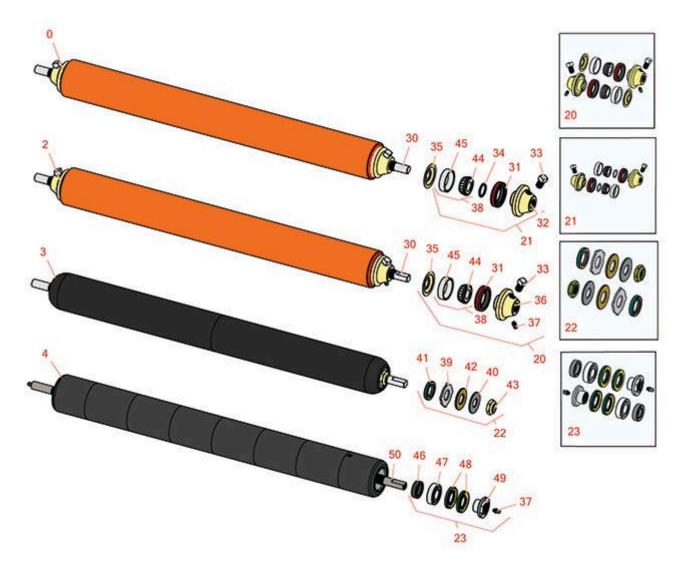




Cutting Unit
Optional Rollers







Order

Qty

Cutting Unit Optional Rollers OEM

	Part No.	Part No.	Description	Req	Quantity	
R&R	Rollers					
1	R113897	113897, 132506	Roller - Smooth Tubular Steel Oil Filled	1		
	Tech Note: Constructed with a through shaft, this oil filled heavy-duty roller uses tapered bearings for extended life.:					
2	R700500	700500	Roller - Smooth Tubular Steel Regreasable	1		
	Tech Note: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:					
3	R1013902		Roller - Smooth UHMW Polyethylene	1		
	Tech Note: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:					
4	R1013910		Roller - Fusion Smooth UHMW Polyethylene	1		
	Tech Note: Machined from solid UHMW plastic that prevents build-up of debris. This roller turns on precision stainless ball bearings.:					
Over	haul Kits					
20	R700505		Conversion Kit - Roller	1		
	Tech Note: Includes: 2 each: R254-78 Bearing Cones, R254-79 Bearing Cups, R328062 Seals, R412063 Square Head Set Screws, R700501 Roller Ends & R700502 Grease Retainers.:					
21	R100140		Overhaul Kit - Oil Filled Roller	1		
	Tech Note: Includes 2 ea.: R500574 Roller Collar, R500534 Bearing Cup & Cone, R459007 O-1 R328062 Seal, R412063 Screw:					
22	R101399		Overhaul Kit - UHMW 2 Pc Roller	1		
	Tech Note: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:					
23	R114-5430	114-5430	Overhaul Kit - Roller	1		

All original equipment manufacturers names and part numbers are used for identification purposes only, and we are in no way implying that our products are original equipment parts. Prices subject to change without notice.





Cutting Unit Optional Rollers OEM

R112-5290 Bearings & R114-3745 Locknuts:

o **Part No.** Part No. Description Re

Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals,

	Qty	Order
n	Req	Quantity

Other Parts Available					
30	R328058	328058	Shaft - Roller	1	
31	R328062	328062	Seal - Roller	2	
32	R500574	500574	Collar - Roller	2	
33	R412063	412063	Screw - Sq. HD. Set	2	
34	R459007	459007	O-Ring - Roller	2	
35	R700502	700502	Retainer - Grease	2	
36	R700501	700501	Roller End - Regreasable	2	
37	R302-5	302-5, 471214, 471223, 471226	Fitting - Grease	2	
38	R500534	500534, R500534	Bearing - with Cup	4	
39	R1503230		Washer - Thrust Outer Keyed	1	
40	R150333		Washer - Flat Keyed Outer SS	1	
41	R1503470		Seal - Inner Wiper	1	
42	R1503471		Washer - Thrust SAE660 Bronze	1	
43	R3296-15	3296-15, 367029, 444742	Locknut - 3/4-16 Nylon Jam	1	
44	R254-78	254-78, 385174, 4121174, 4135152	Tapered Bearing Cone	2	





Cutting Unit Optional Rollers

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity	
45	R254-79	254-79, 4121175	Cup - Bearing	2		
	Tech Note: Use R254-79M installation mandrel to properly install race.:					
46	R114-3717		Seal	2		
47	R112-7494		Seal	4		
48	R112-5290		Bearing - Stainless	2		
49	R114-3745		Locknut - Bearing - Stainless	2		
50	R1013911		Shaft	1		