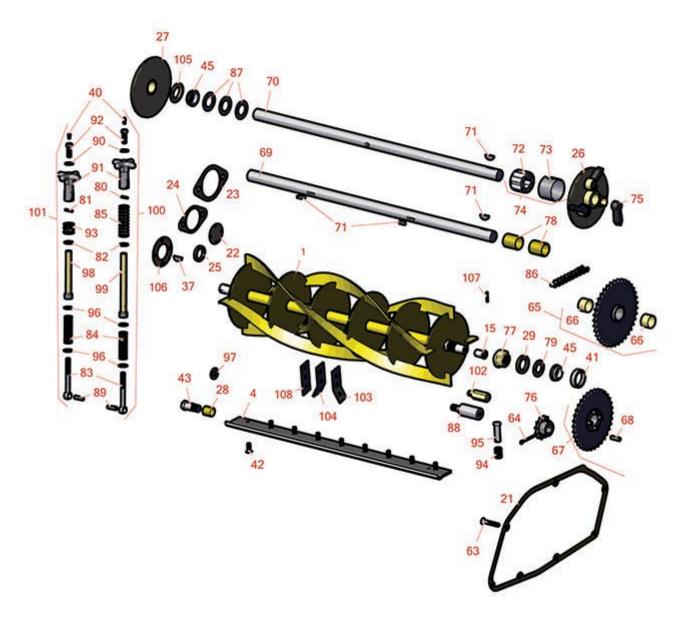




Cutting Unit
Reel & Redknife







Cutting Unit Reel & Bedknife OEM

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReq Quantity

R&R Reels, Lifetime Guaranteed

1 **RAG-25** AG-25 Reel - 6 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **RAG-28** AG-28 Reel - 8 Blade 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R34** AR-34 Reel - 5 Blade 1

Tech Note: Ground Driven:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **RAR126** AR-115, Reel - 6 Blade 1

Tech Note: Ground Driven:

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **RAR87** AR87 Reel - 4 Blade 1





Cutting Unit Reel & Bedknife OEM

Part No. Description

Qty **Order** Req **Quantity**

1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R190655** Reel - 5 Blade Hi-Cut

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Bedknives, Lifetime Guaranteed

4 **R190650** 114-0 Bedknife - Single Lip

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

| Other Parts Available | e | | |
|-----------------------|-------|----------------------------|---|
| 15 RG-23 | G-23 | Spline | 2 |
| 21 R11-0 | 11-0 | Gasket - Cover | 1 |
| 22 R21-0 | 21-0 | Gasket - Lapping Hole | 1 |
| 23 R22-0 | 22-0 | Gasket - Fits R-38 Housing | 1 |
| 24 R25-0 | 25-0 | Gasket - R-46 Housing | 1 |
| 25 R152-0 | 152-0 | Seal - Grease | 2 |
| 26 RR-39 | R-39 | Retainer - Pawl LH | 1 |
| 27 RR-40 | R-40 | Retainer - Pawl RH | 1 |
| 28 R125-0 | 125-0 | Bushing - Backing Bar | 2 |
| | | | |





Cutting Unit Reel & Bedknife

| | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|----|-----------------|--------------|----------------------------------|------------|-------------------|
| 28 | R125-0X | 125-0X | Bushing - Oversized For Bed Bar | 2 | |
| 29 | R12-0 | 12-0 | Seal - Reel | 2 | |
| 37 | R57-0 | 57-0 | Key - Woodruff | 1 | |
| 40 | R302-5 | 173-0 | Fitting - Grease | 2 | |
| 41 | R302755 | 151-0 | Cup - Bearing | 2 | |
| 42 | R190652 | | Screw - Regular - 3/8-16 x 1 | 9 | |
| 42 | R190653 | 56-0 | Screw - Nyloc | 9 | |
| 43 | R124-0 | 124-0 | Stud - Backing Bar w/Nyloc | 2 | |
| 45 | R315914 | 150-0 | Tapered Bearing Cone | 3 | |
| 63 | R70-0 | 70-0 | Bolt - Soc HD Cap 3/8-16 x 2-1/4 | 2 | |
| 64 | R50-0 | 50-0 | Pin - Cotter 3/16 x 2 | 1 | |
| 65 | RAR-35 | AR-35 | Sprocket - Int. 37-16 Tooth | 1 | |
| 66 | R81-0 | 81-0 | Bushing - Int. Sprocket | 2 | |
| 67 | RAR-36 | AR-36 | Sprocket - Drive 34 Tooth | 1 | |
| 68 | R136-0 | 136-0 | Pin - Hardened Drive Sprocket | 4 | |
| 69 | R213-0 | 213-0 | Shaft - Rubber Tire Drive | 1 | |
| 70 | R113-0 | 113-0 | Shaft - Steel Drum Roller | 1 | |
| 71 | R170-0 | 170-0 | Key - Drive Shaft | 1 | |
| 72 | R91-0 | 91-0 | Bearing - Steel Drum Roller | 2 | |
| 73 | R92-0 | 92-0 | Sleeve - Steel Drum Roller | 2 | |
| 74 | RAR-18 | AR-18 | Bearing - w/Sleeve | 2 | |
| 75 | RR-18 | R-18 | Pawl - Drive | 6 | |
| | | | | | |





