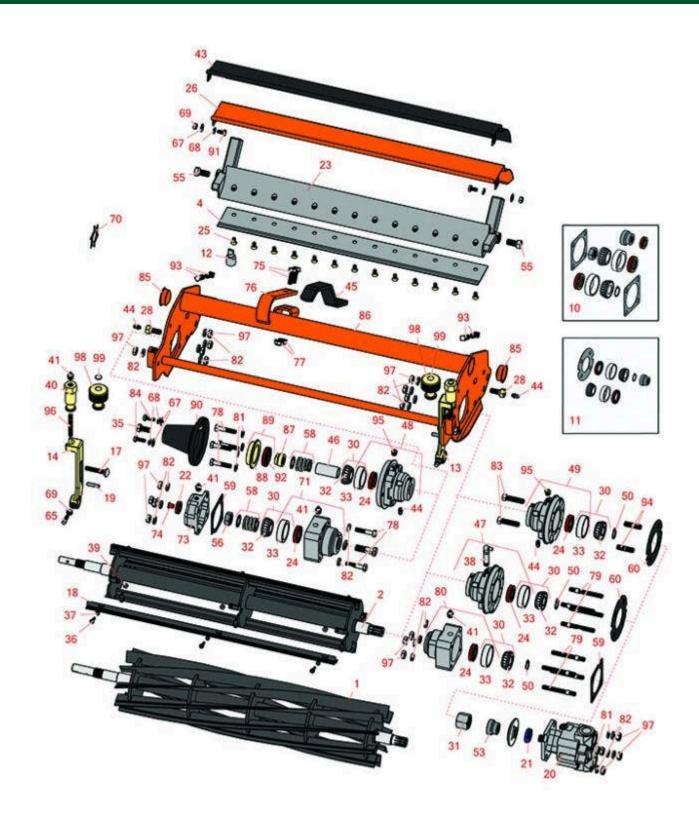




Cutting Unit Reel & Bedknife







Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
R&R I	Reels - Replaces (Greens King IV (62221) Splir	ned Shaft Reel, 1/2" Shaft End		
1	R503327		Reel - 4 Blade RH/Rear	2	
	steel, heat-treate precision cylindri performance. Ad our lifetime guar	d to perfectly complement bo ical grinding on bearing surfo vanced computer balancing o	thy crafted from premium high carbon-both R&R and OEM bedknives. Each reel underes, followed by relief grinding for optimensures extended reel and bearing life. Berials and craftsmanship under normal up precision you can trust.:	ndergoes nal acked by	
1	R503330		Reel - 4 Blade LH	1	
	steel, heat-treate precision cylindri performance. Ad our lifetime guar	d to perfectly complement be ical grinding on bearing surfo vanced computer balancing o	tly crafted from premium high carbon-both R&R and OEM bedknives. Each reel underes, followed by relief grinding for optimensures extended reel and bearing life. Berials and craftsmanship under normal up precision you can trust.:	ndergoes nal acked by	
1	R506510		Reel - 5 Blade RH/Rear	2	
	steel, heat-treate precision cylindri performance. Ad our lifetime guar	d to perfectly complement bo ical grinding on bearing surfo vanced computer balancing o	tly crafted from premium high carbon-both R&R and OEM bedknives. Each reel unces, followed by relief grinding for optimensures extended reel and bearing life. Berials and craftsmanship under normal upg precision you can trust.:	ndergoes nal acked by	
1	R506515		Reel - 5 Blade LH	1	
	steel, heat-treate precision cylindri performance. Ad our lifetime guar	d to perfectly complement bo ical grinding on bearing surfo vanced computer balancing o	thy crafted from premium high carbon-both R&R and OEM bedknives. Each reel unces, followed by relief grinding for optimensures extended reel and bearing life. Berials and craftsmanship under normal uppersion you can trust.:	ndergoes nal acked by	
1	R506511		Reel - 5 Blade RH Heavy Duty	2	

