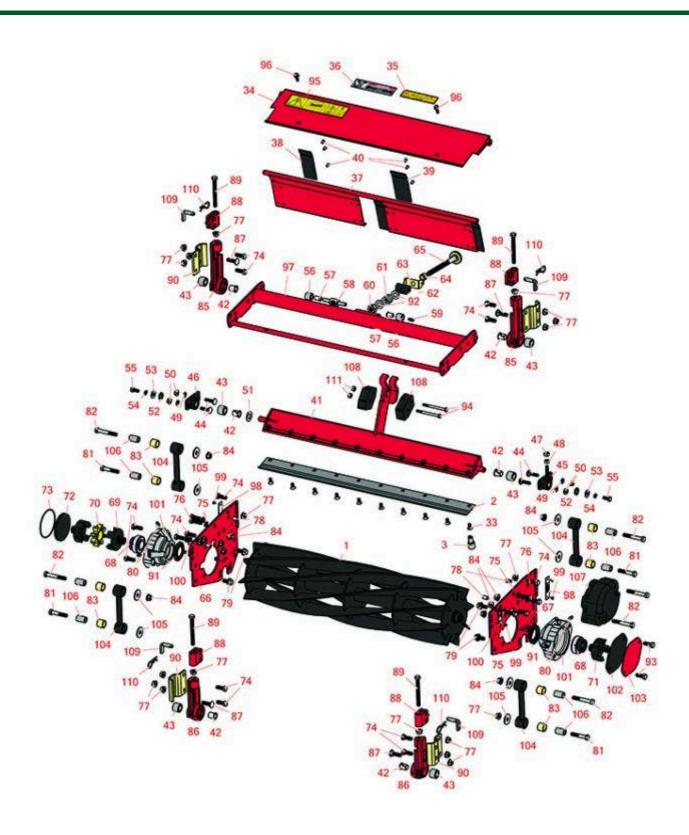




Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife







Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R F	Reels, Lifetime Gu	uaranteed			
1	R94-3631	93-8839, 94-3631, 99-3468, 99-3482	Reel - 5 Blade Fits 27x7	1	
	steel, heat-treated precision cylindric performance. Adv our lifetime guard	d to perfectly complement bo cal grinding on bearing surfa vanced computer balancing e	ly crafted from premium high carbon-booth R&R and OEM bedknives. Each reel und lices, followed by relief grinding for optime ensures extended reel and bearing life. Boot in and craftsmanship under normal und precision you can trust.:	ndergoes al acked by	
1	R94-3630	93-8833, 94-3630, 99-3469, 99-3483	Reel - 8 Blade Fits 27x7	1	
	steel, heat-treated precision cylindri performance. Adv our lifetime guard	d to perfectly complement bo cal grinding on bearing surfa vanced computer balancing e	ly crafted from premium high carbon-booth R&R and OEM bedknives. Each reel und loces, followed by relief grinding for optimensures extended reel and bearing life. Boorials and craftsmanship under normal ung precision you can trust.:	ndergoes al acked by	
1	R105-6768	105-6768	Reel - 11 Blade 27x7	1	
	then hardened to bedknives. All R&Reels are then pro	RC46-49 to match the tempo R Reels are cylindrically grou ecision computer balanced fo	factured from high carbon-boron alloy ster of our bedknives and original equipmend on bearing surfaces and then relief grow extended bearing and reel life. R&R Propial and workmanship for the life of the re	ent round. oducts	
1	R94-5055	94-4987, 99-3470, 99-3484	Reel - 5 Blade 32x7	1	
	steel, heat-treated precision cylindri performance. Adv our lifetime guard	d to perfectly complement bo cal grinding on bearing surfa vanced computer balancing e	ly crafted from premium high carbon-bo th R&R and OEM bedknives. Each reel un ices, followed by relief grinding for optim- ensures extended reel and bearing life. Bo erials and craftsmanship under normal u g precision you can trust.:	ndergoes al acked by	





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	R94-5054	94-4960, 99-3471, 99-3485	Reel - 8 Blade Fits 32x7	1	

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

		105-6785,		
2	R62-5180	61-0800,	Bedknife - Lowcut - 27 in Unit	1
		62-5180		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

		104-1381,		
2	R94-5079	94-4974,	Bedknife - Lowcut - 32 in Unit	1
		94-5079		

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R104-1380** 104-1380 Bedknife - Highcut - 27 in Unit

