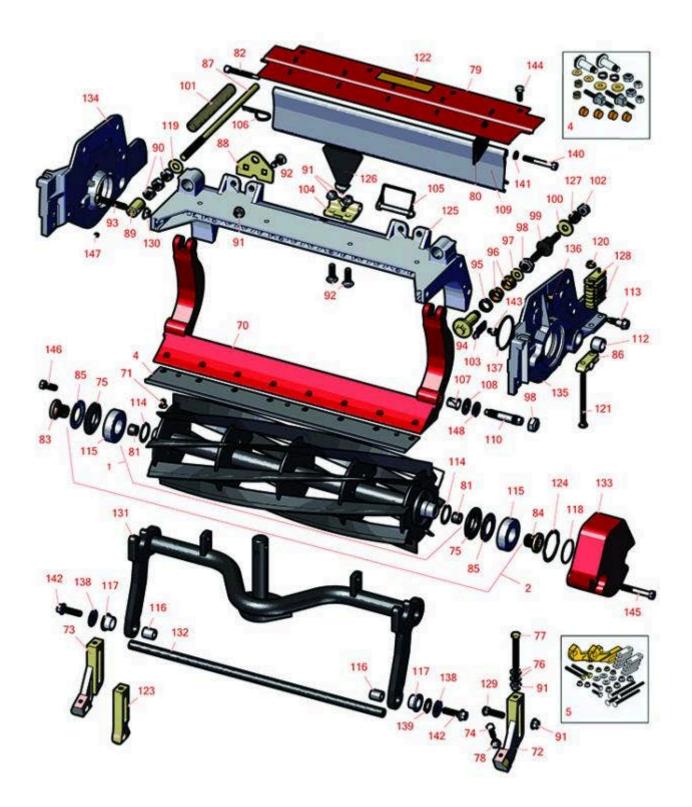
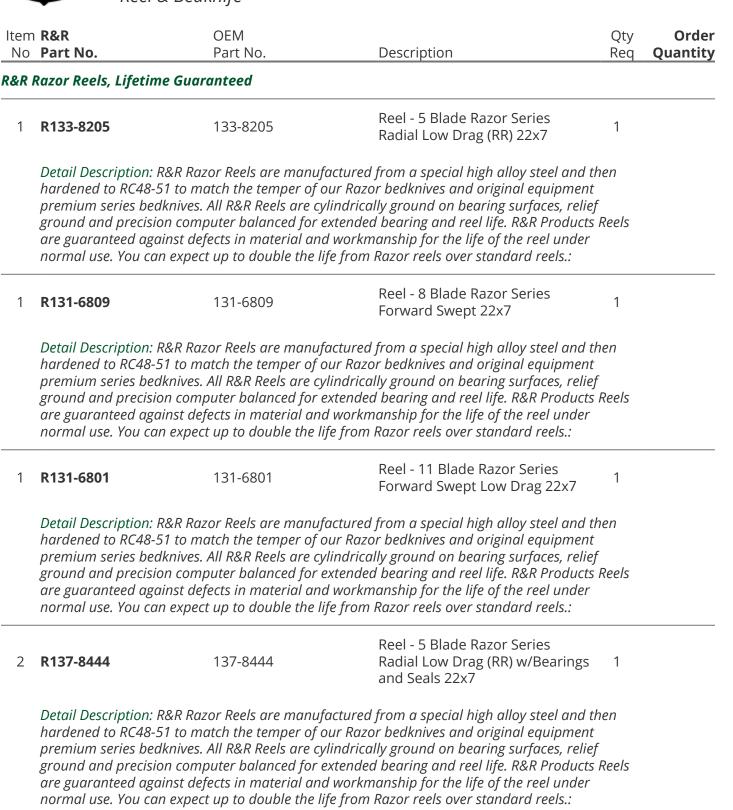


