



# Replaces Jacobsen PGM 22 Parts

Cutting Unit  
Groomer Roller



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Item R&R  
No Part No.

OEM  
Part No.

Description

Qty  
Req

Order  
Quantity

## Groomer Roller Parts

1	<b>R390899</b>	390899	Roller Tube - Grooved 2.5 x 22 - 1/4 in Spacing	1
<i>Tech Note: Note: W/ 1/4 Spacing:</i>				
2	<b>R390900</b>	390900	Roller - Grooved 2-1/2 x 22	1
<i>Tech Note: Note: w/ 1/2 Spacing:</i>				
3	<b>R131927</b>	131927	Roller - Grooved Machined Aluminum	1
<i>Tech Note: Includes Bearing &amp; Collar:</i>				
3	<b>R131959</b>	131959	Groomer Roller - Grooved Machined Aluminum	1
<i>Tech Note: 2" DIA. 19" Long. Includes Bearing &amp; Collar:</i>				
4	<b>R338485</b>	338485	Roller Tube Only - Grooved Machined Aluminum	1
4	<b>R338519</b>	338519	Groomer Roller - Grooved Machined Aluminum	1
5	<b>R554571</b>	554571	Bearing	2
6	<b>R364541</b>	364541	Collar - Locking	2
7	<b>R554570</b>	554570	Bearing - w/Zerk Fits Groomer	2
8	<b>R363808</b>	363808	Blade - V-Cut 2 Dia	85
9	<b>R365230</b>	365230	Verti-Cut Blade - 2-1/2 Dia.	85
10	<b>R363806</b>	363806	Belt - Fits Turf Groomer	1
10	<b>R365235</b>	365235	Belt - Timing Fits 2-1/2 Groomers	1
11	<b>R365330</b>	365330	Bearing	2
12	<b>R338773</b>	338773	Seal	2

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
13	<b>R302-5</b>	302-5, 471214, 471223, 471226	Fitting - Grease	2	
14	<b>R338772</b>	338772	Shaft - Roller - RH	2	
15	<b>R458113</b>	458113	Ring - Snap Fits Groomer	2	
16	<b>R365229</b>	365229	Bearing	2	
17	<b>R336962</b>	336962	Seal	2	
18	<b>R458461</b>	458461	Snap Ring	4	
19	<b>R453013</b>	452008, 453013	Washer - Flat 7/16	2	
20	<b>R443816</b>	443816	Nut - 7/16-20 Hex Jam	2	
21	<b>R446146</b>	446146, 446148	Lock Washer - 7/16	2	
22	<b>R262</b>		Bearing Puller - Fits Groomer Roller	1	

*Tech Note: Excellent tool to quickly remove bearings and shafts from R390899 and R390900 groomer rollers. Puller Fits Jacobsen & R&R 2-1/2" Groomer Rollers:*

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