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R	OEM		Qty	Order	
_No	Part No.	Part No.	Description	Req	Quantity	
2	R150469		Bedknife - Razor Tool Steel - 27 x 1/2 Fairway	1		
	and then hardend equipment premi specially package grind for added la	ed to RC48-51 to match the t ium series reels. Bedknives a ed for rust prevention. All R& ife. All R&R Bedknives are gu der normal use for the life oj	manufactured from premium alloy tool steel stemper of our Razor reel blades and original re surface ground on the top and front edge of Redknives now have an increased front edge aranteed against defects in material and fithe part. You can expect up to double the life	and e		
2	R112-8956	112-8956	Bedknife - Razor Tool Steel - 32 x 3/8 Fairway	1		
	Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:					
2	R112-8910	112-8910	Bedknife - Razor Tool Steel - 27 High Cut	1		
	Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:					
Servi	ce Tools					
3	R51-0880	51-0880	Bedknife Screw Driver Tool	0		
		n: Easily install and remove b factured with hardened alloy	ped knife screws with the help of a ratchet with steel.:	h 3/8"		
Othe	r Parts Available					
33	R150476	3-3816, 3-6462, 57-4910	Screw - Bedknife 5/16-18 x 5/8	10		





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
34	R94-3621	94-3621	Shield - Top Incl. Safety Decal 27 in	1	
34	R94-5053	94-5053	Shield - Top - Fits 32 in Units	1	
35	R93-6688	93-6688	Decal - Warning	1	
36	R67-7960	27-2890, 62-5070, 67-7960	Decal - Warning	1	
37	R93-8849	61-1130, 93-8817, 93-8849	Shield - Rear Grass Fits 27 in Units	1	
37	R94-4969	94-4969	Shield - Rear Grass 32 in Units	1	
38	R61-3280	61-3280	Cover - Rubber Side	2	
39	R61-3290	61-3290	Cover - Rubber Center	1	
40	R700382	700382	Rivet - Guard	12	
41	R95-8739	95-8739, 95-8739-01	Bed Bar - Fits 27 Units	1	
41	R95-8748	95-8748-01	Bed Bar - Fits 32 Units	1	
42	R56-9520	56-9520	Bushing - Nyliner	6	
43	R56-9510	56-9510	Bushing - Rubber For Bed Bar / RI	6	
44	R3230-2	01-173-0508, 25-25-AGD, 3230-16, 3230-2, 513624, 513633, 513635, 900038P	Bolt - Carriage	4	
45	R16-9769	16-9769	Housing - Bed Bar - Adj. Side	1	





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
46	R14-4459	14-4459	Housing - w/Bushing For Bed Bar	1	
47	R444754	01-189-0518, 3296-4	Locknut - 5/16-24 Center	1	
48	R3219-2	01-188-0524, 22-12-BJKD, 3219-2, 915720	Nut - 5/16-24 Zinc	1	
49	R3256-74	3256-74	Washer - Flat	4	
50	R104-8300	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
51	R61-1950	61-1950	Washer - Nylon - Bed Bar	1	
52	R62-7120	62-7120	Washer	1	
53	R3256-56	3256-56, 60-4750	Washer	1	
54	R3253-4	01-166-0110, 01-166-0510, 23-10-GD, 24-7170, 30-8520, 3253-4, 48-9350, 48-9360, 48-9570, 68-9420, 99-7577	Washer - Lock 5/16 Zinc	1	
55	R322-3	01-150-1420, 01-178-0506, 20-24-AD, 20-24-AGD, 322-3, 48-9270, 513339, 908017P	Bolt - Hex HD 5/16-18 x 3/4	1	





