76	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	4	
77	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	2	



DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
78	R99-3755	99-3755	Spring - Bed Bar Adjusting	2	
79	R99-2098	99-2098	Washer - Bed Bar Adjuster	2	
	Tech Note: Up to 2012:				
79	R119-4155	119-4155	Washer - Hardened	2	
	Tech Note: 2012 & Newer:				
80	R99-2096	99-2096	Screw - Bed Bar Adjustment - M10 Thrd 1 End	2	
	Tech Note: Up to 2012:				
80	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
	Tech Note: 2012 & Newer:				
81	R32120-93	32120-93	Snap Ring - HD	2	
82	R106-5335	106-5335	Wave Washer - Reel Adjusting	2	
83	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
84	R106-5363	106-5363	Shaft - Adjusting - Bed Bar - Stainless	2	
	Tech Note: Up to 2012:				
85	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
85	R322-26	322-26	Bolt - Hx HD 5/16-18 x 3/8	2	
86	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
87	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	



DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
88	R110-4069	110-4069	Bracket	1	
89	R107-7400	107-7400	Pin - Lynch	1	
90	R110-4058	110-4058	Bracket - Chain	1	
91	R107-3258	107-3258	Frame	1	
92	R107-7779-01	107-7779-01	Grass Shield Assy - Rear	1	
93	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
94	R3256-74	3256-74	Washer - Flat	1	
95	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
96	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	2	
97	R106-9623	106-9623	Bolt - Bedbar	2	
98	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2	
98	R455012	3256-26, 41-8440	Washer - Flat 1/2 x 3/4	1	
98	R87-7270-01	87-7270	Washer - Flat 1/2	1	
99	R61-1950	61-1950	Washer - Nylon - Bed Bar	4	



DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
100 R56-9520	56-9520	Bushing - Nyliner	2	
101 R107-3273-01	107-3273-01	Bed Bar - Fits OEM Units Only	1	
101 R150904		Bed Bar - Fits R&R Units Only	1	
103 R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	8	
104 R107-2979	107-2979	Bolt - Shoulder	6	
105 R94-2703	94-2703	Plug - Plastic Spindle Housing	1	
106 R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
107 R108-4269-01	108-4269-01	Weight	1	
108 R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
109 R106-3925	106-3925	Shim - 1/4 - Rear Roller HOC	4	
110 R106-3924	106-3924	Bracket - Rear Roller	2	
111 RP17609-2	106-9758, 3230-7	Bolt - Carriage 5/16-18 x 1-1/2	4	
112 R112-6967	112-6967	O-Ring	2	



DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
113 R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
114 R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
115 R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
116 R107-7447	107-7447	Set Screw - 1/4 x 1-1/4 Sq HD	1	
117 R107-2954	107-2954	Nut - Bearing Adjuster	1	
118 R108-9083	108-9083	Side Plate - RH - Fits OEM Units Only	1	
118 R150903		Side Plate - RH - Fits R&R Units Only	1	
119 R108-9082	108-9082	Side Plate - LH - Fits OEM Units Only	1	
119 R150902		Side Plate - LH - Fits R&R Units Only	1	
120 R93-2489	93-2489	Bearing - Reel	2	



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ltem R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
121 R107-4028	105-6757, 107-4028	Seal - Grease	2	
122 R92-2601	92-2601	Snap Ring	2	
123 R107-3276	107-3276	Insert - Threaded - LH - 9 Tooth	1	
124 R107-3275	107-3275	Insert - Threaded - RH - 9 Tooth	1	
125 R107-4026	107-4026	Bolt - Hex Tap 3/8-16 x 3-3/4	2	
126 R453011	01-166-0100, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
127 R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
128 R107-2952	107-2952	Bracket - Front Roller	2	



DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife





DPA Cutting Unit - Models 03681, 03682, 03696 & 03697 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity			
147	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1				
148	R120-0404	120-0404	Bracket- High HOC - LH	1				
	Detail Description: Fits 2011 & Newer:							
149	R120-0405	120-0405	Bracket - High HOC - RH	1				
	Detail Description: Fits 2011 & Newer:							
150	R125-2796	125-2796	Bracket- Front HOC	2				
	Detail Description: Fits 2013 & Newer:							
151	R108-0015	108-0015	Washer - Flat	2				
152	R120-5120	120-5120	Spring - Compression	2				
153	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2				
154	R120-5118	120-5118	Shaft - Adjuster	2				
	Detail Description: 2012 & Newer:							