DPA Cutting Unit - Model 03638, 03639, 03641 & 03643 Reel & Bedknife





DPA Cutting Unit - Model 03638, 03639, 03641 & 03643 Reel & Bedknife



R131-6805 2

1

1

1

2

131-6805

Reel - 8 Blade Razor Series Radial Low Drag w/Bearings and 1 Seals 22x7



2 **R137-8455**

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	hardened to RC48- premium series be ground and precisi are guaranteed ag	51 to match the temper of ou dknives. All R&R Reels are cyli ion computer balanced for ex ainst defects in material and	ctured from a special high alloy steel and th ar Razor bedknives and original equipment indrically ground on bearing surfaces, reliej atended bearing and reel life. R&R Products workmanship for the life of the reel under e from Razor reels over standard reels.:	c	
2	R137-8445	137-8445	Reel - 8 Blade Razor Series Radial Low Drag (RR) w/Bearings and Seals 22x7	1	
	hardened to RC48- premium series be ground and precisi are guaranteed ag	51 to match the temper of ou dknives. All R&R Reels are cyll ion computer balanced for ex ainst defects in material and	ctured from a special high alloy steel and th ar Razor bedknives and original equipment indrically ground on bearing surfaces, relief atended bearing and reel life. R&R Products workmanship for the life of the reel under e from Razor reels over standard reels.:	c	
2	R137-8446	137-8446	Reel - 8 Blade Razor Series Forward Swept Low Drag (Fsr) w/Bearings and Seals 22x7	1	
	hardened to RC48- premium series be ground and precisi are guaranteed ag	51 to match the temper of ou dknives. All R&R Reels are cyli ion computer balanced for ex ainst defects in material and	ctured from a special high alloy steel and th ar Razor bedknives and original equipment indrically ground on bearing surfaces, relief ctended bearing and reel life. R&R Products workmanship for the life of the reel under e from Razor reels over standard reels.:	c	
2	R137-8447	137-8447	Reel - 11 Blade Razor Series Forward Swept Low Drag (Fsr) w/Bearings and Seals 22x7	1	
	hardened to RC48- premium series be ground and precisi are guaranteed ag	51 to match the temper of ou dknives. All R&R Reels are cyll ion computer balanced for ex ainst defects in material and	ctured from a special high alloy steel and th Ir Razor bedknives and original equipment indrically ground on bearing surfaces, relief tended bearing and reel life. R&R Products workmanship for the life of the reel under e from Razor reels over standard reels.:	c	
			Reel - 11 Blade Razor Series		

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

22x7

Radial (RR) w/Bearings and Seals

1

137-8455



No Part No. Part No. Descri		
No Fait No. Pait No. Descri	tion Req	Quantity

Detail Description: R&R Razor Reels are manufactured from a special high alloy steel and then hardened to RC48-51 to match the temper of our Razor bedknives and original equipment premium series bedknives. All R&R Reels are cylindrically ground on bearing surfaces, relief ground and precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use. You can expect up to double the life from Razor reels over standard reels.:

R&R Bedknives, Lifetime Guaranteed

4 **R110-4074** 110-4074 Bedknife - High Cut 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 R108-9096	108-9096	Bedknife - Standard	1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 **R110-4084** 110-4084 Bedknife - Low Cut 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 **R120-1640** 120-1640 Bedknife - Low Cut Extended 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
4	R108-9095	108-9095, 137-0833	Bedknife - Razor Tool Steel - 22 High Cut	1	

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

ife - Razor Tool Steel - 22 1 Extended

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

4 R137-0832	125-2771, 127-7132, 137-0832	Bedknife - Razor Tool Steel - 3/8 x 22 Lowcut	1	
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Overhaul Kits

5	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	1

Detail Description: Incl 2 ea.: R108-0015, R115-7039, R119-4155, R120-5116, R120-5118, R120-5120, R3296-33, R3296-48 & 4 ea: R106-5344:

6	R110-9600	110-9600	High HOC Kit	1
	Detail Description: Includes & 4 ea.: R106-9758, R104-8	-	405 & 2 ea: R112-7451, R322-16, R4457 & 8 ea: R106-3925:	722
Othe	r Parts Available			
70	R107-3273-01	107-3273-01	Bed Bar - Fits OEM Units Only	1
71	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	8



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	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
72	R120-0404	120-0404	Bracket- High HOC - LH	1	
	Detail Description: Fits 2	2011 & Newer:			
73	R120-0405	120-0405	Bracket - High HOC - RH	1	
	Detail Description: Fits 2	2011 & Newer:			
74	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
75	R127-4284	127-4284	Washer - Special	2	
76	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-3, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
77	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
78	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	2	



