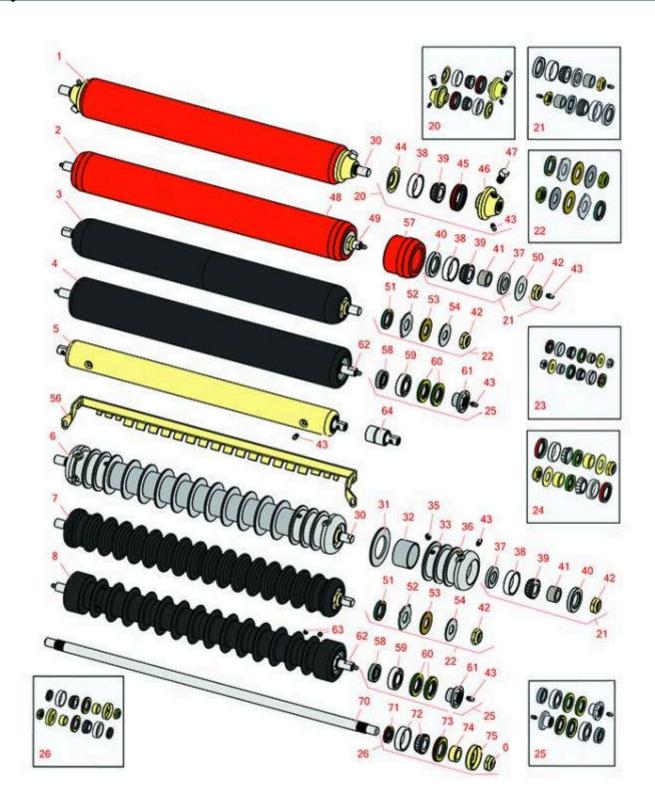


Front Rollers





R	& R ducts	Replaces Jacobsen	LF-100 Parts			
	R&R Part No.	Front Rollers OEM Part No.	Description	Qty Req	Order Quantity	
	Front Roller					
1	R700530	132202	Roller - Smooth Tubular Steel	0		
		ription: Constructed with a through sho arings for extended life.:	aft, this heavy-duty roller uses greasable			
2	R700535		Roller - Smooth Tubular Steel	0		
		ription: Constructed with a through sho arings for extended life.:	aft, this heavy duty roller uses greasable			
3	R1013610		Roller - Smooth UHMW Polyethylene	0		
			nis low maintenance roller uses a 1" solid N material prevents build-up of debris.:			
4	R1013675		Roller - Fusion Smooth UHMW Polyethylene	0		
	Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:					
5	R68597	68597	Roller - Smooth Solid Steel	0		
	Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water- pump" style bearings.:					
6	R100100	123268	Roller - Grooved Repairable Steel	0		
	Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:					
7	R1013602		Roller - Grooved UHMW Polyethylene	0		
	solid stainl	Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris.:				
8	R1013670		Roller - Grooved UHMW Polyethylene	0		
			astic that prevents build-up of debris. This as on precision stainless ball bearings.:	5		

R	& R ducts	Replaces Jacob Cutting Unit	sen LF-100 Parts		
Pro		Front Rollers			
	R&R Part No.	OEM Part No.	Description	Qty Reg	Orde Quantity
	haul Kits				Quantity
20	R700505		Conversion Kit - Roller	0	
			1-78 Bearing Cones, R254-79 Bearing Cups, R328 R700501 Roller Ends & R700502 Grease Retaine		
21	R100137		Overhaul Kit - Roller	0	
		•	15 Locknuts, R302-5 Grease Fittings, R253-122 S 254-78 Bearings & R254-79 Bearing Cups:	eals,	
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
	ball bearin		1/2" Dia. Black UHMW Plastic Rollers that do noi Star Washers, R1503470 Seals, R150333 Thrust Bronze Thrust Washers:	t use	
23	R100139		Overhaul Kit - Roller	0	
	Tech Note:	Fits Jacobsen O.E.M. rollers 13	2640 and 1000384:		
	Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals, R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:				
24	R100134		Overhaul Kit - Roller	0	
	Detail Description: Fits Jacobsen 132202 3" x 22" Solid Roller Only. Includes 2 ea.: R3296-15 Locknuts, R337924 Seals, R338745 Seals, R365210 Washers, R366168 Wear Sleeves, R503378 Cup & Cone Bearings:				
25	R114-5430	114-5430	Overhaul Kit - Roller	0	
	Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:				
26	R100133		Overhaul Kit - Roller	1	
			8 Bearings, R254-79 Bearing Cups, R3296-15 Loc R338647 Seals, & R366168 Wear Sleeves:	knuts,	
Othe	r Parts Ava	lable			
30	R100102	3003416, 366589	Shaft - Roller	1	