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	R506516		Reel - 5 Blade LH Heavy Duty	1	
	steel, heat-treated to perfect precision cylindrical grinding performance. Advanced con	itly complement both R&R og on bearing surfaces, fol mputer balancing ensures nst defects in materials ar	ed from premium high carbon-boron of and OEM bedknives. Each reel underg lowed by relief grinding for optimal extended reel and bearing life. Backed and craftsmanship under normal use, Ra ion you can trust.:	oes I by	
1	R506620		Reel - 6 Blade RH/Rear	2	
	steel, heat-treated to perfect precision cylindrical grinding performance. Advanced con	itly complement both R&R og on bearing surfaces, fol mputer balancing ensures nst defects in materials ar	ed from premium high carbon-boron of and OEM bedknives. Each reel underg lowed by relief grinding for optimal extended reel and bearing life. Backed and craftsmanship under normal use, Ra ion you can trust.:	oes I by	
1	R506630		Reel - 6 Blade LH	1	
	steel, heat-treated to perfect precision cylindrical grinding performance. Advanced con	itly complement both R&R og on bearing surfaces, fol mputer balancing ensures nst defects in materials ar	ed from premium high carbon-boron of and OEM bedknives. Each reel underg lowed by relief grinding for optimal extended reel and bearing life. Backed and craftsmanship under normal use, Ra ion you can trust.:	oes I by	
1	R502870	502870	Reel - 9 Blade RH/Rear	2	
	steel, heat-treated to perfect precision cylindrical grinding performance. Advanced con	itly complement both R&R og on bearing surfaces, fol mputer balancing ensures nst defects in materials ar	ed from premium high carbon-boron of and OEM bedknives. Each reel underg lowed by relief grinding for optimal extended reel and bearing life. Backed and craftsmanship under normal use, Ra ion you can trust.:	oes I by	
1	R503319	5001095, 5003053, 503319	Reel - 7 Blade LH	1	
	steel, heat-treated to perfect precision cylindrical grinding performance. Advanced con	itly complement both R&R og on bearing surfaces, fol mputer balancing ensures inst defects in materials ar	ed from premium high carbon-boron of and OEM bedknives. Each reel underg lowed by relief grinding for optimal extended reel and bearing life. Backed and craftsmanship under normal use, Ro	oes I by	

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.

Reels deliver unmatched durability and cutting precision you can trust.:





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
1	R503320	5001096, 5003054, 5003064, 503320	Reel - 7 Blade RH	1	

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R502871** 502871 Reel - 9 Blade LH 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R502870H** Reel - 9 Blade Heavy Duty RH/Rear 2

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R502871H** Reel - 9 Blade Heavy Duty LH 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R506633** Reel - 11 Blade RH/Rear 2





Cutting Unit Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R506634** Reel - 11 Blade LH

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Reels - Replaces Greens King IV (62228 & UP) Splined & Keyed Shaft, 5/8" Shaft End

1 **R506502** Reel - 5 Blade RH 2

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R506503** Reel - 5 Blade LH 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R506507** Reel - 5 Blade RH Heavy Duty 2

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R506508** Reel - 5 Blade LH Heavy Duty 1





Cutting Unit Reel & Bedknife

Item R&R	OEM		Qty	Order
No Part No.	Part No.	Description	Req	Quantity

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R503376** 5001100, Reel - 9 Blade RH 2

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R503375** 5001099, Reel - 9 Blade LH 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R506512** Reel - 9 Blade RH Heavy Duty 2

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

1 **R506513** Reel - 9 Blade Heavy Duty LH 1

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:





Cutting Unit Reel & Bedknife

Item	R&R	OEM		Qty	Order
No	Part No.	Part No.	Description	Req	Quantity
1	R506635	5000029, 5001102	Reel - 11 Blade RH	2	

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

5000028, 1 **R506636** 5001101, Reel - 11 Blade LH 1 506636

Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:

R&R Brush Reels Available - Replaces Greens King IV (62221) Splined Shaft Reel, 1/2" Shaft End

2 **R101487** Brush Reel - RH-Rear 2

Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:

2 **R101488** Brush Reel - LH 1





Cutting Unit Reel & Bedknife

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReqQuantity

Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:

R&R Brush Reels Available - Replaces Greens King IV (62228 & UP) Splined & Keyed Shaft, 5/8" Shaft End

2 **R101490** Brush Reel - RH 2

Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:

2 R101491 Brush Reel - LH Keyed Shaft 1

Detail Description: R&R Products Brush Reels are an exciting concept in greens maintenance to clean sand and other debris left on grass surfaces after top dressing. If left on the turf, this sand and debris can cause dulling and excessive wear on mowing reels and bed knives. However, with the use of R&R Brush Reels, sand and debris are easily swept into conventional grass baskets. R&R Brush Reels are also used to stand turf up before mowing to give a cleaner, more uniform and truer putting surface. Designed with four replaceable brushes mounted in a metal frame, simply replace regular mowing reels with R&R Brush Reels and adjust bedknife to clear the brushes. The height of cut should be set to the top of the grass blades or slightly below. *Remove bedknife for the removal of pine needles.

