



# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
---------	--------------	--------------	-------------	---------	----------------

### R&R Reels, Lifetime Guaranteed

1	<b>R14-0649</b>	14-0649	Reel - 8 Blade Heavy Duty	1	
1	<b>R14-0659</b>	14-0659, 57-5300	Reel - 5 Blade Heavy Duty	1	

### R&R Bedknives, Lifetime Guaranteed

2	<b>R150462</b>	63-8610, 94-6396	Bedknife - 7 Hole Thick 5/16	1	
2	<b>R63-8610</b>	63-8610	Bedknife - Fairway Cut .375 - 1.00 HOC	1	
2	<b>R150464</b>		Bedknife - Super Thick 7/16	1	
2	<b>R100-3350</b>	100-3350	Bedknife - High Cut	1	

### Overhaul Kits

5	<b>R255-300</b>	107-1590	Overhaul Kit - Cutting Unit	1	
---	-----------------	----------	-----------------------------	---	--

*Tech Note: Includes 2 ea: R253-96 Seals, R254-72 Cups, R254-94 Bearings; 1 ea: R253-61 Seal, R32127-46 Locknut:*

6	<b>R150430</b>		Bracket - Assy Quick Release	1	
---	----------------	--	------------------------------	---	--

*Tech Note: Exclusively from R&R! This R&R bracket allows quick removal and replacement of rear rollers without removing brackets from the frame and having to reset the height of cut! Replace only L.H. bracket to use the system.:*

### Service Tools

7	<b>R51-0880</b>	51-0880	Bedknife Screw Driver Tool	0	
---	-----------------	---------	----------------------------	---	--

### Other Parts Available

8	<b>R253-96</b>	253-96	Seal - Oil Single Lip Reel	2	
---	----------------	--------	----------------------------	---	--

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
9	<b>R254-72</b>	01-103-0050, 01-103-0120, 01-103-0140, 1-543508, 254-71, 254-72, 40439, 62-3340, 99-4511	Cup - Bearing	2	
10	<b>R254-94</b>	1-543509, 254-94, 32-8090, 32-8240, 32-9640, 40440, 62-3330	Tapered Bearing Cone	2	
11	<b>R32127-46</b>	32127-46, 3296-60	Locknut	1	
12	<b>R253-61</b>	253-61	Seal - Oil Reel	1	
13	<b>R10-5100</b>	10-5100	Nut - Splined 1-1/8 Long	1	
14	<b>R150476</b>	3-3816, 3-6462, 52-4910, 57-4910	Screw - Bedknife 5/16-18 x 5/8	7	
15	<b>R3253-21</b>	215-51, 30-8470, 3253-21, Jul-12	Washer - Lock 3/8	2	
25	<b>R75-4010</b>	104-8219, 75-4010	Grass Basket	1	
26	<b>R75-3930</b>	75-3930	Pin - Grass Basket	1	
27	<b>R75-4040</b>	75-4040	Support - Outer LH	1	
28	<b>R75-4030</b>	75-4030	Support - Inner LH	1	
30	<b>R75-4020</b>	75-4020	Support - RH Inner	1	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
31	<b>R10-4930</b>	10-4930, 10-4930-01	Bed Bar	1	
36	<b>R67-7960</b>	27-2890, 62-5070, 67-7960	Decal - Warning	1	
41	<b>R17-1590</b>	17-1590	Verti-Cut Blade	37	
42	<b>R3269-28</b>	3269-28	Rivet - Pop Grass Basket	10	
43	<b>R323-6</b>	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
44	<b>R75-4050</b>	75-4050	Support - RH Outer	1	
45	<b>R75-1840</b>	75-1840	Shield - Grass	1	
46	<b>R67-1750</b>	67-1750	Bushing - 1 Long	20	
46	<b>R67-1751</b>	67-1751	Bushing - 1-1/2 Long	2	
47	<b>R10-5120</b>	10-5120	Housing - Bearing Reel	2	
<i>Tech Note: Includes R253-96 &amp; R254-72:</i>					
48	<b>R10-5080</b>	10-5080, 10-5080-01	End - Cap Reel Brg Housing	1	
48	<b>R92-4080</b>	92-4080	Roller End - Cap Reel Bearing Housing	1	
<i>Tech Note: Includes sensor hole:</i>					
49	<b>R12-0460</b>	12-0460	Caplug - End Cap	1	
50	<b>R3243-13</b>	3243-13	Screw - Bed Bar Adjusting	4	
51	<b>R36-7260</b>	36-7260	Bar - Cut Off Grass Shield	1	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Reelmaster 223D Parts

*Cutting Unit  
Reel & Bedknife*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
52	<b>R302-40</b>	302-13, 302-40	Fitting - Grease	2	
53	<b>R03512</b>	03512	Scraper - Rear Roller	1	
53	<b>R75-1750</b>	75-1750	Scraper - Rear Roller	1	
55	<b>R75-1740</b>	75-1740	Spring - Scraper	2	
56	<b>R3218-3</b>	01-191-0616, 22-13-AJKD, 3218-3, 915236P	Nut - 3/8-16 Jam	4	
57	<b>R323-50</b>	323-50	Bolt - 3/8-16 x 1-1/2	2	
58	<b>R3269-23</b>	3269-23	Rivet - Scraper	4	
59	<b>R453011</b>	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
60	<b>R322-5</b>	01-178-0508, 20-26-AD, 20-26-AGD, 30-9000, 322-5, 513341, 519755, 908019P, N/A	Bolt - Hex HD 5/16-18 x 1	1	
62	<b>R75-1560</b>	75-1560	Deflector - Rear	1	
63	<b>R75-1720</b>	75-1720	Flap - Rubber Rear Deflector	2	
64	<b>R75-6660</b>	75-6660	Frame	1	
65	<b>R3269-4</b>	3269-3, 3269-4	Rivet - Rear Deflector	4	
66	<b>R3256-49</b>	3256-49	Washer - Flat 3/16x9/16x18GA	14	
67	<b>R75-1960</b>	75-1960	Bracket - RH Front Roller	1	
68	<b>R75-1980</b>	75-1980	Bracket - LH Front Roller	1	
69	<b>R75-1610</b>	75-1610	Bracket - Rear HOC RH	1	
70	<b>R75-1620</b>	75-1620	Bracket - Rear HOC LH	1	
71	<b>R323-49</b>	323-49	Bolt - HOC 3/8-16 x 3 1/2	2	
72	<b>R75-1710</b>	75-1710	Rod - Support Cutting Unit	1	
73	<b>R3-1506</b>	3-1506, 75-2160, Apr-50	Bushing - Bronze	2	
74	<b>R92-3085</b>	92-3085	Scraper Assy - Roller	1	
75	<b>R92-3086</b>	92-3086	Rod - Scraper	1	
76	<b>R92-3087</b>	92-3087	Bracket - Scraper	2	
77	<b>R32128-33</b>	32128-33	Nut - 1/4-20 Flanged Serr	2	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
78	<b>R32128-32</b>	32128-32	Locknut - 1/4-20 Flanged	2	
79	<b>R32144-73</b>	104-2065, 32144-73	Screw - Machine Hex Washer Head	5	
80	<b>R323-2</b>	01-178-0604, 323-2	Bolt - Hex HD 3/8-16 x 1	1	
81	<b>R400264</b>	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	4	
82	<b>R3296-39</b>	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	2	
82	<b>R321397</b>	01-158-0480, 01-189-0616, 22-13-AJF, 22-13-AJFD, 32127-19, 32127-32, 32146-2, 32146-3, 32152-7, 32153-2, 32153-8, 3296-11, Aug-80	Nut - 3/8-16 ESNA	2	
83	<b>R415521</b>	32-113-AHNC, 32137-1, 3246-2, 909862P	Screw - Set - 5/16-18 x 3/8	4	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Reelmaster 223D Parts

Cutting Unit  
Reel & Bedknife



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
84	<b>R3231-2</b>	01-157-0170, 01-173-0608, 3231-2, 3231-22, 3231-28, 900063P	Bolt - Carriage 3/8-16 x 1	2	
85	<b>R3290-316</b>	3290-316, 57-3210	Bolt - Hex Tap 3/8-16 x 1-1/2	2	
86	<b>R3255-9</b>	3255-9	Washer - Lock 3/8 Ext. Star	6	
87	<b>R321-4</b>	01-150-1030, 01-178-0406, 20-3-AGD, 321-4, 3222-1	Bolt - Hex HD 1/4-20 x 3/4	2	
89	<b>R301504</b>	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42 , 915661P	Locknut - ESNA 1/4-20	2	
90	<b>R315298</b>	217-74, 31-1070	Bolt - Bed Bar	2	
92	<b>R150431</b>		Bracket - Only Quick Release	1	
93	<b>R150432</b>		Clamp - Quick Release Bkt	1	
94	<b>R322-7</b>	01-150-0750, 01-150-0760, 01-178-0512, 20-28-AD, 20-28-AGD, 322-7, 3223-4	Bolt - Hex HD 5/16-18 x 1-1/2	1	
95	<b>R446136</b>		Washer - Lock 5/16 Zinc	1	
96	<b>R75-1600</b>	75-1600	Frame - Carrier Cutting Unit	1	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.





# Replaces Toro Reelmaster 223D Parts

*Cutting Unit  
Reel & Bedknife*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
97	<b>R302-60</b>	302-60	Zerk - Grease 90 Deg.	1	
98	<b>R3256-14</b>	24-7-BD, 32125-2, 3256-14, 3256-51, 51-2170	Washer - 10 Flat	5	
103	<b>R101526</b>	01-150-0970, 01-178-0620, 101526, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
104	<b>R256-115</b>	256-115	Washer - Thrust Bronze	11	
105	<b>R32121-122</b>	01-153-0140, 32121-122	Pin - Roll 1/2 x 2	1	
106	<b>R325-4</b>	01-150-0280, 01-178-0806, 01-178-0808, 20-85-AD, 20-85-AGD, 325-1, 325-2, 325-4	Bolt - Hex HD 1/2-13 x 1	6	
107	<b>R453017</b>	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	6	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



# Replaces Toro Reelmaster 223D Parts

*Cutting Unit  
Reel & Bedknife*



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
108	<b>R3253-7</b>	01-166-0030, 01-166-0080, 01-166-0290, 01-166-0810, 23-13-GD, 3253-7, 48-9380	Washer - Lock 1/2	6	
111	<b>R75-3010-03</b>	75-3010-03	Arm - Joint	3	
112	<b>R83-4720-01</b>	83-4720-01	Torsion Spring - RH	1	
113	<b>R83-4730-01</b>	83-4730-01	Torsion Spring - LH	1	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.