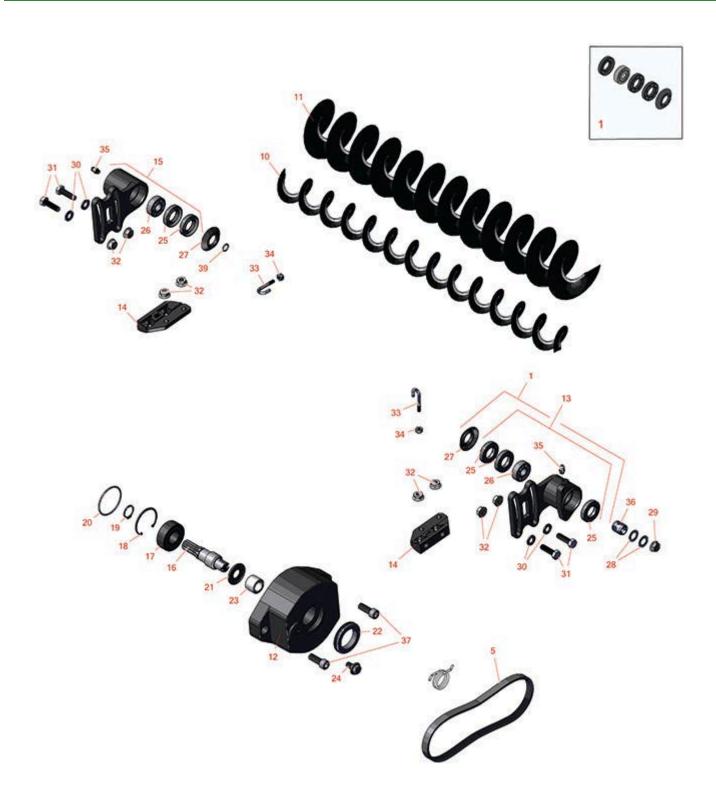




DPA Cutting Unit - Model 03698 & 03699 Rear Roller Brush - Model 03688







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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
Over	haul Kit				
1	R110-4086	110-4086	Kit - Bearing	1	
	Tech Note: Inc	ludes 1 ea: R95-	0707 Bearing, R108-4172 Seal; & 3 ea: R106-8530 Seal:		
Belts					
5	R115-0833	115-0833	Belt- Brush 7 in	1	
Othe	r Parts Availal	ble			
10	R108-4193	108-4193	Brush - Roller - 2 OD	1	
11	R110-1740	110-1740	Brush-Roller (High HOC) 3.5 in OD	1	
12	R108-4201	108-4201	Bearing Housing Assy	1	
13	R108-4495	108-4495	Bearing Housing Assy - Driven	1	
14	R108-4480	108-4480	Bracket - Rear Roller Brush	2	
15	R108-4496	108-4496	Bearing Housing Assy - Non Driven	1	
16	R108-4234	108-4234	Shaft - Drive	1	
17	R93-2559	93-2559	Bearing	1	
18	R32120-62	32120-62	Ring - Retaining	1	
19	R458013	30-0580, 32120-72, 458013, 93-2525, 936125	Ring - Retaining	1	
20	R112-6967	112-6967	O-Ring	1	
21	R107-7795	107-7795	Seal - Oil	1	
22	R240-7	240-7	Grommet - Rubber - 2 in OD	1	
23	R108-4477	108-4477	Spacer	1	

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Item R&R No Part N	OE o. Pa		Description	Qty Req	Order Quantity
24 R27-04	!11 27	-0411	Bolt - Shoulder	1	
25 R106-8	3530 10	6-8530	Seal - Oil	3	
26 R95-07	707 95	-0707	Bearing - Self Aligning	1	
27 R108-4	1172 10	8-4172	Seal - Excluder	1	
28 R112-6	5957 11.	2-6957	Washer - Hardened	2	
29 R104-8	3301 10 ⁴	4-8301, 4-9301, 9-6658, 3-7570	Locknut - 3/8-16 Nylon Flanged	1	
30 R94-69		-6936, -9236	Washer - Hardened - 5/16 SAE	4	
31 R322-1		2-16, r-00	Bolt - Hex HD 5/16-18 x 1-1/8	4	
32 R104-8	300 10	4-8300, 4-8300 , 9-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
33 R105-9	9632 10.	5-9632	Bolt - J	2	
34 R3296	-2 32	127-10, 96-2, 57404	Nut - #10 Lock	2	
35 R302-5	30. 30. 30. 30. 30. 31. 32. 60. 62.	-6010, 2-11, 2-37, 2-47, 2-5, 2-57, 2-58, 2-6, -0300, -9660, -0800, -3880,	Fitting - Grease	1	

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Item R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
36 R108-4491	108-4491	Spacer - Hardened	1
37 R3274-7	3247-7, 3274-7	Bolt - Soc HD Cap 3/8-16 x 1	2
39 R237-22	107-8844, 237-22, 237-78	O-Ring	1