DPA Cutting Unit - Model 03638, 03639, 03641 & 03643 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	R107-2996	107-2996	Grass Shield - Front	1	
80	R110-1706	110-1706	Deflector	5	
81	R151064	127-7118	Plug - Rubber - Fits R&R Reel Shaft Only	2	
82	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
83	R127-7109	127-7109	Insert-Threaded - 7 in Reel (RH)	1	
84	R127-7111	127-7111	Insert-Threaded - 7 in Reel (LH)	1	
85	R115-3299	115-3299	Seal- Flocked	2	
86	R106-3924	106-3924	Bracket - Rear Roller	2	
87	R115-2007	107-7437, 115-2007	Rod - Spring	1	
88	R110-4069	110-4069	Bracket	1	
89	R99-8662	99-8662	Tube - Spring	1	
90	R443818	01-191-0813, 3218-18, 3218-5	Nut - 1/2-13 Hex Jam Zinc	3	
91	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	8	
92	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
93	R104-3396	104-3396	Bolt - Hex HD 3/8-16 x 2-1/4	1	
94	R120-5118	120-5118	Shaft - Adjuster	2	



DPA Cutting Unit - Model 03638, 03639, 03641 & 03643 Reel & Bedknife



	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
	Detail Description: 2012 &	Newer:			
95	R120-5116	120-5116	Washer - Wave	2	
96	R106-5344	106-5344	Bushing - Flanged and Keyed	4	
97	R108-0015	108-0015	Washer - Flat	2	
98	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	4	
99	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
Ser#	400000000-405699999				
99	R137-6130	137-6130	Screw - Adjuster - Hardened - Bedbar	2	
Ser#	405700000-410499999				
100	R119-4155	119-4155	Washer - Hardened	2	
101	R110-4079	110-4079	Spring	1	
102	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2	
103	R99-2097	99-2097	Detent - Bed Bar Adjuster	2	
104	R110-4058	110-4058	Bracket - Chain	1	
105	R107-7400	107-7400	Pin - Lynch	1	
106	R92-2762	92-2762	Pin - Snap	1	
107	R56-9520	56-9520	Bushing - Nyliner	2	
108	R61-1950	61-1950	Washer - Nylon - Bed Bar	4	
109	R125-1978	125-1978	Grass Shield - Rear	1	
110	R106-9623	106-9623	Bolt - Bedbar	2	



DPA Cutting Unit - Model 03638, 03639, 03641 & 03643 Reel & Bedknife



ltem R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
112 R106-9618	106-9618	Bushing - Rubber	2
113 R107-2979	107-2979	Bolt - Shoulder	4
114 R92-2601	92-2601	Snap Ring	2
115 R115-3296	115-3296	Bearing	2
Ser# 400000000-410499999			
115 R140-5510	140-5510	Bearing - Sealed Stainless	2
Ser# 407900000-410499999			
116 R108-4279	108-4279	Spacer - Frame	2
117 R93-2877	93-2877	Bushing - Flanged	2
118 R237-68	237-68	O-Ring	2
119 R87-7270-01	87-7270	Washer - Flat 1/2	1
120 R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4
121 R3230-30	3230-30	Bolt - Carriage 5/16x4 1/2	4
122 R93-6688	93-6688	Decal - Warning	1
122 R137-9706	137-9706	Decal- Warning	1
123 R125-2796	125-2796	Bracket- Front HOC	2
Detail Description: Fits 2	013 & Newer:		
124 R105-5700	105-5700, 115-5258	Wave Washer - Bearing	2
125 R107-3258	107-3258	Frame	1
126 R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1



DPA Cutting Unit - Model 03638, 03639, 03641 & 03643 Reel & Bedknife



ltem R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
127 R120-5120	120-5120	Spring - Compression	2
128 R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	8
129 R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2
130 R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	2
130 R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	7
131 R107-7433	107-7433	Carrier Frame Assy	1
132 R108-4284	108-4284	Shaft - Support	1
133 R108-4269-01	108-4269-01	Weight	1
134 R137-5967	137-5967	Side Plate Assy - 7 in RH Aluminum	1
135 R137-5963	137-5963, 137-5967	Side Plate Assy - 7 in LH Aluminum	1
136 R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2
137 R117-8177	117-8177	O-Ring	2
138 R130-8094	130-8094	Washer	2
139 R67-9410	67-9410	Washer - Clevis Pin	1



DPA Cutting Unit - Model 03638, 03639, 03641 & 03643 Reel & Bedknife



ltem R&R No _Part No.	OEM Part No.	Description	Qty Req	Order Quantity
140 R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
141 R3256-74	3256-74	Washer - Flat	at 1	
142 R3234-19	3234-19	Bolt - Hex Washer 3/8-16x1-3/4	2	
143 R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8 2		
144 R3234-7	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
145 R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4,	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	10	
146 R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
147 R3245-35	3245-35	Screw - Set 1/4-28 x 1/4	2	
148 R3256-26	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	2	







ltem R&R	OEM	Description	Qty Order
No Part No.	Part No.		Req Quantity
148 R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2