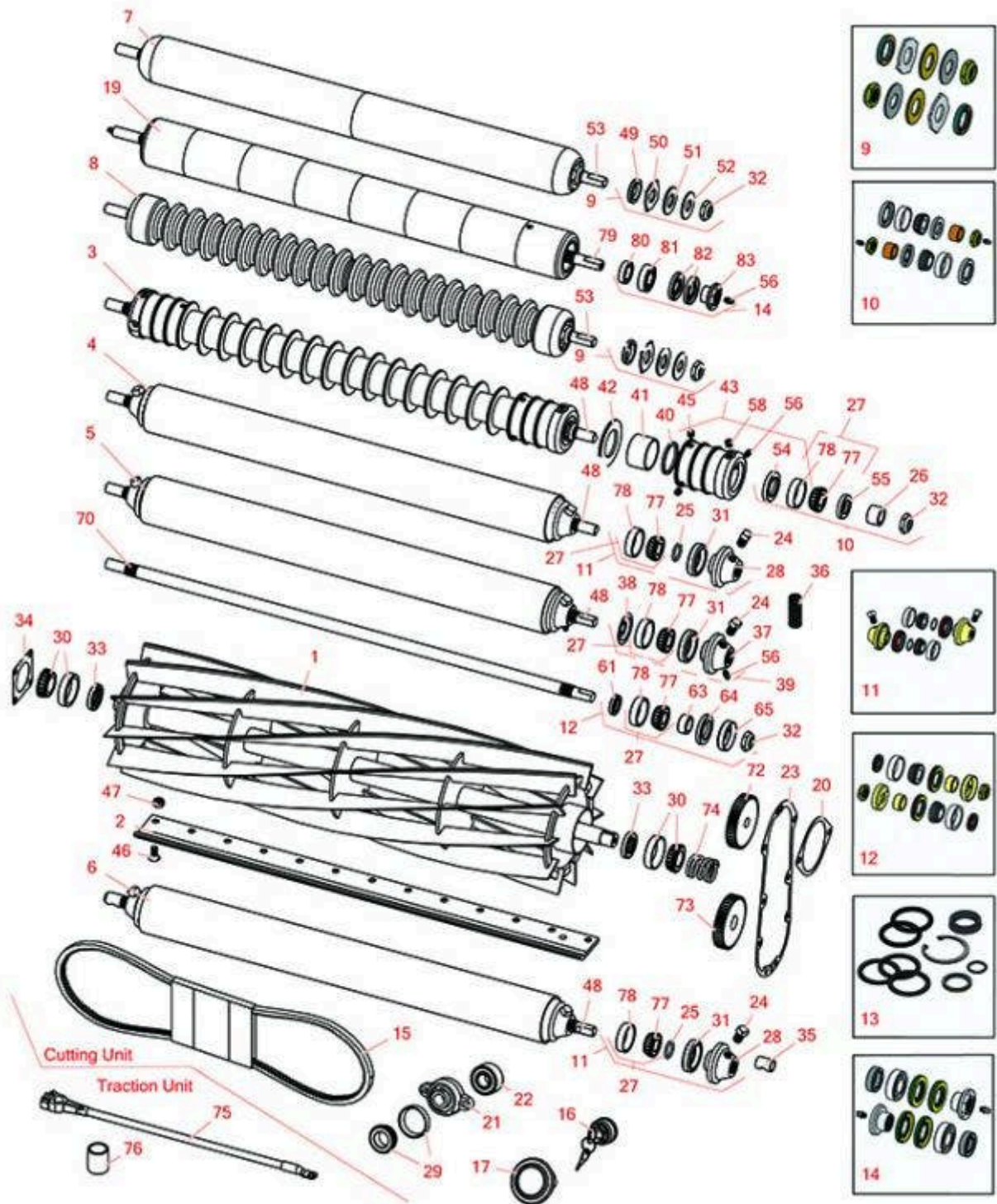




# Replaces Jacobsen HF-5 Parts

Cutting Unit  
Reel, Bedknife & Roller



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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### R&R Reels, Lifetime Guaranteed

1	R502874	502874	Reel - 6 Blade RH	1	
1	R502875	502875	Reel - 6 Blade LH	1	
1	R502876	502876	Reel - 10 Blade RH	1	
1	R502877	502877	Reel - 10 Blade LH	1	
1	R503041	503041	Reel - 10 Blade RH 86-ON	1	
1	R503042	503042	Reel - 10 Blade LH 86-ON	1	
1	R503043	503043	Reel - 6 Blade RH 86-ON	1	
1	R503044	503044	Reel - 6 Blade LH 86-ON	1	

### R&R Bedknives, Lifetime Guaranteed

2	R503550	331692, 503363, 503550	Bedknife - 30 in (13 Hole)	1	
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### R&R Rollers

3	R113897RG	123267	Roller - Grooved Repairable Steel	1	
<i>Tech Note: Constructed with a through shaft and greasable ball bearings, this roller can be repaired by unscrewing the ends and replacing the series of washers and spacers.:</i>					
3	R700513		Roller - Grooved	1	
4	R700512		Roller - Smooth Tubular Steel Oil Filled	1	
4	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	1	
<i>Tech Note: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:</i>					
5	R700500	700500	Roller - Smooth Tubular Steel Regreasable	1	

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*Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

6	<b>R700400</b>		Roller - Front w/ Bushing	1	
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7	<b>R1013902</b>		Roller - Smooth UHMW Polyethylene	1	
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*Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

8	<b>R1013800</b>		Roller - Grooved UHMW Polyethylene	1	
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*Tech Note: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevent build-up of debris. (2006 & Up):*

19	<b>R1013910</b>		Roller - Fusion Smooth UHMW Polyethylene	1	
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*Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:*

## Overhaul Kits

9	<b>R101399</b>		Overhaul Kit - UHMW 2 Pc Roller	1	
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*Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

10	<b>R100135</b>		Overhaul Kit - Roller	0	
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*Tech Note: Includes 2 ea.:R302-5 Grease Fittings, R253-122 Seals, R253-117 Seals, R150674 Wear Sleeves, R254-78 Bearings, R254-79 Bearing Cups, & R3296-15 Locknuts:*

11	<b>R100140</b>		Overhaul Kit - Oil Filled Roller	0	
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*Tech Note: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-ring, R328062 Seal, R412063 Screw:*

12	<b>R100133</b>		Overhaul Kit - Roller	1	
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*Tech Note: Includes: 2ea: R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts, R338645 Cup Deflectors, R338646 Seals, R338647 Seals, & R366168 Wear Sleeves:*

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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13	<b>R500798</b>	500798	Seal Kit - Fits R130210 Cylinder	1	
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14	<b>R114-5430</b>	114-5430	Overhaul Kit - Roller	1	
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*Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:*

## Belts

15	<b>R101420</b>	337854	Belt - Pump	1	
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## Gauges and Controls

17	<b>R162723</b>	162723, 358825	Meter - Hour	1	
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16	<b>R12-8140</b>	129846	Switch - Key 5 Lead	1	
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## Other Parts Available

20	<b>R359960</b>	359960	Gasket - Hyd Motor	1	
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21	<b>R361441</b>	361441	Bearing - Flange	2	
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22	<b>R361443</b>	361443	Bearing - Idler Belt	1	
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23	<b>R390379</b>	390379	Gasket - Cover	1	
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24	<b>R412063</b>	412063	Screw - Sq. HD. Set	2	
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25	<b>R459007</b>	459007	O-Ring - Roller	2	
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26	<b>R150674</b>	150674	Sleeve - Wear 3/4 Plated	2	
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27	<b>R500534</b>	500534, R500534	Bearing - with Cup	2	
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28	<b>R500574</b>	500574	Collar - Roller	2	
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29	<b>R500596</b>	500596	Tapered Bearing Set - Cup and Cone	4	
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30	<b>R500711</b>	500711	Bearing - with Cup	2	
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31	<b>R328062</b>	328062	Seal - Roller	2	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	<b>R3296-15</b>	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
33	<b>R337593</b>	3000983, 337593	Seal	2	
34	<b>R350698</b>	350698	Gasket - Bearing Housing	1	
35	<b>R700401</b>		Bushing - Front Roller	1	
36	<b>R351417</b>	351417	Spring - Reel to Bedknife	1	
37	<b>R700501</b>	700501	Roller End - Regreasable	2	
38	<b>R700502</b>	700502	Retainer - Grease	2	
39	<b>R700505</b>		Conversion Kit - Roller	1	
<i>Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends &amp; R700502 Grease Retainers.:</i>					
40	<b>R150676A</b>		Spacer - 1/8	2	
41	<b>R150671</b>		Spacer - 2 3/4 / 3 Rollers 13/16 L	0	
41	<b>R150676</b>	150676	Spacer - 2-3/4 Dia x 1-1/4 L	10	
42	<b>R150673</b>	150673	Washer - 3 Repairable Roller	11	
43	<b>R150675</b>		Roller - End - 3 Threaded	2	
45	<b>R150691</b>		Screw - Set Nyloc 3/8-16 x 3/8	4	
46	<b>R101270</b>	402698, 403757	Screw - Bedknife 3/8-24 x 13/16	13	
47	<b>R101271</b>	445684	Nut - Bedknife	13	
48	<b>R328058</b>	328058	Shaft - Roller	1	
48	<b>R700514</b>		Shaft - Roller - 35-1/16	1	
49	<b>R1503470</b>		Seal - Inner Wiper	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
50	<b>R1503230</b>		Washer - Thrust Outer Keyed	2	
51	<b>R1503471</b>		Washer - Thrust SAE660 Bronze	2	
52	<b>R150333</b>		Washer - Flat Keyed Outer SS	2	
53	<b>R1013831</b>		Shaft - 1in Stainless Steel	1	
54	<b>R253-117</b>	253-117, 3004882	Seal - Outer Triple Lip	2	
55	<b>R253-122</b>		Seal	2	
56	<b>R302-5</b>	302-5, 471214, 471223, 471226	Fitting - Grease	2	
58	<b>R170714</b>	170714, 471240, 471242	Fitting - Pressure Relief	2	

## Replaces Jacobsen 132506 Roller Parts

61	<b>R338647</b>	338647	Seal - Inner Roller	2	
63	<b>R366168</b>	336168, 366168	Sleeve - Wear Hardened	2	
64	<b>R338646</b>	338646	Seal - Outer Roller	2	
65	<b>R338645</b>	338645	Deflector - Cup	2	
70	<b>R339051</b>	339051	Shaft - Roller - Fits OEM Rollers	1	
72	<b>R162693</b>	162693	Gear - Idler 45 Teeth	1	
73	<b>R337390</b>	337390	Gear - Reel	1	
74	<b>R350671</b>	350671	Spring - Reel	1	
75	<b>R153244</b>	153244	Cable - Battery Negative	1	
76	<b>R315296</b>	315296	Bushing - Pivot Housing	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
77	<b>R254-78</b>	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
78	<b>R254-79</b>	254-79, 4121175	Cup - Bearing	2	
<i>Tech Note: Use R254-79M installation mandrel to properly install race.:</i>					
79	<b>R1013911</b>		Shaft	1	
80	<b>R114-3717</b>		Seal	2	
81	<b>R112-5290</b>		Bearing - Stainless	2	
82	<b>R112-7494</b>		Seal	4	
83	<b>R114-3745</b>		Locknut - Bearing - Stainless	2	

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