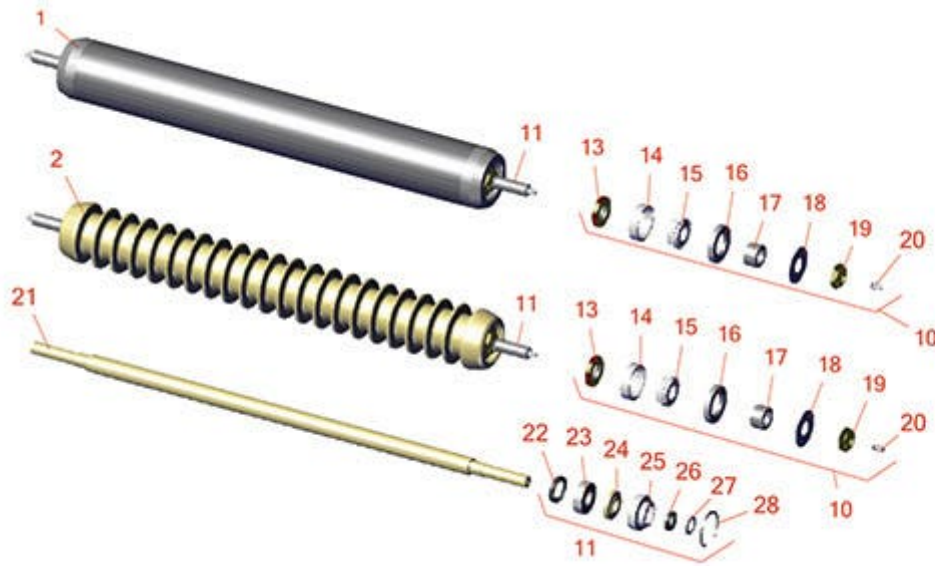




# Replaces Toro Reelmaster 6500D Parts

Cutting Unit - Models 03860, 03861 & 03862  
Rollers



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# Replaces Toro Reelmaster 6500D Parts

Cutting Unit - Models 03860, 03861 & 03862  
Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Rollers

|   |                |         |                                          |   |  |
|---|----------------|---------|------------------------------------------|---|--|
| 1 | <b>R150728</b> | 99-5749 | Roller - Smooth Heavy Duty Tubular Steel | 0 |  |
|---|----------------|---------|------------------------------------------|---|--|

*Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. Shaft length measures 26-3/4".:*

|   |                |          |                             |   |  |
|---|----------------|----------|-----------------------------|---|--|
| 2 | <b>R150730</b> | 100-9906 | Roller - Grooved Cast Steel | 0 |  |
|---|----------------|----------|-----------------------------|---|--|

*Detail Description: Constructed with cast steel body and a through shaft. This heavy duty roller uses tapered roller bearings for extended life. Shaft length measures 26-3/4".:*

## Overhaul Kits

|    |                |        |                       |   |  |
|----|----------------|--------|-----------------------|---|--|
| 10 | <b>R100141</b> | 100141 | Overhaul Kit - Roller | 1 |  |
|----|----------------|--------|-----------------------|---|--|

*Detail Description: Includes 2 ea: R253-117 Seals, R253-152 Seals, R254-78 Bearings, R254-79 Cups, R302-5 Grease Fittings, R3296-15 Locknuts, R5-4038 Wear Sleeves, R150504 Washers:*

|    |                  |          |                       |   |  |
|----|------------------|----------|-----------------------|---|--|
| 11 | <b>R106-9606</b> | 106-9606 | Overhaul Kit - Roller | 1 |  |
|----|------------------|----------|-----------------------|---|--|

*Detail Description: Include 2 ea: R343667 Bearings, R253-70 Seals, R32120-62 Retaining Rings, R93-1251 Seals, R93-1252 Seals, R93-2931 Washers, R93-3007 Seals:*

## Other Parts Available

|    |                |  |                |   |  |
|----|----------------|--|----------------|---|--|
| 11 | <b>R150729</b> |  | Shaft - Roller | 1 |  |
|----|----------------|--|----------------|---|--|

|    |                 |                     |                     |   |  |
|----|-----------------|---------------------|---------------------|---|--|
| 13 | <b>R253-152</b> | 253-116,<br>253-152 | Seal - Inner Roller | 2 |  |
|----|-----------------|---------------------|---------------------|---|--|

|    |                |                                                                                         |               |   |  |
|----|----------------|-----------------------------------------------------------------------------------------|---------------|---|--|
| 14 | <b>R254-79</b> | 01-103-0060,<br>01-103-0130,<br>1-633584,<br>252-106,<br>254-79,<br>32-7800,<br>32-9590 | Cup - Bearing | 2 |  |
|----|----------------|-----------------------------------------------------------------------------------------|---------------|---|--|

*Detail Description: Use R254-79M installation mandrel to properly install race.:*

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Rollers



| Item No | R&R Part No. | OEM Part No.                                                                                                                                   | Description                | Qty Req | Order Quantity |
|---------|--------------|------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------|----------------|
| 15      | R254-78      | 01-102-0060,<br>01-102-0130,<br>1-633585,<br>254-78,<br>32-7790,<br>32-9580,<br>93-4813                                                        | Tapered Bearing Cone       | 2       |                |
| 16      | R253-117     | 253-117,<br>253-165                                                                                                                            | Seal - Outer Triple Lip    | 2       |                |
| 17      | R5-4038      | 5-4038,<br>51-2420                                                                                                                             | Sleeve - Wear Reel Shaft   | 2       |                |
| 18      | R150504      | 66-5620                                                                                                                                        | Washer                     | 2       |                |
| 19      | R3296-15     | 116-7306,<br>32118-5,<br>32127-23,<br>32127-47,<br>3296-15                                                                                     | Locknut - 3/4-16 Nylon Jam | 5       |                |
| 20      | R302-5       | 21-6010,<br>302-11,<br>302-37,<br>302-47,<br>302-5,<br>302-57,<br>302-58,<br>302-6,<br>31-0300,<br>32-9660,<br>60-0800,<br>62-3880,<br>92-4181 | Fitting - Grease           | 2       |                |
| 21      | R99-5748     | 99-5748                                                                                                                                        | Shaft - Roller             | 1       |                |
| 22      | R93-3007     | 93-3007                                                                                                                                        | Seal                       | 2       |                |
| 23      | R343667      | 109966,<br>251-6,<br>38-7820                                                                                                                   | Bearing - Ball             | 2       |                |
| 24      | R93-1251     | 93-1251                                                                                                                                        | Seal                       | 2       |                |

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*Cutting Unit - Models 03860, 03861 & 03862  
Rollers*



| Item No | R&R Part No.     | OEM Part No. | Description          | Qty Req | Order Quantity |
|---------|------------------|--------------|----------------------|---------|----------------|
| 25      | <b>R93-1252</b>  | 93-1252      | Seal - Outer         | 2       |                |
| 26      | <b>R253-70</b>   | 253-70       | Seal                 | 2       |                |
| 27      | <b>R93-2931</b>  | 93-2931      | Washer - Roller Seal | 2       |                |
| 28      | <b>R32120-62</b> | 32120-62     | Ring - Retaining     | 2       |                |

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