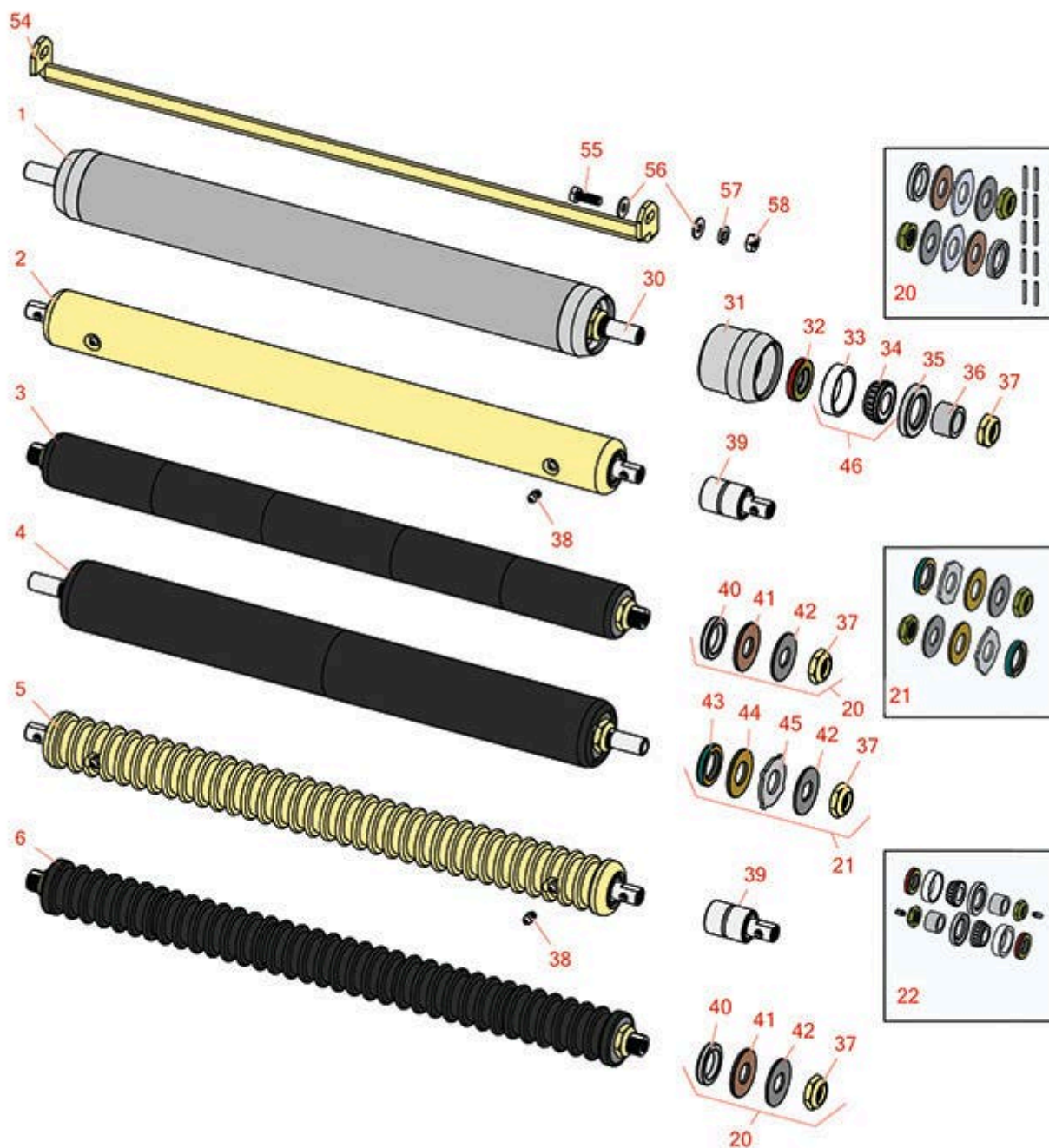




Replaces Jacobsen LF-4675 Parts

5" Cutting Unit
Rear Rollers



All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



Replaces Jacobsen LF-4675 Parts

5" Cutting Unit

Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

R&R Rear Rollers

| | | | | | |
|---|----------------|--------------------------------|--|---|--|
| 1 | R100105 | 100105, 1002446, 1003728 | Roller - Smooth Heavy Duty Tubular Steel | 1 | |
|---|----------------|--------------------------------|--|---|--|

Detail Description: Constructed with a through shaft, this heavy duty roller uses tapered bearings for extended life. This roller body measures 21" in length.:

| | | | | | |
|---|---------------|-------|-----------------------------|---|--|
| 2 | R68597 | 68597 | Roller - Smooth Solid Steel | 1 | |
|---|---------------|-------|-----------------------------|---|--|

Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

| | | | | | |
|---|----------------|--|-----------------------------------|---|--|
| 3 | R101335 | | Roller - Smooth UHMW Polyethylene | 1 | |
|---|----------------|--|-----------------------------------|---|--|

Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

| | | | | | |
|---|-----------------|--|-----------------------------------|---|--|
| 4 | R1013662 | | Roller - Smooth UHMW Polyethylene | 1 | |
|---|-----------------|--|-----------------------------------|---|--|

Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:

| | | | | | |
|---|----------------|------------------|---------------------------------------|---|--|
| 5 | R101120 | 101120, 68580 | Roller - Grooved Machined Solid Steel | 1 | |
|---|----------------|------------------|---------------------------------------|---|--|

Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-pump" style bearings.:

| | | | | | |
|---|----------------|--|------------------------------------|---|--|
| 6 | R101337 | | Roller - Grooved UHMW Polyethylene | 1 | |
|---|----------------|--|------------------------------------|---|--|

Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris. Shaft length measures 26-3/4":

Overhaul Kits

| | | | | | |
|----|----------------|-------------------|----------------------------|---|--|
| 20 | R101395 | 100139, 101395 | Overhaul Kit - UHMW Roller | 0 | |
|----|----------------|-------------------|----------------------------|---|--|

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



Replaces Jacobsen LF-4675 Parts

5" Cutting Unit
Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:

| | | | | |
|----|----------------|--|---------------------------------|---|
| 21 | R101399 | | Overhaul Kit - UHMW 2 Pc Roller | 1 |
|----|----------------|--|---------------------------------|---|

Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:

| | | | | |
|----|----------------|--|-----------------------|---|
| 22 | R100136 | | Overhaul Kit - Roller | 0 |
|----|----------------|--|-----------------------|---|

Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:

Other Parts Available

| | | | | |
|----|----------------|--------|-----------------------------|---|
| 30 | R100106 | 100106 | Shaft - Fits HD Rear Roller | 1 |
|----|----------------|--------|-----------------------------|---|

| | | | | |
|----|-----------------|--|------------------------|---|
| 31 | R61-0380 | | Roller End - Cap Solid | 2 |
|----|-----------------|--|------------------------|---|

| | | | | |
|----|-----------------|---------|---------------------|---|
| 32 | R253-152 | 3001656 | Seal - Inner Roller | 2 |
|----|-----------------|---------|---------------------|---|

| | | | | |
|----|----------------|--------------------|---------------|---|
| 33 | R254-79 | 254-79, 4121175 | Cup - Bearing | 2 |
|----|----------------|--------------------|---------------|---|

Detail Description: Use R254-79M installation mandrel to properly install race.:

| | | | | |
|----|----------------|---|----------------------|---|
| 34 | R254-78 | 254-78, 385174, 4121174, 4135152 | Tapered Bearing Cone | 2 |
|----|----------------|---|----------------------|---|

| | | | | |
|----|-----------------|---------------------|-------------------------|---|
| 35 | R253-117 | 253-117, 3004882 | Seal - Outer Triple Lip | 2 |
|----|-----------------|---------------------|-------------------------|---|

| | | | | |
|----|----------------|--------|--------------------------|---|
| 36 | R150674 | 150674 | Sleeve - Wear 3/4 Plated | 2 |
|----|----------------|--------|--------------------------|---|

| | | | | |
|----|-----------------|-------------------------------|----------------------------|---|
| 37 | R3296-15 | 3296-15, 367029, 444742 | Locknut - 3/4-16 Nylon Jam | 2 |
|----|-----------------|-------------------------------|----------------------------|---|

| | | | | |
|----|---------------|--|------------------|---|
| 38 | R302-5 | 302-5, 471214, 471223, 471226 | Fitting - Grease | 2 |
|----|---------------|--|------------------|---|

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.



Replaces Jacobsen LF-4675 Parts

5" Cutting Unit
Rear Rollers



| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---|--------------|---|--------------------------------|---------|----------------|
| 39 | R101482 | 101482 | Bearing - Rear Machined Roller | 2 | |
| 40 | R150347T | | Seal - Nonstick Lip | 2 | |
| 41 | R150334A | | Washer - Thrust SAE660 Bronze | 2 | |
| 42 | R150333 | | Washer - Flat Keyed Outer SS | 2 | |
| 43 | R1503470 | | Seal - Inner Wiper | 2 | |
| 44 | R1503471 | | Washer - Thrust SAE660 Bronze | 2 | |
| 45 | R1503230 | | Washer - Thrust Outer Keyed | 2 | |
| 46 | R500534 | 500534, R500534 | Bearing - with Cup | 2 | |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:</i> | | | | | |
| 54 | R338735 | 338735 | Scraper - Rear Roller | 1 | |
| 55 | R400186 | 400186 | Bolt - Hex HD 5/16-18 x 7/8 | 2 | |
| 56 | R453009 | 3256-23, 452004, 452006, 452008, 453009 | Washer - Flat 5/16 SAE | 2 | |
| 56 | R310266 | 310266, 452004, 452006, 452008 | Washer - Flat 5/16 USS | 2 | |
| 57 | R446136 | 446134, 446136 | Washer - Lock 5/16 Zinc | 2 | |
| 58 | R443106 | 443106 | Nut - 5/16-18 Y/Zinc Plated | 2 | |

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.