

## Replaces Jacobsen LF-3810 Parts

Cutting Unit  
Reel & Bedknife



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| Item No | R&R Part No. | OEM Part No. | Description | Qty Req | Order Quantity |
|---------|--------------|--------------|-------------|---------|----------------|
|---------|--------------|--------------|-------------|---------|----------------|

## R&R Reels, Lifetime Guaranteed

|   |                 |         |                   |   |  |
|---|-----------------|---------|-------------------|---|--|
| 1 | <b>R5000040</b> | 5000040 | Reel - 5 Blade RH | 3 |  |
|---|-----------------|---------|-------------------|---|--|

*Tech Note: Right and Left hand drive indication is noted as you are facing forward and sitting in the machine.:*

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                 |         |                   |   |  |
|---|-----------------|---------|-------------------|---|--|
| 1 | <b>R5000041</b> | 5000041 | Reel - 5 Blade LH | 2 |  |
|---|-----------------|---------|-------------------|---|--|

*Tech Note: Right and Left hand drive indication is noted as you are facing forward and sitting in the machine.:*

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|   |                |        |                    |   |  |
|---|----------------|--------|--------------------|---|--|
| 1 | <b>R503634</b> | 503634 | Reel - 10 Blade RH | 3 |  |
|---|----------------|--------|--------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

|   |                |        |                    |   |  |
|---|----------------|--------|--------------------|---|--|
| 1 | <b>R503635</b> | 503635 | Reel - 10 Blade LH | 2 |  |
|---|----------------|--------|--------------------|---|--|

*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

|   |                |        |          |   |  |
|---|----------------|--------|----------|---|--|
| 2 | <b>R503654</b> | 503654 | Bedknife | 1 |  |
|---|----------------|--------|----------|---|--|

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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

## Service Tools

|   |                 |  |                            |   |
|---|-----------------|--|----------------------------|---|
| 3 | <b>R101272T</b> |  | Bedknife Screw Driver Tool | 0 |
|---|-----------------|--|----------------------------|---|

*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

|    |                 |                                          |                               |    |
|----|-----------------|------------------------------------------|-------------------------------|----|
| 10 | <b>R3254-6</b>  | 3254-6,<br>446140,<br>446142             | Washer - Lock 3/8             | 1  |
| 11 | <b>R443110</b>  | 306562,<br>443110,<br>444762             | Nut - 3/8-16 Hex              | 1  |
| 12 | <b>R3219-3</b>  | 3219-3,<br>443112,<br>443812             | Nut - 3/8-24                  | 1  |
| 13 | <b>R3008593</b> | 3008593                                  | Shaft - Down Pressure         | 1  |
| 14 | <b>R453017</b>  | 452012,<br>453017                        | Washer - Flat 1/2             | 1  |
| 15 | <b>R101272</b>  | 101272,<br>3009138,<br>402578,<br>800813 | Screw - Bedknife 1/4-20 x 1/2 | 11 |
| 16 | <b>R311870</b>  | 311870                                   | Spring - Compression          | 1  |
| 17 | <b>R461397</b>  | 461397                                   | Pin - Roll 1/4 x 1-1/4        | 1  |

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|-----------------------------------------------------------------------------------------|--------------|-------------------------------------------|----------------------------------|---------|----------------|
| 18                                                                                      | R302-5       | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease                 | 2       |                |
| 19                                                                                      | R254-78      | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone             | 2       |                |
| 20                                                                                      | R254-79      | 254-79,<br>4121175                        | Cup - Bearing                    | 2       |                |
| <i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i> |              |                                           |                                  |         |                |
| 23                                                                                      | R337593      | 3000983,<br>337593                        | Seal                             | 2       |                |
| 32                                                                                      | R366974      | 366974                                    | Bearing - Rod End                | 1       |                |
| 33                                                                                      | R366653      | 366653                                    | Spacer                           | 2       |                |
| 34                                                                                      | R5001122     | 366881,<br>5001122                        | Belt - 80 Tooth .460 Wide        | 5       |                |
| 35                                                                                      | R472519      | 472519                                    | Plug - Adjusting Handle          | 2       |                |
| 36                                                                                      | R164076      | 164076                                    | Bracket - Rear Roller            | 2       |                |
| 37                                                                                      | R3000313     | 3000313,<br>366833                        | Nut - Roller Adjusting           | 4       |                |
| 38                                                                                      | R132680      | 132680                                    | Adjusting - Assy Rear Roller     | 2       |                |
| 39                                                                                      | R164074      | 164074,<br>3008359                        | Bracket - LH Front Roller        | 1       |                |
| 40                                                                                      | R164075      | 164075,<br>3008360                        | Bracket - RH Front Roller        | 1       |                |
| 41                                                                                      | R412015      | 412015                                    | Screw - Set 5/16-18 x 5/8SH      | 4       |                |
| 42                                                                                      | R503653      | 503653                                    | Backing Bar - Bed Knife          | 1       |                |
| 43                                                                                      | R365994      | 365994                                    | Handle - Adjusting 3/8-16 Thread | 2       |                |

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|-------------------------------------------------------------------------------------------------|------------------|--------------------|---------------------------------------|---------|----------------|
| 43                                                                                              | <b>R3003611</b>  | 3003611            | Handle - Adjusting 3/8-24 Thread      | 2       |                |
| 44                                                                                              | <b>R366841</b>   | 366841             | Spring - Reel                         | 1       |                |
| 45                                                                                              | <b>R366973</b>   | 366973             | Spring - Reel Adjusting               | 2       |                |
| 46                                                                                              | <b>R364265</b>   | 364265             | Screw - Adjusting Reel 3/8-16 Thd     | 2       |                |
| 46                                                                                              | <b>R3004189</b>  | 3004189            | Screw - Adjusting Reel 3/8-24 Thd     | 2       |                |
| 47                                                                                              | <b>R500534</b>   | 500534,<br>R500534 | Bearing - with Cup                    | 2       |                |
| <i>Detail Description: Kit includes: 1 ea R254-78- Bearing Cone &amp; R254-79 Bearing Cone:</i> |                  |                    |                                       |         |                |
| 48                                                                                              | <b>R364147</b>   | 364147             | Gasket - Cover                        | 1       |                |
| 49                                                                                              | <b>R3007138</b>  | 3007138            | Blade - Vertical Mower                | 0       |                |
| 50                                                                                              | <b>R3007138C</b> |                    | Blade - Vertical Mower Carbide Tipped | 0       |                |
| 51                                                                                              | <b>R3010293</b>  | 3010293            | Stop - Mower                          | 0       |                |
| 52                                                                                              | <b>R445718</b>   | 445718,<br>445801  | Locknut - 5/8-18 All Metal            | 2       |                |
| 53                                                                                              | <b>R364275</b>   | 364275             | Disc - Reel Shaft                     | 2       |                |
| 54                                                                                              | <b>R400268</b>   | 400268             | Bolt - Hex HD 3/8-16 x 1-3/4          | 1       |                |
| 55                                                                                              | <b>R352435</b>   | 352435             | Spacer                                | 1       |                |

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