



Replaces Lesco 300 & 500 Parts

Cutting Unit
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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R&R Reels, Lifetime Guaranteed

1	R502871	020800	Reel - 9 Blade LH	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R502871H		Reel - 9 Blade Heavy Duty LH	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R506517		Reel - 5 Blade Heavy Duty	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R506630	012543	Reel - 6 Blade LH	1
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Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1	R018594	018594	Reel - 8 Blade	1
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Detail Description: R&R Reel blades are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our bedknives and original equipment bedknives. All R&R Reels are cylindrically ground on bearing surfaces and then relief ground. Reels are then precision computer balanced for extended bearing and reel life. R&R Products Reels are guaranteed against defects in material and workmanship for the life of the reel under normal use.:

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2	R101488		Brush Reel - LH	1	
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*Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:*

2	R150481		Brush Assy - Brush Reel	4	
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R&R Bedknives, Lifetime Guaranteed

5	R503479	025531	Bedknife - Tournament .094-.156 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

5	R503478	025517	Bedknife - Thin .125-.219 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

5	R503477	025504	Bedknife - Thick .156-.438 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

5	R101262		Bedknife - Super Thick 5/16	1	
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Item R&R
No Part No.

OEM
Part No.

Description

Qty
Req

Order
Quantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Rollers

6	R158777	008466	Roller - Smooth Tubular Steel	1
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Detail Description: Constructed with a through shaft and greasable ball bearings.:

7	R101335		Roller - Smooth UHMW Polyethylene	1
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

8	R158776	008465	Roller - Smooth Tubular Steel	1
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Detail Description: Constructed with a through shaft and greasable ball bearings.:

9	R101336		Roller - Smooth UHMW Polyethylene	1
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Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

10	R68527R	008485	Roller - Grooved Repairable Steel	1
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Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:

11	R101330		Roller - Grooved UHMW Polyethylene	1
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Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:

Overhaul Kits

15	R100130		Overhaul Kit - Roller	0
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Detail Description: Includes 2 ea.: R302-5 Grease Fittings, R303558 Bearings, & R305115 Seals:

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16	R101395		Overhaul Kit - UHMW Roller	0	
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Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

Filters

34	R74-3570	012628	Baldwin Oil Filter - Hyd 10 Micron	1	
34	RRF10615		SilverGuard Oil Filter	1	

Other Parts Available

20	R303558		Bearing - Roller	2	
20	R008474	008474	Bearing - Roller	2	
21	R305115		Seal - Roller	2	
21	R008475	008475	Seal - Oil Roller	2	
22	R302-5	060078	Fitting - Grease	2	
23	R345470	012494	Bolt - Rear Roller 7/16-20	2	

Detail Description: Incl. Grease Zerk:

24	R101272	003094	Screw - Bedknife 1/4-20 x 1/2	13	
25	R101272T		Bedknife Screw Driver Tool	1	

Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:

26	R102030	008482	Shaft - Front Roller	1	
27	R154909	008464	Shaft - Rear Roller	1	
28	R36-7250	025491	Grass Basket	1	

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<i>Detail Description:
Please note: Due to excessive air freight charges, this item will be shipped ground freight.:</i>					
29	R4247911	012089	Coupling - Hyd Motor - Glass Filled	1	
29	R3001720		Coupler - Iron - Hyd Motor	1	
30	R458013	011896	Ring - Retaining	1	
31	R500534	010710	Bearing - with Cup	2	
<i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i>					
32	R336962	008476	Seal	2	
33	R335435	008477	Seal - Reel Housing	1	
35	R150650		Roller End - 2 Repairable	2	
36	R150651		Spacer - 2-3/8 Roller	34	
37	R150652		Washer - 2 Roller	33	
39	R150690		Screw - Set 1/4-20 x 1/4	4	
40	R150425		Bolt - Hex HD 8-32 x 5/8	12	
41	R150426		Washer - 8 SAE	12	
42	R3296-9		Locknut - Comb	12	
43	R012419	012419	Pin - Roll 1/8 x 3/4	10	
44	R3296-15	006716	Locknut - 3/4-16 Nylon Jam	2	
45	R150333		Washer - Flat Keyed Outer SS	2	
46	R150334A		Washer - Thrust SAE660 Bronze	2	
47	R150347T		Seal - Nonstick Lip	2	

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