

Cutting Unit Reel & Bedknife





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tom	R&R Reel &	Bedknife OEM		Otv	Orde			
	Part No.	Part No.	Description	Qty Req	Quantit			
1	R4113568	2206002, 4113568	Reel - 11 Blade w/Coupling	1				
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:							
1	R2206047	2206047	Reel - 7 Blade	1				
	Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:							
2 2	Bedknives, Lifetime (R2202002	2202002	Bedknife - Thin 5mm	1				
_	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:							
2	R2202167	2202167	Bedknife - Thick 5/16	1	·			
	Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:							
	Rollers							
&R I	R170505	2206099	Roller - Smooth Tubular Stee	1				
&R 3			Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:					

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R	ducts Cutti	places Ransome ng Unit & Bedknife	s 250 Parts		
	Ř&R	ÕEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
4	R170500	2206098	Roller - Grooved Repairable Steel	1	
		oller can be repaired by unscr	aft and greasable tapered bearings for ewing the ends and replacing the series o	f	
Servi	ce Tools				
5	R51-0880		Bedknife Screw Driver Tool	0	
		Easily install and remove bed l ctured with hardened alloy ste	knife screws with the help of a ratchet wit rel.:	h 3/8"	
Othe	r Parts Available				
7	R2208003	2208003, A209044	Bearing - with Cup	2	
8	R150477	64249-01, A119001	Screw - Bedknife 5/16-18 x 1/2	11	
9	R170503		Shaft	1	
10	R150673		Washer - 3 Repairable Roller	10	
11	R150671		Spacer - 2 3/4 / 3 Rollers 13/16 L	0	
11	R150676		Spacer - 2-3/4 Dia x 1-1/4 L	11	
12	R100103		Roller End - Grooved	2	
13	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
14	R170714		Fitting - Pressure Relief	2	
15	R253-122		Seal	2	
16	R254-79		Cup - Bearing	2	
	Detail Description:	Use R254-79M installation ma	ndrel to properly install race.:		
17	R254-78		Tapered Bearing Cone	2	

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	R&R Part No.	Reel & Bedkn	<i>IJE</i> OEM Part No.	Description	Qty Req	Order Quantity	
18	R253-117			Seal - Outer Triple Lip	2		
19	R5-4038			Sleeve - Wear Reel Shaft	2		
20	R3296-15			Locknut - 3/4-16 Nylon Jam	2		
21	R302-5			Fitting - Grease	2		
22	R2208011-0	1	2208011-01, A230019	Seal - Oil Reel	1		
23	R4114239		4114239	Insert - Splined Reel	1		
24	R64176-05		64176-05	Pin - Spiral Roll Reel	1		
25	R2722589		2722589	Coupling - Reel	1		
26	R150504			Washer	2		
27	R500534		2208006	Bearing - with Cup	2		
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:						