R	& R ducts	Replaces Jacobsen <i>Cutting Unit</i> <i>Front Rollers</i>	LF-100 Parts		
	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
31	R150673	150673	Washer - 3 Repairable Roller	11	
32	R150676	150676	Spacer - 2-3/4 Dia x 1-1/4 L	10	
32	R150671		Spacer - 2 3/4 / 3 Rollers 13/16 L	0	
33	R100103		Roller End - Grooved	2	
35	R150691		Screw - Set Nyloc 3/8-16 x 3/8	4	
36	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
37	R253-122		Seal	2	
38	R254-79	254-79, 4121175	Cup - Bearing	2	

Detail Description: Use R254-79M installation mandrel to properly install race.:

39 R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2
40 R253-117	253-117, 3004882	Seal - Outer Triple Lip	2
41 R5-4038	5-4038	Sleeve - Wear Reel Shaft	2
42 R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	2
43 R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2
44 R700502	700502	Retainer - Grease	2
45 R328062	328062	Seal - Roller	2
46 R700501	700501	Roller End - Regreasable	2

R	&R	Replaces Jacobsen <i>Cutting Unit</i> <i>Front Rollers</i>	LF-100 Parts	
	R&R Part No.	OEM Part No.	Description	Qty Order Req Quantity
47	R412063	412063	Screw - Sq. HD. Set	2
48	R700536		Tube - Assy Solid Roller	1
49	R700538	700538	Shaft - Fits R700535	1
50	R150504	150504	Washer	2
51	R1503470		Seal - Inner Wiper	2
52	R1503230		Washer - Thrust Outer Keyed	2
53	R1503471		Washer - Thrust SAE660 Bronze	2
54	R150333		Washer - Flat Keyed Outer SS	2
56	R100110	100110, 391202	Scraper - Fits R100100	1
	Detail Descr	iption: Fits R100100 3" Grooved Roller	- 1-1/4" Spacing:	
56	R100111	100111	Scraper - Fits 3/4 Spacing	1
56	R391202	391202	Scraper - Fits OEM Roller	1
57	R170308		Roller End - Solid 3	2
58	R114-3717		Seal	2
59	R112-5290		Bearing - Stainless	2
60	R112-7494		Seal	4
61	R114-3745		Locknut - Bearing - Stainless	2
62	R1013671		Shaft - Roller	1
63	R300106		Screw - Set 5/16-18 x 1/4	4

Replaces Jacobsen 30" 132640 Solid Roller & 1000384 Grooved Roller Parts

101482

64 **R101482**

70 R366587 366587 Sha	t - Solid 30 Roller 1
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Bearing - Rear Machined Roller

2

R	& R ducts	Replaces Jacobsen L <i>Cutting Unit</i> <i>Front Rollers</i>	.F-100 Parts		
	R&R Part No.	OEM Part No.	Description	Qty Reg	Order Quantity
	R366588	366588	Shaft - 26 Roller	1	Quantity
72	R500534	500534, R500534	Bearing - with Cup	2	
	Detail Descr	iption: Kit includes: 1 ea R254-78- Bear	ing Cone & R254-79 Bearing Cone:		
73	R338646	338646	Seal - Outer Roller	2	
71	R338647	338647	Seal - Inner Roller	2	
74	R366168	336168, 366168	Sleeve - Wear Hardened	2	

338645

Deflector - Cup

2

75 **R338645**