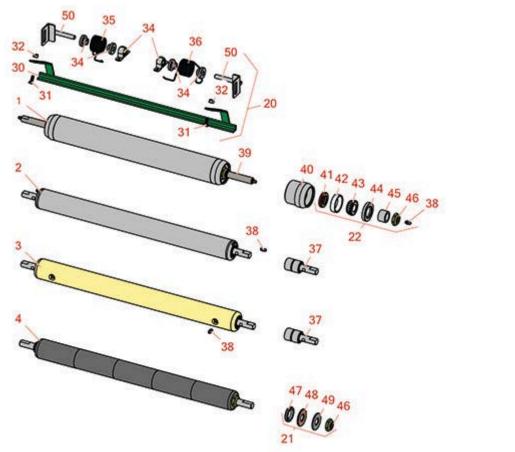




Single Point Cutting Unit Rear Rollers













Single Point Cutting Unit Rear Rollers

| R&R<br>Part No.   | OEM<br>Part No.   | Description  | Qty<br>Req   | Order<br>Quantity  |  |
|---|---|--|--|--|--|
| Rear Rollers  |   |  |  |  |  |
| R150692   |   | Roller - Smooth Heavy Duty<br>Tubular Steel  | 0  |  |  |
| Tech Note: Constrextended life.:  | ructed with a through shaft   | t, this heavy duty roller uses tapered bearings  | s for  |  |  |
| R21-8450  |   | Roller - Smooth Tubular Steel  | 0  |  |  |
| Tech Note: Constructed with greasable "water-pump" style bearings. :  |   |  |  |  |  |
| R150300   |   | Roller - Smooth Solid Steel  | 0  |  |  |
| Tech Note: Machin   |   |  |  |  |  |
| R150341   |   | Roller - Smooth UHMW<br>Polyethylene   | 0  |  |  |
|   | •   |  | less   |  |  |
| haul Kits   |   |  |  |  |  |
| R53-9240G   |   | Scraper Kit - Rear Roller SET/3  | 1  |  |  |
| R100136   |   | Overhaul Kit - Roller  | 0  |  |  |
| Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:  |   |  |  |  |  |
| R101395   |   | Overhaul Kit - UHMW Roller   | 0  |  |  |
| Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: |   |  |  |  |  |
| r Parts Available   |   |  |  |  |  |
| R42-4800G   |   | Bar - Scraper Rear Roller-Green  | 1  |  |  |
|   | R150692  Tech Note: Constrestended life.:  R21-8450  Tech Note: Constrestended Note: Constrestended Note: Machina bearings.:  R150341  Tech Note: Include Steel shaft and restended Shaft | R150692  Tech Note: Constructed with a through shaft extended life.:  R21-8450  Tech Note: Constructed with greasable "wate R150300  Tech Note: Machined from solid steel, this he bearings.:  R150341  Tech Note: Machined from solid UHMW, this steel shaft and requires no grease. UHMW manul Kits  R53-9240G  R100136  Tech Note: Includes 2 ea.: R150674 Wear Sle Bearings, R254-79 Bearing Cups, R3296-15 L R101395  Tech Note: Fits all R&R 2" Dia. Black UHMW in Pins; 2 ea.: R3296-15 Locknuts, R150347T Tele Bronze Thrust Washers:  r Parts Available | R150692 Roller - Smooth Heavy Duty Tubular Steel  Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings extended life.:  R21-8450 Roller - Smooth Tubular Steel  Tech Note: Constructed with greasable "water-pump" style bearings.:  R150300 Roller - Smooth Solid Steel  Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pum bearings.:  R150341 Roller - Smooth UHMW Polyethylene  Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stains steel shaft and requires no grease. UHMW material prevents build-up of debris.:  haul Kits  R53-92406 Scraper Kit - Rear Roller SET/3  R100136 Overhaul Kit - Roller  Tech Note: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:  R101395 Overhaul Kit - UHMW Roller  Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R15032 Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150 Bronze Thrust Washers:  **Parts Available** | Rear Rollers  R150692  Roller - Smooth Heavy Duty Tubular Steel pearings for extended life.:  R21-8450  Roller - Smooth Tubular Steel 0  Tech Note: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life.:  R21-8450  Roller - Smooth Tubular Steel 0  Tech Note: Constructed with greasable "water-pump" style bearings.:  R150300  Roller - Smooth Solid Steel 0  Tech Note: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:  R150341  Roller - Smooth UHMW Polyethylene 0  Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:  haul Kits  R53-9240G  Scraper Kit - Rear Roller SET/3 1  R100136  Overhaul Kit - Roller 0  Tech Note: Includes 2 ea:: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:  R101395  Overhaul Kit - UHMW Roller 0  Tech Note: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea:: R150322 Roll Pins; 2 ea:: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers: |  |

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Single Point Cutting Unit Rear Rollers

|    | R&R<br>Part No. | OEM<br>Part No.  | Description                | Qty <b>Order</b><br>Req <b>Quantity</b> |
|----|-----------------|--|----------------------------|---|
| 31 | R400106         | R321-3,<br>R513315,<br>R908002P  | Bolt - Hex HD 1/4-20 x 5/8 | 4                                       |
| 32 | R32152-4        | 444708,<br>R444708   | Locknut - 1/4-20 All Metal | 4                                       |
| 33 | R256-239        |  | Bearing                    | 2                                       |
| 34 | R19-9560        |  | Spacer - Spring            | 4                                       |
| 35 | R19-9540        |  | Spring - Torsion LH        | 1                                       |
| 36 | R19-9550        |  | Spring - Torsion RH        | 1                                       |
| 37 | R21-8430        | R150301  | Bearing - Roller           | 2                                       |
| 38 | R302-5          | R173-0,<br>R21-6010,<br>R255825,<br>R302-37,<br>R302-47,<br>R302-57,<br>R302-58,<br>R302-6,<br>R31-0300,<br>R32-9660,<br>R471214,<br>R471223,<br>R471226,<br>R60-0800,<br>R62-3880,<br>R92-4181,<br>RJD7797,<br>RJD7842,<br>RJD7844,<br>RM0004 | Fitting - Grease           | 2                                       |
| 39 | R150693         |  | Shaft - HD Rear Roller     | 1                                       |
| 40 | R61-0380        |  | Roller End - Cap Solid     | 2                                       |
| 41 | R253-152        | R253-116,<br>R3001656  | Seal - Inner Roller        | 2                                       |

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|    | R&R<br>Part No.         | OEM<br>Part No.  | Description                | Qty<br>Req | Order<br>Quantity |
|----|-------------------------|--|----------------------------|------------|-------------------|
| 42 | R254-79                 | R01-103-0060,<br>R01-103-0130,<br>R1-633584,<br>R252-106,<br>R255820,<br>R32-7800,<br>R32-9590,<br>R4121175,<br>R70030-50301,<br>R808088,<br>RB4015,<br>RG-372,<br>RJD8226 | Cup - Bearing              | 2          |                   |
|    | Tech Note: Use R254-79N | l installation mandrel to pr   | operly install race.:      |            |                   |
| 43 | R254-78                 | R01-102-0060,<br>R01-102-0130,<br>R255815,<br>R32-7790,<br>R32-9580,<br>R385174,<br>R4121174,<br>R4135152,<br>R70030-50302,<br>R93-4813,<br>RB4512,<br>RG-373,<br>RJD8188  | Tapered Bearing Cone       | 2          |                   |
| 44 | R253-117                | R253-165,<br>R255805,<br>R3004882  | Seal - Outer Triple Lip    | 2          |                   |
| 45 | R150674                 |  | Sleeve - Wear 3/4 Plated   | 2          |                   |
| 46 | R3296-15                | 367029,<br>R1503473,<br>R32118-5,<br>R32127-23,<br>R32127-47,<br>R367029,<br>R445748,<br>RG-371,<br>RN101345   | Locknut - 3/4-16 Nylon Jam | 2          |                   |

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Single Point Cutting Unit Rear Rollers

| ltem <b>R&amp;R</b><br>No <b>Part No.</b> | OEM<br>Part No. | Description                   | Qty<br>Req | Order<br>Quantity |
|---|-----------------|-------------------------------|------------|-------------------|
| 47 <b>R150347T</b>                        | R150347         | Seal - Nonstick Lip           | 2          |                   |
| 48 <b>R150333</b>                         | R150447         | Washer - Flat Keyed Outer SS  | 2          |                   |
| 49 <b>R150334A</b>                        |                 | Washer - Thrust SAE660 Bronze | 2          |                   |
| 50 <b>R53-9250</b>                        |                 | Bracket - Scraper Mount       | 2          |                   |