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
56	R62-5510	52-2870, 62-5510	Bushing	2	
57	R52-2890	52-2890	Bushing - Flanged	2	
58	R57-5260	107-7409, 57-5260	Pivot - 1/2-20 - Bed Bar	1	
59	R302-18	302-18	Zerk - Grease Press Style	1	
60	R3296-62	3296-62	Locknut - 1/2-20 LH Jam	1	
61	R57-5270	57-5270	Spring - Adjusting Handle	1	
62	R93-2892	93-2892	Pivot - Plastic - Bed Bar	1	
63	R95-8752	93-9767, 95-8752	Arm - Spring	1	
64	R93-2959	93-2959	Spacer - Bed Bar Assy	1	
65	R95-8877	106-7536, 93-2957, 95-2762, 95-8877	Handle - Bed Bar Adjustment	1	
66	R94-3695-01	94-3695, 94-3695-01	Plate - Side Reel RH	1	
67	R94-3697-01	94-3697, 94-3697-01	Plate - Side Reel LH	1	
68	R100-4926	100-4926	Bearing - Reel Self Aligning	2	
69	R93-8825	93-8825	Coupling - RH Reel	1	
70	R93-8827	93-8827	Spider - Reel Coupling	1	
71	R93-8826	93-8826	Coupling - LH Reel	1	
72	R94-2703	94-2703	Plug - Plastic Spindle Housing	1	





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
73	R353-949	353-949, 60-3520	O-Ring	1	
74	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	10	
75	R3254-6	01-166-0010, 01-166-0280, 01-166-0610, 3253-5, 3254-18, 3254-6, 3290-223, 48-9370	Washer - Lock 3/8	4	
76	R400264	01-150-0180, 01-178-0610, 20-48-AD, 20-48-AGD, 32-9160, 3224-3, 323-29, 323-7, 400264, 908035P	Bolt - Hex HD 3/8-16 x 1-1/4	2	
77	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	6	
78	R32121-36	32121-36	Pin-Spring	4	
79	R110-1718	110-1718	Screw-HHF	4	





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
80	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	4	
81	R323-10	01-150-0680, 01-178-0616, 100-6663, 100-8320, 1489, 20-51-AD, 20-51-AGD, 3224-6, 323-10, 323-35, 908336	Bolt - Hex HD 3/8-16 x 2	4	
82	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4,	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	6	
83	R94-8945	94-8945	Bushing - Bronze - Link Bar	4	
84	R32128-19	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	8	
85	R14-4479	14-4479	Bracket - Assy - Rear Roller	2	





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
86	R14-4489	14-4489	Bracket - Assy - Front Roller	2	
87	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	4	
88	R61-0420	61-0420, 61-0420-01	Support - HOC	4	
89	R61-0790	323-57, 61-0790	Bolt - Roller Adjustment	4	
90	R61-0910	61-0910	Bracket	4	
91	R105-6761	105-6761	Seal	2	
92	R29-8910-01	29-8910	Washer - Flat 1/2	2	
93	R323-2	01-178-0604, 323-2	Bolt - Hex HD 3/8-16 x 1	2	
94	R400124	01-178-0420, 20-11-AD, 321-15	Bolt - Hex HD 1/4-20 x 2-1/2 GR5	2	
95	R93-8064	93-8064	Decal - Warning	1	
96	R32144-10	32140-81, 32144-10, 32144-3, 34-140-AMVD	Bolt - 1/4-20 x 3/4 Serrated Hx Wshr	2	
97	R95-8753-01	95-8753, 95-8753-01	Reel Frame - 27 in	1	
97	R95-8755-01	95-8755, 95-8755-01	Reel Frame - 32 in	1	
98	R61-3800	61-3800	Plate - HOC Rear	2	
99	R3290-55	3290-55	Rivet - 5/32 x 3/8 Pop Rivet	4	





Cutting Unit - Models 03210, 03212, 03237, 03238 & 03239 Reel & Bedknife

Item R&R No Part No.	OEM Part No.	Description	Qty Req	Order Quantity
100 R61-3790	61-3790	Plate-HOC, Front	2	
101 R99-3404	93-6930, 99-3404	Housing-Bearing	2	
102 R94-5979	94-5979	Gasket	1	
103 R93-6960	93-6960	Cover - Bearing Holder	1	
104 R16-9759	16-9759	Link Assy	4	
105 R93-8806	93-8806	Washer-Hardened	16	
106 R93-6981	93-6981	Spacer	8	
107 R105-0171-03	105-0171-03	Weight-End	1	
108 R99-3472	99-3472	Weight	2	
109 R71-3690	61-0630, 71-3690	Spade - Bent	4	
110 R3290-467	3290-467	Pin-Hair	4	
111 R301504	2296-42, 301504, 32127-24, 32128-33, 32146-17, 3296-16, 3296-42, 3296-42, 915661P	Locknut - ESNA 1/4-20	2	