Cutting Unit Reel & Bedknife

| | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|----|-----------------|-----------------|------------------------------|------------|-------------------|
| 76 | R132-0 | 132-0 | Sprocket - Pinion 12 Tooth | 1 | |
| 77 | RR-48 | R-48 | Collar - Bearing Adj. | 1 | |
| 78 | R2-0 | 2-0 | Bearing - Drive Shaft | 4 | |
| 79 | R1-0 | 1-0 | Washer - Seal Retainer | 2 | |
| 80 | R102-0 | 102-0 | Pin - Drive Lock | 2 | |
| 81 | R104-0 | 104-0 | Pin - Roll 3/16 x 1 | 2 | |
| 82 | R105-0 | 105-0 | Washer - Roller | 1 | |
| 83 | R107-0 | 107-0 | Eyebolt | 2 | |
| 84 | R108-0 | 108-0 | Spring - Lower - Bed Bar | 2 | |
| 85 | R122-0 | 122-0 | Spring - Upper Bed Bar Adj | 2 | |
| 86 | R138-0 | 138-0 | Chain - Drive No. 50 | 2 | |
| 87 | R179-0-A | 179-0-A | Washer - 1/32 Roller Spacer | 0 | |
| 87 | R179-0-B | 179-0-B | Washer - 1/16 Roller Spacer | 0 | |
| 87 | R179-0-C | 179-0-C | Washer - 1/8 Roller Spacer | 0 | |
| 88 | R79-0 | 79-0 | Stud - Intermediate Spkt | 1 | |
| 89 | R97-0 | 97-0 | Pin - Roll Eye Bolt | 2 | |
| 90 | R187-0 | 187-0 | Washer - Flat 7/16 SAE | 2 | |
| 91 | RR-20 | R-20 | Handle - Adjusting | 2 | |
| 92 | R209-0 | 100-0, 209-0 | Bolt - w/Grease Fitting | 2 | |
| 93 | RC-213 | C-213 | Spring - Upper Bed Bar Hydra | 2 | |
| 94 | R29-0 | 29-0 | Spring - Handle Stop | 1 | |
| 95 | R30-0 | 30-0 | Clevis Pin - 5/8 x 2 | 1 | |
| | | | | | |





Cutting Unit Reel & Bedknife OEM

| | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|-----|-----------------|--------------|-----------------------------------|------------|-------------------|
| 96 | R43-0 | 43-0 | Washer - Eyebolt | 4 | |
| 97 | R76-0 | 76-0 | Washer - Front Tie Rod | 6 | |
| 98 | RAC-212 | AC-212 | Sleeve - Adjuster 5-1/2 | 2 | |
| 99 | RAR-11 | AR-11 | Sleeve - Bed Bar Adjustment | 2 | |
| 99 | RAR-13 | AR-13 | Sleeve - Adjustment Hi-Cut | 2 | |
| 100 | RAR-30 | AR-30 | Adjuster - Assy Fits 7 Reels | 2 | |
| 100 | RAR-38 | AR-38 | Adjuster - Assy Fits 9 Reels | 2 | |
| 101 | RAG-96 | AG-96 | Adjuster - Assy Fits Hydra-Gang | 2 | |
| 102 | R201-0 | 201-0 | Stud - Backlapping | 1 | |
| 103 | RG-1526 | G-1526 | Pulverizer Blade - RH | 54 | |
| 104 | RG-1527 | G-1527 | Pulverizer Blade - LH | 54 | |
| 105 | R153-0 | 153-0 | Cap - Thrust Steel Roller Drive | 2 | |
| 106 | RG-32 | G-32 | Gasket - Hyd Unit Bearing Housing | 1 | |
| 107 | RC-775 | C-775 | Pin - Spring 3/16 x 1 1/4 | 1 | |
| 108 | RG78 | G78 | Verti-Cut Blade - 1-1/8 Hole Cnt | 54 | |

Detail Description: High Carbon heat treated steel: