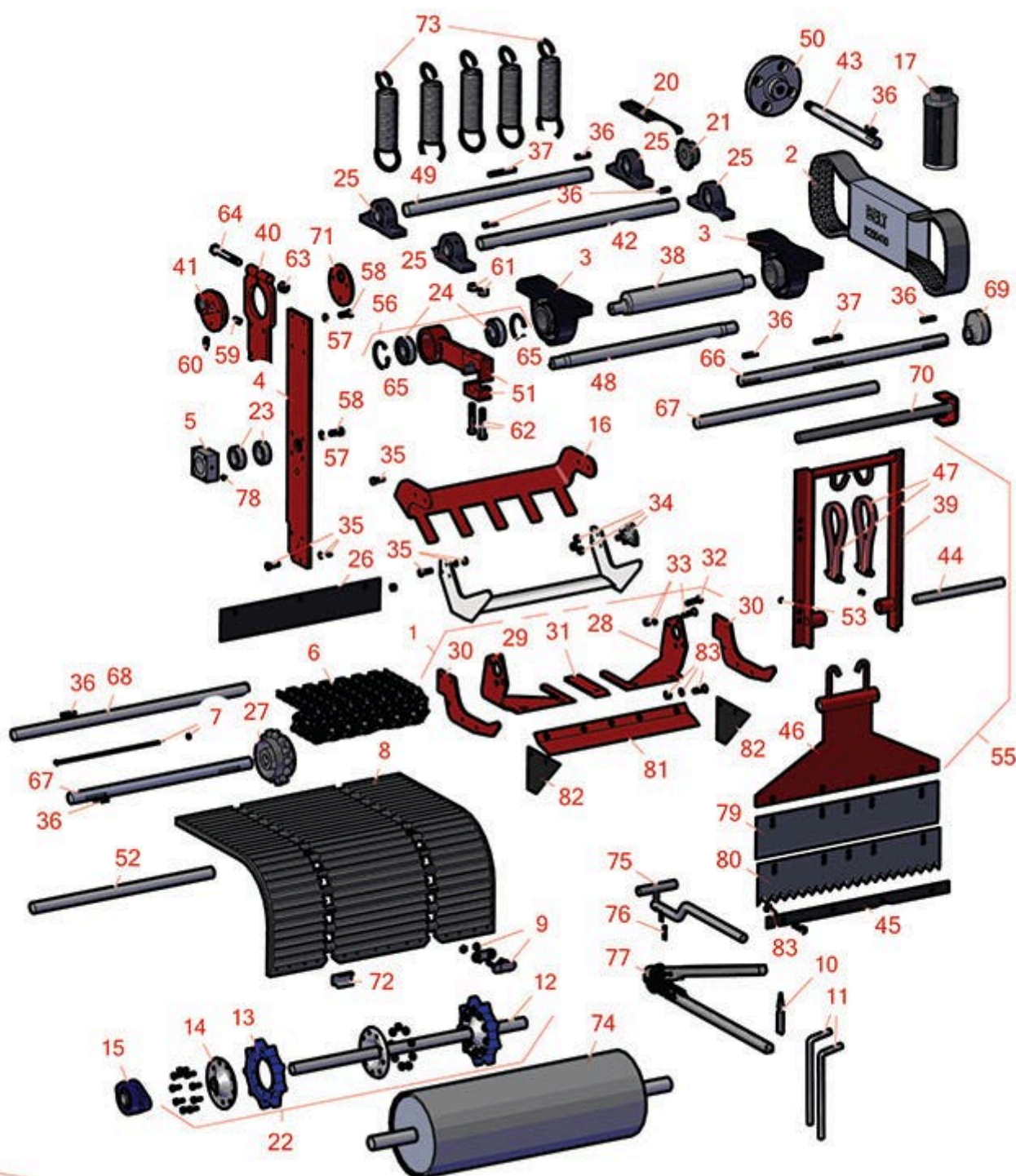




Replaces Brouwer Sod Harvester Parts

Sod Harvester
Harvester



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Conversion Kits

1	R260205		Holder - 18 Blade Assy 3 Pc	0	
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Tech Note: Bottom Blades and Side Plates not included:

Detail Description: Includes: 8 ea: RF2716 Bolt; 5 ea: R260310 Bolt; 4 ea: R250403 Bolt; 2 ea: R015183 Holder; 1 ea: R015179 Holder; R015180 Holder & R015183 Finger:

1	R260200		Holder - 16 Blade Assy 3 Pc	0	
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Tech Note: Bottom Blades and Side Plates not included:

Detail Description: Includes: 8 ea: RF2716 Bolt; 5 ea: R260310 Bolt; 4 ea: R250403 Bolt; 2 ea: R015183 Holder; 1 ea: R015177 Holder; R015178 Holder & R015184 Finger:

Other Parts Available

2	R250410	D2032	Belt - Drive Torque Team 3V	1	
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3	RB1120	B1120	Bearing - Pillow Block Crank 2	2	
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4	R001680	001680	Arm - Cutting Blade	2	
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5	R001281	001281	Block - Cutting Arm Bearing	2	
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6	R001511	001511	Steel Conveyor Mat- 18	1	
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6	R001510	001510	Steel Conveyor Mat- 16	1	
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6	R001498	001498	Conveyor - Transfer 12 Wide	1	
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6	R001512	001512	Steel Conveyor Mat- 24	1	
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6	R260400		Steel Conveyor Mat- 12	1	
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7	R001466	001466	Connector - 16 Steel	1	
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7	R001465	001465	Connector - 18 Steel	1	
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7	R001464	001464	Connector - 24 Steel	1	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
8	RA02009	A02009, A03144	Rubber Conveyor Belt - 16	1	
8	RA02010	A02010, A03480	Rubber Conveyor Belt - 18	1	
8	RA02011	A02011	Rubber Conveyor Belt - 24	1	
9	RG8008	G8008	Splicer - Belt	0	
10	RM5016	M5016	Wrench - Belt Splicer	1	
11	R260415		Wrench - Bolt Breaker Set/2	1	
12	R014071	014071	Shaft - Drive 16 Rubber Conveyor	1	
12	R014081	014081	Shaft - Drive 18 Rubber Conveyor	1	
12	R002599	002599	Shaft - Drive Rubber Conveyor 24	1	
13	RD1953	D1953	Sprocket - Drive Rubber Conv	2	
14	RD8001	D8001	Flange - Drive Sprocket	4	
15	RB0110	B0110	Bearing - Flanged	4	
<i>Tech Note: Roll Up Tray Drive Shaft:</i>					
16	R001374	001374	Bracket - 16 Sod Guide	1	
16	R001454	001454	Bracket - 18 Sod Guide	1	
17	RH5003	H5003	Filter - Hydraulic	1	
20	RD4004	D4004	Chain - Pump Coupling	1	
21	RD4005	D4005	Sprocket - Coupling 7/8 Bore	1	
22	RA03169	A03169	Shaft - Drive 16/18 Rubber Conveyor	1	
<i>Detail Description: Includes 4 ea: RD8001 Flange; & 2 ea: RD1953:</i>					
23	RA203605	B2014	Bearing	4	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
24	R35008	B2015	Bearing - Spindle	4	
25	RB1001	B1001	Bearing - Pillow Block	0	
25	RB1109	B1003, B1109	Bearing - Pillow Block 1-1/8	0	
26	R001326	001326	Scraper Blade - 16 (15 Long)	1	
<i>Detail Description: 15" Long, Heat Treated:</i>					
26	R001327	001327	Scraper Blade - 18 (17 Long)	1	
<i>Detail Description: 17" Long, Heat Treated:</i>					
27	R001576	001576	Sprocket - 4 Cast -3/4in Bore (Narrow)	0	
27	R001351A		Sprocket - 6 Cast -18T (Narrow)	0	
27	R001351	001351	Sprocket - 6 Cast -18T	0	
27	R001348	001348	Sprocket - 4 Cast -1in Bore (Wide)	0	
27	R001576A		Sprocket - 4 Cast -3/4in Bore (Wide)	0	
27	R014058	014058	Sprocket - 4 Cast -1in Bore (Narrow)	0	
28	R015177	015177	Holder - 16 Blade LH	1	
28	R015179	015179	Holder - 18 Blade LH	1	
29	R015178	015178	Holder - 16 Blade RH	1	
29	R015180	015180	Holder - 18 Blade RH	1	
30	R015183	015183	Holder - Side Blade 3 Pc Blade	2	
31	R015184	015184	Finger - Center Sod Guide	0	
32	RF2716	F2716	Bolt - Hex HD 5/16-24	8	
<i>Detail Description: Includes Lockwasher & Nut:</i>					

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
33	RF2717	F2717	Screw - Socket HD Cap w/Lw / Nut	8	
<i>Detail Description: Includes Lockwasher & Nut, Fits 18" & 24" Holders:</i>					
34	R250409		Sod Bolt - Fast Attach	2	
<i>Detail Description: Includes 3 Bolt Assemblies and Nuts:</i>					
35	R250405		Bolt Kit - 5/16 x 1 w/Nut Set/25	0	
<i>Detail Description: 5/16" X 1" Grade 8 Hardened Bolt with Lock Washer & Lock Nut - Pkg of 25:</i>					
35	R250406		Bolt Kit - 5/16 x 1 w/Whiz Nut Set/25	0	
<i>Detail Description: 5/16" X 1" Grade 8 Hardened Bolt with Whiz Nut - Pkg of 25:</i>					
36	R001261	001261	Key - 1/4 x 1/4 x 1-3/8	3	
37	R001262	001262	Key - 1/4 x 1/4 x 2-3/4	1	
38	R001287	001287	Crankshaft - Fits 16-18	1	
38	R001288	001288	Crankshaft - 24 Machines	1	
39	R001301	001301	Frame - Cutoff Blade 16 / 18	1	
40	R001317	001317	Plate - Cutting Blade Arm	2	
41	R001318	001318	Adjusting - Eccentric	2	
42	R001323	001323	Shaft - Adjustment 16 / 18	1	
43	R001342	001342	Shaft - Hyd Pump Fits Ford	1	
44	R001417	001417	Pin - Hinge Cut-Off Blade	1	
45	R001423	001423	Strap - Reinforcing Cut-Off	1	
46	R001446	001446	Support - Cutoff Blade 16-18	1	
47	R001452	001452	Strap - Cut Off Blade	2	
48	R001525	001525	Shaft - Wrist 16 Harvester	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	R001526	001526	Shaft - Wrist 18 Machine	1	
48	R001527	001527	Shaft - Wrist 24 Machine	1	
49	R001574	001574	Shaft - Cutter Drive 16-18	1	
50	R001682	001682	Flange - Pump Drive	1	
51	R001692	001692	Rod - Split Connecting	2	
52	R014072	014072	Shaft - Rubber Conveyor	1	
53	R150691	F5205	Screw - Set Nyloc 3/8-16 x 3/8	2	
55	RA03001	A03001	Frame - Cutoff Blade Assy	1	
<i>Detail Description: Includes: 2 ea: R001452 Strap, R150691 Screw; 1 ea: R001301 Frame, R001417 Pin & R001446 Support:</i>					
56	RA03008	A03008	Rod Assy - Split Connecting	2	
57	R3255-9	F3077	Washer - Lock 3/8 Ext. Star	8	
58	RF3205	F3205	Bolt - Hex HD 3/8-16 x 1	8	
59	R3243-1	3243-1, F3602	Screw - 3/8-16x1/2 Sq HD Set	2	
60	RF3603	F3603	Screw - 3/8-16x3/4 Sq HD Set	2	
61	RF4001	F4001	Nut - 7/16-14 Zinc Hex	0	
62	RF4215	F4215	Bolt - Hex HD 7/16-14 x 2-1/2 GR8	0	
63	RF5003	F5003	Locknut - ESNA 1/2-13	0	
64	RF5221	F5221	Bolt - Hex HD 1/2-13 x 4	0	
65	RC-10014	C-10014, G1002	Ring - Retaining Fits Reel Brg	4	
66	R001563	001563	Shaft - Cut-Off Camshaft	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
67	R001346	001346	Shaft - Idler Cut-Off Cam	1	
68	R001349	001349	Shaft - Drive Steel Conveyor	1	
69	R001809	001809	Counter - Drive Shaft	1	
70	R001308	001308	Shaft - Cut-Off Hinge 16-18	1	
71	R001320	001320	Plate - Cover	2	
72	R03-028	03-028	Clip - Rubber Conveyor	0	
72	RM5103	M5103	Clip - Rubber Conveyor	0	
73	RS2006	S2006	Spring - Cut Off Blade	5	
74	R015999	001451, 015999	Roller - 8 Fits 24 Harvester	1	
74	R015998	001450, 015998	Roller - 8 Fits 18 Harvester	1	
74	R015997	001362, 015997	Roller - 8 Fits 16 Harvester	1	
75	R260416		Clip Remover - Rubber Conveyor	0	
76	R260417		Replacement Pins - Clip Remover	0	
<i>Detail Description: Fits RA02009, RA02010 & RA02011:</i>					
77	R260421		Clip Installer - Rubber Conveyor	0	
78	R302-5	M0004	Fitting - Grease	1	
79	R250395		Cut-Off Blade - 12 Straight (14 Long)	1	
79	R250396		Cut-Off Blade - 15 Straight (17 Long)	1	
79	R250397	001304	Cut-Off Blade - 16 Straight (18 Long)	1	
79	R250398	001305	Cut-Off Blade - 18 Straight (19-1/2 Long)	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
79	R250399	001306	Cut-Off Blade - 24 Straight (25-1/2 Long)	1	
80	R201395		Cut-Off Blade - 12 Serr. 14 Long	1	
80	R201396		Cut-Off Blade - 15 Serrated (17 Long)	1	
80	R201397	001683	Cut-Off Blade - 16 Serrated (18 Long)	1	
80	R201398	001676	Cut-Off Blade - 18 Serrated (19-1/2 Long)	1	
80	R201399	001677	Cut-Off Blade - 24 Serrated (25-1/2 Long)	1	
81	R260050		Bottom Blade - 15 x 3/16 x 3	1	
81	R260100	001547	Bottom Blade - 16 x 3/16 x 3	1	
81	R260105	002268	Bottom Blade - 16 x 1/4 x 3 Heavy Duty	1	
81	R260125	001548	Bottom Blade - 18 x 3/16 x 3	1	
81	R260130	002269	Bottom Blade - 18 x 1/4 x 3 Heavy Duty	1	
81	R260151		Bottom Blade - 24 x 3/16 x 3	1	
81	R260155	002270	Bottom Blade - 24 x 1/4 x 3 Heavy Duty	1	
82	R260301	001550	Side Plate - .089 x 3-1/4	2	
82	R260300	002267	Side Plate - .089 x 4	2	
82	R260306		Side Plate - 3/16 x 3-1/4 Heavy Duty	2	
82	R260305	002438	Side Plate - 3/16 x 4 Heavy Duty	2	
83	R260310		Bolt - Plow 3/8-16 x 1 w/Lw and Nut	5	

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