SUGGESTED USAGE: Verticutting - Dew Removal - Leaf Clean Up - Thatch Prevention Prior to Overseeding - Grooming before Mowing - Removal of Excessive Top Dressing:

R&R Bedknives, Lifetime Guaranteed





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
4	R503477	101261, 503027, 503477, 549397	Bedknife - Thick .156438 HOC	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 **R101262** Bedknife - Super Thick 5/16 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 R503478	101260, 503028, 503478, 549504	Bedknife - Thin .125219 HOC	1	
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Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

1	R503479	503029,	Bedknife - Tournament .094156	1
4	K3U34/9	503479	HOC	- 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 **R4234900** 5000927 Bedknife - Tournament .063-.110 1





Cutting Unit Reel & Bedknife

Item R&ROEMQtyOrderNo Part No.Part No.DescriptionReqQuantity

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

4 **R5002887** 5002887 Bedknife - Micro Cut - .082-.109 1

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

4 R101520 Bedknife - Razor Tool Steel - 22 Micro Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

4 R101521 Bedknife - Razor Tool Steel - 22 Tournament Cut

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives:

Overhaul Kits & Service Tools

10 **R506555** Overhaul Kit - Cutting Unit 0

Tech Note: Fits GK IV (62221) with square bearing housings.:





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
			als, R345473 Gaskets, R254-78 Bearings, R25 Joupling, R458013 Ring & R444713 Locknut:	4-79	
11	R100125		Overhaul Kit - Cutting Unit	0	
	Tech Note: Fits GK IV	(62228 & 62229) with rou	und bearing housings.:		
	•	cludes 2 ea.: R336962 Sec 58013 Ring, R364901Gas	als, R254-78 Bearings, R254-79 Cups; 1 ket, R337370 Coupling:		
12	R101272T		Bedknife Screw Driver Tool	0	
		tall and remove bed knife nardened alloy steel.:	screws with the help of a ratchet. Tool		
		asily install and remove be nardened alloy steel.:	ed knife screws with the help of a ratchet. To	ol	
Othe	r Parts Available				
13	R153980	153980, 3008438	Bracket - Front Roller	1	
13	R163232	163232	Bracket - Extra Long - Front Roller	1	
14	R153979	153979, 3008439	Bracket - Front Roller	1	
14	R163231	163231	Bracket - Extra Long - Front Roller	1	
17	R441674	441674	Screw - 5/16-18 x 1-3/4 Carriage	2	
18	R150481	150481	Brush Assy - Brush Reel	4	
19	R461256	461256	Pin - 1/4 x 1	2	
20	R122164	122164	Motor - Reel	3	
	Tech Note: Fits GKIV	4 Bolt Mount:			
20	R502737	502737	Seal Kit - Fits R122164 Hyd Motor	1	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
21	R353-585		Seal - High Pressure - Reel Motor	1		
22	R335435	335435	Seal - Reel Housing	1		
23	R220278	121856, 220278, 5000415	Backing Bar - Cast	1		
24	R325472	325472	Seal	4		
24	R336962	336962	Seal	4		
25	R101272	101272, 3009138, 402578, 800813	Screw - Bedknife 1/4-20 x 1/2	13		
26	R390950	126724, 2810043, 390950	Shield - Grass	1		
28	R1002224	1002224	Bolt - Rear Roller 3/8-24	2		
	Detail Description: Incl Gre	ease Zerk:				
28	R345470	1002226, 345470	Bolt - Rear Roller 7/16-20	2		
	Detail Description: Incl. Gr	ease Zerk:				
30	R500534	500534, R500534	Bearing - with Cup	2		
	Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:					
31	R345477	345477	Nut - Coupling LH (RH Threads)	2		
	Detail Description: Right H	and Threads:				
31	R345478	345478	Nut - Coupling RH (LH Threads)	2		
	Detail Description: Left Ha	nd Threads:				





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
32	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	
33	R254-79	254-79, 4121175	Cup - Bearing	2	
	Detail Description: Use	e R254-79M installation r	mandrel to properly install race.:		
35	R400294	400294	Screw - 3/8 24 x 3/4 Hex C/Zinc	1	
36	R150425	150425	Bolt - Hex HD 8-32 x 5/8	12	
37	R150426	150426	Washer - 8 SAE	12	
38	R363896	363896	Fitting - Grease w/Extension	2	
39	R3296-9		Locknut - Comb	12	
40	R365009	3005692, 365009, 365170, 441674	Knob - Adjusting Roller	2	
41	R471219	366852, 471219	Zerk - Grease	2	
43	R2810043	2810043	Shield - Grass	1	
44	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
45	R3010293	3010293	Stop - Mower	1	
46	R367164	367164	Spacer - Reel	1	
47	R163396	163396	Housing - Reel Brg Motor End	1	
	Detail Description: Inc Grease Fitting:	ludes: 4 ea: R361097 Stu	d; 1 ea: R254-79 Cup, R336962 Seal, R3638	96	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
48	R164144	1000480, 163397, 164144, 2000060	Housing - Reel Bearing	1		
	Detail Description: Includes R336962 Seal, R302-5 Zerk, R170714 Relief Fitting & R254-79 Cup:					
49	R164146	163679, 164146	Housing - Reel Bearing - Motor End	1		
	Tech Note: Housing has no studs, uses 2 bolts:					
	Detail Description: Includes: 1 ea: R170714 Fitting, R254-79 Cup, R302-5 Fitting & R336962 Seal:					
49	R101328		Housing - Bearing Motor End	1		
	Detail Description: Includes R302-5,R336962, R170714, R101327 & Cup Portion of R500534. Housing has 2 studs, uses no bolts:					
50	R458013	458013	Ring - Retaining	1		
53	R4247911	162567, 337370, 4247911	Coupling - Hyd Motor - Glass Filled	0		
53	R3001720	3001720	Coupler - Iron - Hyd Motor 1			
55	R315298	315298	Bolt - Bed Bar	2		
56	R444713	444713	Locknut - 5/8-18 Hex Center	1		
56	R453020	453020	Washer - 5/8 SAE Flat Z	1		
58	R363047	348846, 363047	Spring - Reel	1		
58	R5002151	5002151	Hardware Kit - Spring/Washer	1		
	Detail Description: Include	Detail Description: Includes 1 ea: R304745 Washer, R363047 Spring:				
59	R345473	345473	Gasket - Reel Motor	1		
60	R364901	364901	Gasket - Reel Motor	1		





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
65	R352737	352737	Screw - Set 1/4 x 7/8 Sq Head	w - Set 1/4 x 7/8 Sq Head 2	
67	R453023	453023	Washer - Flat 1/4	2	
68	R3253-3	3253-3, 446128, 446130	Washer - Lock 1/4	4	
69	R443102	443102	Nut - 1/4-20 Yellow Zinc	2	
70	R363808	363808	Blade - V-Cut 2 Dia	85	
71	R239055	239055	Housing - Reel Bearing Short	1	
	Detail Description: Includes R336962 Seal & R254-79 Bearing Cup:				
73	R269037	269037	Cap - Reel Housing	1	
74	R352132	352132	Caplug - Reel Shaft End	1	
75	R403751	403751	Bolt - Serrated Washer HD	2	
76	R354928	354928	Stop - Mower	1	
77	R445722	445722	Nut - Serrated Washer	2	
78	R400192	400192	Bolt - Hex HD 5/16-18 x 1-1/2	4	
79	R361097	361097	Stud - Reel Brg Housing	4	
80	R162558	162558	Housing - Reel Bearing Tall	1	
	Detail Description: Includes: 4 ea: R361097 Stud; 1 ea: R254-79 Cup, R336962 Seal, R471219 Grease Fitting:				
81	R453009	3256-23, 452004, 452006, 452008, 453009	Washer - Flat 5/16 SAE	4	
82	R446136	446134, 446136	Washer - Lock 5/16 Zinc	12	





Cutting Unit Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
83	R441812	441812	Screw - 3/8-1-1/2 Sq HD Set	2	
84	R321-4	321-4, 400108	Bolt - Hex HD 1/4-20 x 3/4	1	
85	R285-14		Plug - Pipe Frame	2	
86	R122685	119245, 122685, 503325	Frame	1	
86	R5002577	5002577	Frame - Reel	1	
87	R363817	363817	Nut - 5/8-18 Reel Tension	1	
87	R364900	364900	Nut - Reel Tension	1	
88	R363814	163892, 363814	Spacer - Seal	1	
89	R163398	163398, 163892	Seal - Spacer Assy	1	
90	R338675	338675, 557775	Cover - Shaft End	1	
91	R400104	400104	Bolt - Hex HD 1/4-20 x 1/2	2	
92	R337677	315257, 337677	Seal - Oil	1	
93	R412506	412503, 412506	Screw - Bed Bar Adjusting	4	
94	R101327		Stud - Housing	2	
	Detail Description: I	Fits R101328 Only:			
95	R170714	170714, 471240, 471242	Fitting - Pressure Relief	2	
96	R343616	343616, 443102	Stud	2	





Cutting Unit Reel & Bedknife

Item R&R No Part No.	OEM Part No.	Description	Qty Order Req Quantity
97 R443106	443106	Nut - 5/16-18 Y/Zinc Pla	ated 12
98 R343617	343617	Knob - Adjusting	2
99 R472518	472518	Plug - Adjusting Knob	2