



# Replaces John Deere 220C Greens Mower Parts

Cutting Unit  
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Reels, Lifetime Guaranteed

1	RAMT537	AMT2886, AMT537	Reel - 11 Blade 22in	1	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	R130240		Reel - 14 Blade 22in	1	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

2	RET17533	ET14402, ET17533, ET17767, MT4869, MT7351, UC18873	Bedknife - 22in Standard- .126 Min. HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

2	RET17534	ET17534	Bedknife - 22in Tounament- .098 Min HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
2	RMT7351	ET17489, MT7351, UC19154, UC28163	Bedknife - 22in Lo-Cut .079 Min. HOC	1	

*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## R&R Razor Tool Steel Bedknives to fit 220C, Lifetime Guaranteed

2	R130115		Bedknife - Razor Tool Steel - 22 Micro Cut	1	
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*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

2	R130116	MT4846, UC18877	Bedknife - Razor Tool Steel - 22 Tournament Cut	1	
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*Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:*

## Vertical Reel

5	R130141		Shaft - V-Cut	1	
6	R101160		Verti-Cut Blade - Fits 22 Gm	73	
7	R352221		Spacer - Nylon V-Cut Shaft	74	
8	R352437		Nut - V-Cut Shaft	1	

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## Kits and Tools

10	<b>R101278T</b>		Bedknife Screw Driver Tool	1	
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*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

11	<b>R184</b>		Masters Gauge - Digital - Inches/Metric	1	
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*Detail Description: Accurately measures desired height of cut. Easy to read digital indicator. Displays measurements in decimals and fractions, in English and Metric. 18" length.:*

12	<b>RP508</b>		Turf Evaluation and Height of Cut Prism Tool	1	
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*Detail Description: Measure actual turfgrass height of cut, as well as, smoothness and quality of cut, on your greens to 100th of an inch. This impressive Height of Cut Prism Gauge is designed with a solid glass prism in a stainless steel frame. Graduated lines show 1/8th, 1/10th and 1/16th (.002 lines) and 1 mm intervals with grass measurements up to 1-5/8 inches or 40 mm. tall. Complete with protective case. Measures inches and metric.:*

## Blades

15	<b>RET14707C</b>		Verti-Cut Blade - .025 x 2.375 Carbide Tipped	60	
15	<b>RET14707</b>	ET14707	Verti-Cut Blade - .025 x 2.375	60	

## Other Parts Available

21	<b>R101278</b>	21M7194	Screw - Bedknife	11	
22	<b>R302-5</b>	JD7797, JD7842, JD7844	Fitting - Grease	2	
23	<b>R471219</b>	471219, 471231, JD7759, JD7798	Zerk - Grease	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
24	<b>R03M7186</b>	03M7186	Bolt - Carriage 8-1.25 x 30mm	4	
25	<b>R03M7184</b>	03M7184	Bolt - Carriage M8	4	
26	<b>R03M7094</b>	03M7094	Bolt - Carriage M8-1.25 x 30	4	
27	<b>R03M7222</b>	03M7222	Bolt - Carriage M6-1.0 x 20	2	
28	<b>R14M7151</b>	14M7151	Nut - Jam Roller Adj	4	
29	<b>R14M7166</b>	14M7166	Locknut - 8mm x 1.25 ESNA	2	
31	<b>R14M7397</b>	14M7397, 14M7463	Locknut - 6mm x 1.0 ESNA Flanged	2	
32	<b>R14M7306</b>	14M7306	Nut - M20-1.5	1	
33	<b>R19M7881</b>	19M7881	Bolt - Hex HD M8-1.25 x 20	6	
34	<b>R40M7080</b>	40M7080, ET11059	Ring - Snap	1	
35	<b>R49M7049</b>	49M7049	Key - 5mm x 22mm	1	
36	<b>RM44162</b>	M44162	O-Ring - Reel	1	
37	<b>RP44946</b>	P44946	Bushing - Bronze	2	
38	<b>RTCA16596</b>	TCA16596	Roller Chain #35	1	
39	<b>RAMT1108</b>	AMT1108	Tapered Bearing Cone	2	
40	<b>RMT2108</b>	MT2108	Tapered Bearing Cup	2	
41	<b>RN198341</b>	N198341	Nut - Nyloc 7/8-14	1	
42	<b>RET14917</b>	ET14917	Spacer	1	
44	<b>RET11053</b>	ET11053	Spring - Reel	1	
45	<b>RET11070</b>	ET11070	Spring - Bed Bar	2	
46	<b>RET11073</b>	ET11073	Seal - Reel Outer	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
47	RET11372	ET11372	Bolt - Adjusting Bed Bar	2	
49	RMT1087	MT1087	Knob - Adjusting Roller	2	
50	RMT1088	MT1088	Stud - Roller Adj.	2	
51	RMT1160	MT1160	Seal - Reel	2	
52	RAMT2798	AMT2798	Handle - Adjuster	2	
53	RMT5245	MT5245	Bracket - Roller RH	1	
54	RMT5244	MT5244	Bracket - Roller LH	1	
55	RE63525	E63525	Nut - Flanged M8-1.25	4	
57	RTCA16595	TCA16595	Chain - Rear Roller	1	
58	RET11371	ET11371	Screw - Special	2	
59	RUC16469	MT6952, UC16469	Clamp	2	
60	R19M7866	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
63	RET11368	ET11368	Spacer	1	
64	RET11464	ET11464	Spacer	1	
65	RET11367	ET11367	Cap Screw - Special	1	
70	RAA35741	AA35741, AET10129, TCA22836	Bearing	2	
<i>Detail Description: 1/4" Side Hole:</i>					
71	RET11356	ET11356	Nut - Adjusting	2	
77	RMT6517	MT6517	Label - Warning	1	
78	RSW35OLUS	SW35OLUS	Chain Link - Offset #35	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	RSW35COUS	SW35COUS	Chain Link - Coupler #35	1	

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