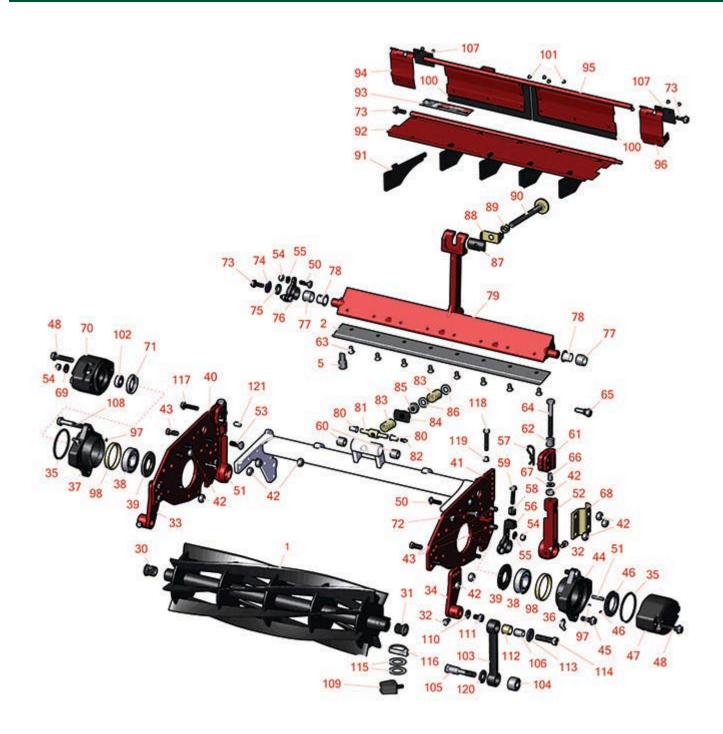




Cutting Unit - Models 03853, 03854 & 03856 Reel & Bedknife







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	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity
R&R F	Reels, Lifetime Gu	aranteed		•	
1	R94-4337	93-7520, 94-4337	Reel - 5 Blade	1	
	steel, heat-treated precision cylindric performance. Advo our lifetime guara	to perfectly complement be al grinding on bearing surfo anced computer balancing	tly crafted from premium high carbo oth R&R and OEM bedknives. Each re aces, followed by relief grinding for o ensures extended reel and bearing li erials and craftsmanship under norn g precision you can trust.:	el undergoes ptimal fe. Backed by	
1	R95-2770	95-2770	Reel - 7 Blade	1	
	steel, heat-treated precision cylindric performance. Advo our lifetime guara	to perfectly complement be al grinding on bearing surfo anced computer balancing	tly crafted from premium high carbo oth R&R and OEM bedknives. Each re aces, followed by relief grinding for o ensures extended reel and bearing li erials and craftsmanship under norn g precision you can trust.:	el undergoes ptimal fe. Backed by	
1	R94-4338	93-7521, 94-4338	Reel - 11 Blade	1	
	steel, heat-treated precision cylindric performance. Advo our lifetime guara	to perfectly complement be al grinding on bearing surfo anced computer balancing	tly crafted from premium high carbo oth R&R and OEM bedknives. Each re aces, followed by relief grinding for o ensures extended reel and bearing li erials and craftsmanship under norn g precision you can trust.:	el undergoes ptimal fe. Backed by	
R&R E	Bedknives, Lifetim	e Guaranteed			
2	R93-9774	93-9774	Bedknife - 5/16	1	
	then hardened to Bedknives are surf being packaged w grind for added lif	RC46-49 to match the temp face ground on the top and ith oil for rust prevention. A	actured from high carbon-boron allo er of our reel blades and original eq front edge and straightened three til Il R&R Bedknives now have an increa aranteed against defects in material f the part.:	uipment reels. mes before used front edge	
2	R94-8936	94-8936	Bedknife - 1/2	1	





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Item R&R	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

	workmansnip under	normai use jor the lije oj t	ne part	
Servi	ice Tools			
5	R51-0880	51-0880	Bedknife Screw Driver Tool	0
		asily install and remove be cured with hardened alloy s	d knife screws with the help of a ratchet wateel.:	ith 3/8"
Othe	r Parts Available			
30	R94-2732	94-2732	Insert - Threaded RH	1
31	R94-2733	94-2733	Insert - Threaded LH	1
32	R93-9757	93-9757	Bolt - Hex HD Nyloc M8 x 16	4
33	R94-4332	94-4332, 94-4332-01	Bracket - LH Front Roller	1
34	R94-4333	94-4333, 94-4333-01	Bracket - RH Front Roller	1
35	R93-9783	93-9783	O-Ring - Reel	2
36	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2
37	R93-9794	93-9794	Housing - Bearing RH	1
38	R93-2489	93-2489	Bearing - Reel	2
39	R94-8908	93-2483, 94-8908	Seal - Reel	2
40	R93-2981-01	93-2981, 93-2981-01	Sideplate- RH	1





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
41	R93-2982-01	93-2982, 93-2982-01	Sideplate - LH	1	
42	R33025-00	32025-00, 33025-00	Locknut - 10mm x 1.5 Jam	12	
43	R33105-025	33105-025	Bolt - Hex HD M10-1.5 x 25	8	
44	R93-9795	93-9795	Housing - Bearing LH	1	
45	R33105-030	33105-030	Bolt - Hex Washer M10	4	
46	R93-9786	105-6756, 93-9786, 95-2793, 99-5672	Nut - Bearing Adj Incl R3245-42	1	
47	R105-4011-03	105-4011, 105-4011-03, 94-4347, 94-4347-01, 94-4347-03	Weight - End	1	
48	R93-7522	93-7522	Bolt - Hx HD M10-1.5 x 90	4	
50	R94-2738	94-2738	Bolt - Carriage M8-1.25 x 25	4	
51	R32121-69	119-4033, 120-8095, 32121-69	Pin - Roll 1/4 x 1-1/4	4	
52	R93-2904	93-2904, 93-2904-01	Bracket - Rear Roller	2	
53	R33125-030	33125-030, 93-6452	Bolt - Carriage M10 x 30	2	
54	R33024-00	33024-00	Locknut - 8mm x 1.25	5	
55	R33094-00	33094-00, 93-5914	Washer - Flat - 8mm Hardened	4	
56	R93-2512	93-2512	Hub - Pivot LH Bed Bar	1	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
56	R100-3381	100-3381	Hub - Pivot LH Bed Bar	1	
	Detail Description: Ir	ncludes R93-7501:			
57	R3290-467	3290-467	Pin-Hair	2	
58	R93-2516	93-2516	Spring - Pivot Hub Bed Bar	1	
59	R93-2571	93-2571	Bolt - Hex Nyloc Washer Head	1	
60	R62-5510	52-2870, 62-5510	Bushing	2	
61	R93-2902-01	93-2902-01	Support - HOC - Rear	2	
62	R94-4344	94-4344	Spacer	2	
63	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	8	
64	R93-7500	93-7500	Bolt - Hx HD M10-1.5 x 90	2	
65	R93-2906	93-2906	Pin - HOC	2	
66	R93-2921	93-2921	Spring - Compression	2	
67	R93-7509	93-7509	Washer - Special	2	
68	R61-0910	61-0910	Bracket	2	
69	R310266	3256-23, 3256-3, 3556-3	Washer - Flat 5/16 USS	1	
70	R93-3080-03	93-3080-03	Housing, End Cap	1	
71	R253-117	253-117, 253-165	Seal - Outer Triple Lip	1	
72	R33104-025	33104-025	Bolt - Hex HD Flanged	2	
73	R33104-020	33104-020	Bolt - Hex Washer HD	4	





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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
74	R3256-35	3256-35	Washer - Flat	2	
75	R93-7510	93-7510	Ring - Quad RH Pivot Hub	2	
76	R93-2513	93-2513	Hub - Pivot RH	1	
76	R100-3380	100-3380	Hub - Pivot RH Bed Bar	1	
	Detail Description: In	cludes R93-7501:			
77	R93-7501	93-7501	Bushing	2	
78	R93-7502	93-7502	Bushing - Flanged Nylon	2	
79	R99-8698	93-2854, 95-3458, 99-8698-01	Bed Bar	1	
80	R52-2890	52-2890	Bushing - Flanged	2	
81	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
82	R302-18	302-18	Zerk - Grease Press Style	1	
83	R95-0772	93-2915, 95-0772	Spring - Bed Bar Adjuster	2	
84	R93-9780	93-9780	Plate Washer - Spa	1	
85	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1	
86	R29-8910-01	29-8910	Washer - Flat 1/2	2	
87	R93-2892	93-2892	Pivot - Plastic - Bed Bar	1	
88	R95-8752	93-9767, 95-8752	Arm - Spring	1	
89	R93-2959	93-2959	Spacer - Bed Bar Assy	1	





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90       R95-8877       106-7536, 93-2957, 95-2762, 95-8877       Handle - Bed Bar Adjustment       1         91       R100-2287       Deflector-Shield,       5         92       R98-7978       93-9761, 94-8942, 98-7978       Front Grass Shield       1         93       R67-7960       62-5070, 67-7960       Decal - Warning       1         93       R93-6688       93-6688       Decal - Warning       1         94       R93-2998-01       Shield - RH       1         95       R93-2996-01       Rear Grass Shield       1         96       R93-3008-01       93-3008, 93-3008-01       Shield - LH       1	der tity
92 R98-7978 93-9761, 94-8942, 98-7978 Pront Grass Shield 1  93 R67-7960 27-2890, 62-5070, 67-7960 Decal - Warning 1  94 R93-6688 93-6688 Decal - Warning 1  94 R93-2998-01 93-2998, 93-2998-01 Shield - RH 1  95 R93-2996-01 93-2996, 93-2996-01 Rear Grass Shield 1	
92       R98-7978       94-8942, 98-7978       Front Grass Shield       1         93       R67-7960       27-2890, 62-5070, 67-7960       Decal - Warning       1         93       R93-6688       93-6688       Decal - Warning       1         94       R93-2998-01       93-2998, 93-2998-01       Shield - RH       1         95       R93-2996-01       93-2996, 93-2996-01       Rear Grass Shield       1         96       R93-3008-01       93-3008, Shield - LH       1	
93 R67-7960 62-5070, Decal - Warning 1  93 R93-6688 93-6688 Decal - Warning 1  94 R93-2998-01 93-2998, Shield - RH 1  95 R93-2996-01 93-2996, 93-2996-01 Rear Grass Shield 1	
94 <b>R93-2998-01</b> 93-2998, 93-2998-01  Shield - RH  1  95 <b>R93-2996-01</b> 93-2996, 93-2996-01  Rear Grass Shield  1  96 <b>R93-3008-01</b> 93-3008, Shield - LH  1	
93-2998-01 93-2998-01 95 R93-2996-01 93-2996-01  98-2996-01  99-2996-01  99-3008-01  99-3008-01  99-3008-01	
93-2996-01 93-2996-01 Rear Grass Snield 1	
97 <b>R3245-42</b> 3245-42 Screw - Set 8/32 x 1/4 1	
98 <b>R93-2922</b> 93-2922, Ring - Wear Bearing Housing 2	
100 <b>R93-3011</b> 93-3011 Flap - Bottom 2	
101 <b>R3295-48</b> 3295-48 Rivet - 3/16 x 3/8 Tub 14	
101 <b>R700382</b> 700382 Rivet - Guard 14	
102 <b>R93-2956</b> 93-2956 Bearing-Ball 1	
103 <b>R93-3087</b> 93-3087 Bar - Link 2	
104 <b>R93-9775</b> 93-9775 Spacer 2	
105 <b>R93-9777</b> 93-9777 Bolt - Shoulder - Long 2	





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ltem <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
106 <b>R94-2700</b>	94-2700	Spacer - Hardened	2	
107 <b>R93-3012</b>	93-3012	Flap - Side	1	
108 <b>R33105-060</b>	33105-060	Bolt - M10-1.5 x 60 Hx HD Fl	2	
109 <b>R106-9004</b>	106-9004, 93-9173, 98-9976, 99-2480, 99-2484, 99-5605	Bumper - Rubber	2	
110 <b>R3290-455</b>	3290-455	Washer - Belleville	2	
111 <b>R33115-016</b>	33115-016	Bolt - Hex HD M10 x 16	2	
112 <b>R94-8945</b>	94-8945	Bushing - Bronze - Link Bar	8	
113 <b>R94-2701</b>	94-2701	Washer - Hardened	12	
114 <b>R94-2702</b>	94-2702	Bolt - Hex HD M12-1.75 x 50	6	
115 <b>R3256-42</b>	3256-42	Washer-Flat	2	
116 <b>R283-71</b>	283-71	Pin - Lynch Heavy Duty	1	
117 <b>R33104-040</b>	33104-040	Bolt - Hex Washer M8 x 40	1	
118 <b>R94-3489</b>	75-8530, 94-3489	Bolt - Hex HD M8 x 50	1	
119 <b>R104-2612</b>	104-2612	Nut - 8mm x 1.25 Fl Lock	3	
119 <b>R14M7298</b>	104-2612, 33004-00	Nut - 8mm x 1.25 Flanged	3	
120 <b>R93-3001</b>	93-3001	Washer	2	
121 <b>R32121-36</b>	32121-36	Pin-Spring	4	