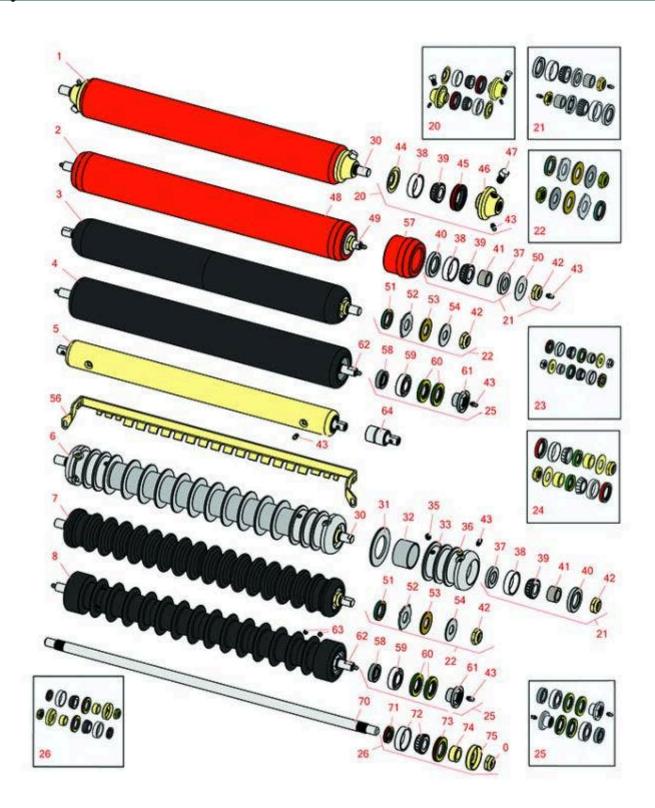


Front Rollers





| R | & R<br>ducts   | Replaces Jacobsen   | LF-100 Parts  |            |                   |  |
|---|--|---|---|------------|-------------------|--|
|   | R&R<br>Part No.  | Front Rollers<br>OEM<br>Part No.  | Description   | Qty<br>Req | Order<br>Quantity |  |
|   | Front Roller   |   |   |            |                   |  |
| 1 | R700530  | 132202  | Roller - Smooth Tubular Steel   | 0          |                   |  |
|   |  | ription: Constructed with a through sho<br>arings for extended life.:   | aft, this heavy-duty roller uses greasable  |            |                   |  |
| 2 | R700535  |   | Roller - Smooth Tubular Steel   | 0          |                   |  |
|   |  | ription: Constructed with a through sho<br>arings for extended life.:   | aft, this heavy duty roller uses greasable  |            |                   |  |
| 3 | R1013610   |   | Roller - Smooth UHMW<br>Polyethylene  | 0          |                   |  |
|   |  |   | nis low maintenance roller uses a 1" solid<br>N material prevents build-up of debris.:    |            |                   |  |
| 4 | R1013675   |   | Roller - Fusion Smooth UHMW<br>Polyethylene   | 0          |                   |  |
|   | Detail Description: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:  |   |   |            |                   |  |
| 5 | R68597   | 68597   | Roller - Smooth Solid Steel   | 0          |                   |  |
|   | Detail Description: Machined from solid steel, this heavy weight roller uses greasable "water-<br>pump" style bearings.:   |   |   |            |                   |  |
| 6 | R100100  | 123268  | Roller - Grooved Repairable Steel   | 0          |                   |  |
|   | Detail Description: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.: |   |   |            |                   |  |
| 7 | R1013602   |   | Roller - Grooved UHMW<br>Polyethylene   | 0          |                   |  |
|   | solid stainl   | Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1"<br>solid stainless steel shaft and requires no bearings or grease. Patented groove design and<br>smooth UHMW material prevents build-up of debris.: |   |            |                   |  |
| 8 | R1013670   |   | Roller - Grooved UHMW<br>Polyethylene   | 0          |                   |  |
|   |  |   | astic that prevents build-up of debris. This<br>as on precision stainless ball bearings.: | 5          |                   |  |

| R    | & R<br>ducts  | <b>Replaces Jacob</b><br>Cutting Unit | sen LF-100 Parts   |            |                  |
|------|---|---------------------------------------|--|------------|------------------|
| Pro  |   | Front Rollers                         |  |            |                  |
|      | R&R<br>Part No.   | OEM<br>Part No.                       | Description  | Qty<br>Reg | Orde<br>Quantity |
|      | haul Kits   |                                       |  |            | Quantity         |
| 20   | R700505   |                                       | Conversion Kit - Roller  | 0          |                  |
|      |   |                                       | 1-78 Bearing Cones, R254-79 Bearing Cups, R328<br>R700501 Roller Ends & R700502 Grease Retaine                             |            |                  |
| 21   | R100137   |                                       | Overhaul Kit - Roller  | 0          |                  |
|      |   | •                                     | 15 Locknuts, R302-5 Grease Fittings, R253-122 S<br>254-78 Bearings & R254-79 Bearing Cups:                                 | eals,      |                  |
| 22   | R101399   |                                       | Overhaul Kit - UHMW 2 Pc Roller  | 1          |                  |
|      | ball bearin   |                                       | 1/2" Dia. Black UHMW Plastic Rollers that do noi<br>Star Washers, R1503470 Seals, R150333 Thrust<br>Bronze Thrust Washers: | t use      |                  |
| 23   | R100139   |                                       | Overhaul Kit - Roller  | 0          |                  |
|      | Tech Note:  | Fits Jacobsen O.E.M. rollers 13       | 2640 and 1000384:  |            |                  |
|      | Detail Description: Includes 2 ea.: R254-67 Bearing Cups, R254-68 Bearing Cones, R337593 Seals,<br>R253-152 Seals R3001762 Wear Sleeves, R3000698 Washers & R445718 Locknuts:                                   |                                       |  |            |                  |
| 24   | R100134   |                                       | Overhaul Kit - Roller  | 0          |                  |
|      | Detail Description: Fits Jacobsen 132202 3" x 22" Solid Roller Only. Includes 2 ea.: R3296-15<br>Locknuts, R337924 Seals, R338745 Seals, R365210 Washers, R366168 Wear Sleeves, R503378<br>Cup & Cone Bearings: |                                       |  |            |                  |
| 25   | R114-5430   | 114-5430                              | Overhaul Kit - Roller  | 0          |                  |
|      | Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals,<br>R112-5290 Bearings & R114-3745 Locknuts:   |                                       |  |            |                  |
| 26   | R100133   |                                       | Overhaul Kit - Roller  | 1          |                  |
|      |   |                                       | 8 Bearings, R254-79 Bearing Cups, R3296-15 Loc<br>R338647 Seals, & R366168 Wear Sleeves:                                   | knuts,     |                  |
| Othe | r Parts Ava   | lable                                 |  |            |                  |
| 30   | R100102   | 3003416,<br>366589                    | Shaft - Roller   | 1          |                  |
|      |   |                                       |  |            |                  |

| R  | & R<br>ducts    | <b>Replaces Jacobsen</b><br><i>Cutting Unit</i><br><i>Front Rollers</i> | LF-100 Parts                       |            |                   |
|----|-----------------|---|------------------------------------|------------|-------------------|
|    | R&R<br>Part No. | OEM<br>Part No.   | Description                        | Qty<br>Req | Order<br>Quantity |
| 31 | R150673         | 150673  | Washer - 3 Repairable Roller       | 11         |                   |
| 32 | R150676         | 150676  | Spacer - 2-3/4 Dia x 1-1/4 L       | 10         |                   |
| 32 | R150671         |   | Spacer - 2 3/4 / 3 Rollers 13/16 L | 0          |                   |
| 33 | R100103         |   | Roller End - Grooved               | 2          |                   |
| 35 | R150691         |   | Screw - Set Nyloc 3/8-16 x 3/8     | 4          |                   |
| 36 | R170714         | 170714,<br>471240,<br>471242  | Fitting - Pressure Relief          | 2          |                   |
| 37 | R253-122        |   | Seal                               | 2          |                   |
| 38 | R254-79         | 254-79,<br>4121175  | Cup - Bearing                      | 2          |                   |

Detail Description: Use R254-79M installation mandrel to properly install race.:

| 39 <b>R254-78</b>  | 254-78,<br>385174,<br>4121174,<br>4135152 | Tapered Bearing Cone       | 2 |
|--------------------|---|----------------------------|---|
| 40 <b>R253-117</b> | 253-117,<br>3004882                       | Seal - Outer Triple Lip    | 2 |
| 41 <b>R5-4038</b>  | 5-4038                                    | Sleeve - Wear Reel Shaft   | 2 |
| 42 <b>R3296-15</b> | 3296-15,<br>367029,<br>444742             | Locknut - 3/4-16 Nylon Jam | 2 |
| 43 <b>R302-5</b>   | 302-5,<br>471214,<br>471223,<br>471226    | Fitting - Grease           | 2 |
| 44 <b>R700502</b>  | 700502                                    | Retainer - Grease          | 2 |
| 45 <b>R328062</b>  | 328062                                    | Seal - Roller              | 2 |
| 46 <b>R700501</b>  | 700501                                    | Roller End - Regreasable   | 2 |
|                    |   |                            |   |

| R  | &R              | <b>Replaces Jacobsen</b><br><i>Cutting Unit</i><br><i>Front Rollers</i> | LF-100 Parts                  |   |
|----|-----------------|---|-------------------------------|---|
|    | R&R<br>Part No. | OEM<br>Part No.   | Description                   | Qty <b>Order</b><br>Req <b>Quantity</b> |
| 47 | R412063         | 412063  | Screw - Sq. HD. Set           | 2                                       |
| 48 | R700536         |   | Tube - Assy Solid Roller      | 1                                       |
| 49 | R700538         | 700538  | Shaft - Fits R700535          | 1                                       |
| 50 | R150504         | 150504  | Washer                        | 2                                       |
| 51 | R1503470        |   | Seal - Inner Wiper            | 2                                       |
| 52 | R1503230        |   | Washer - Thrust Outer Keyed   | 2                                       |
| 53 | R1503471        |   | Washer - Thrust SAE660 Bronze | 2                                       |
| 54 | R150333         |   | Washer - Flat Keyed Outer SS  | 2                                       |
| 56 | R100110         | 100110,<br>391202   | Scraper - Fits R100100        | 1                                       |
|    | Detail Descr    | iption: Fits R100100 3" Grooved Roller                                  | - 1-1/4" Spacing:             |   |
| 56 | R100111         | 100111  | Scraper - Fits 3/4 Spacing    | 1                                       |
| 56 | R391202         | 391202  | Scraper - Fits OEM Roller     | 1                                       |
| 57 | R170308         |   | Roller End - Solid 3          | 2                                       |
| 58 | R114-3717       |   | Seal                          | 2                                       |
| 59 | R112-5290       |   | Bearing - Stainless           | 2                                       |
| 60 | R112-7494       |   | Seal                          | 4                                       |
| 61 | R114-3745       |   | Locknut - Bearing - Stainless | 2                                       |
| 62 | R1013671        |   | Shaft - Roller                | 1                                       |
| 63 | R300106         |   | Screw - Set 5/16-18 x 1/4     | 4                                       |
|    |                 |   |                               |   |

## Replaces Jacobsen 30" 132640 Solid Roller & 1000384 Grooved Roller Parts

101482

64 **R101482** 

| 70 <b>R366587</b> 366587 Sha | t - Solid 30 Roller 1 |
|------------------------------|-----------------------|
|------------------------------|-----------------------|

Bearing - Rear Machined Roller

2

| R  | & R<br>ducts    | <b>Replaces Jacobsen L</b><br><i>Cutting Unit</i><br><i>Front Rollers</i> | .F-100 Parts                     |            |                   |
|----|-----------------|---|----------------------------------|------------|-------------------|
|    | R&R<br>Part No. | OEM<br>Part No.   | Description                      | Qty<br>Reg | Order<br>Quantity |
|    | R366588         | 366588  | Shaft - 26 Roller                | 1          | Quantity          |
| 72 | R500534         | 500534,<br>R500534  | Bearing - with Cup               | 2          |                   |
|    | Detail Descr    | iption: Kit includes: 1 ea R254-78- Bear                                  | ing Cone & R254-79 Bearing Cone: |            |                   |
| 73 | R338646         | 338646  | Seal - Outer Roller              | 2          |                   |
| 71 | R338647         | 338647  | Seal - Inner Roller              | 2          |                   |
| 74 | R366168         | 336168,<br>366168   | Sleeve - Wear Hardened           | 2          |                   |

338645

Deflector - Cup

2

75 **R338645**