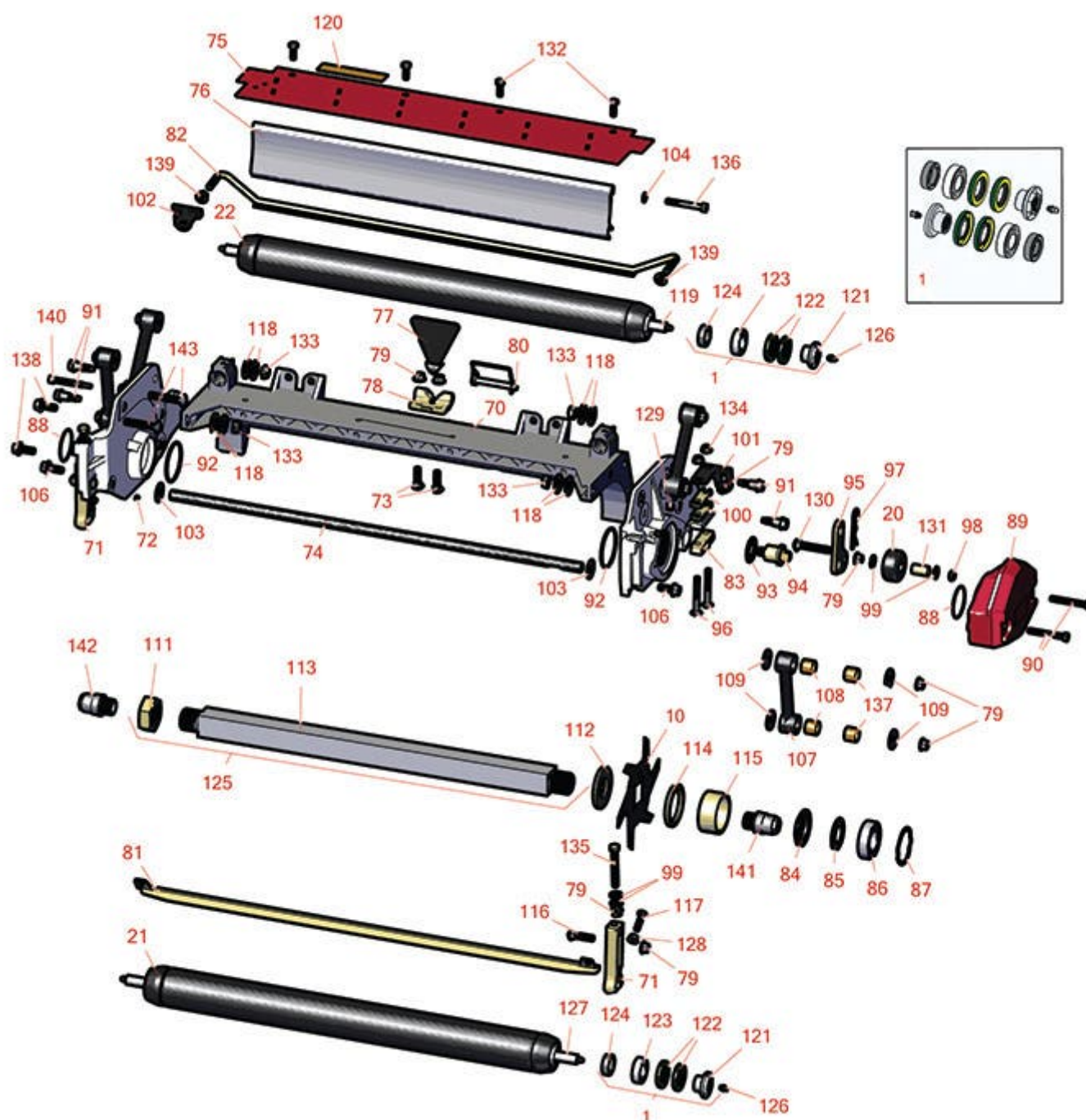




27-inch Verticutter - Model 03203



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Replaces Toro Reelmaster 3105-D Parts

Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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Overhaul Kits

1	R114-5430	114-5430	Overhaul Kit - Roller	1	
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Detail Description: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals, R112-5290 Bearings & R114-3745 Locknuts:

Blades

10	R93-3038-03	93-3038, 93-3038-03	Blade - Vertical Mower 1/16x7.25	19	
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10	R106-8625	106-8625	Blade - Carbide Tip	19	
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Rollers

20	R108-4293	108-4293	Roller - UHMW	2	
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21	R117-3759	117-3759, 137-6124	Roller Assy - 27" Front Solid 2 1/2	1	
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22	R117-3756	117-3756, 137-6123	Roller Assy - 27" Rear Solid 2 1/2	1	
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Other Parts Available

70	R112-8935	112-8935	Frame - Center - 27 in Unit	1	
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71	R125-2796	125-2796	Bracket- Front HOC	2	
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Detail Description: Fits 2013 & Newer:

72	R3245-35	3245-35	Screw - Set 1/4-28 x 1/4	1	
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73	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	2	
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74	R112-8936	112-8936	Tube- Support - 27 in Units	1	
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75	R112-8942	112-8942	Front Grass Shield Assy - 27 in Units	1	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
76	R125-1997	125-1997	Grass Shield - Rear 27 in Unit	1	
77	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	
78	R110-4058	110-4058	Bracket - Chain	1	
79	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	10	
79	R32128-19	104-8301, 104-9301, 32128-19	Locknut - 3/8-16 Flanged Top Lock	10	
80	R107-7400	107-7400	Pin - Lynch	1	
81	R117-3753-03	117-3753-03	Scraper-Full Front Roller 2 1/2 in	1	
82	R117-0993	117-0993	Scraper Rod Assy - 27 in	1	
83	R106-3924	106-3924	Bracket - Rear Roller	2	
84	R127-4284	127-4284	Washer - Special	2	
85	R115-3299	115-3299	Seal- Flocked	2	
86	R115-3296	115-3296	Bearing	2	
87	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
88	R112-6967	112-6967	O-Ring	2	
89	R119-0614-01	119-0614-01	Weight	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
90	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-47	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
91	R107-2979	107-2979	Bolt - Shoulder	6	
92	R117-8177	117-8177	O-Ring	2	
93	R3254-21	3254-21	Washer - 1 in Interl Star	2	
94	R108-4289	108-4289	Pin - Roller Mounting	2	
95	R108-4286	108-4286	Bracket - Adj	2	
96	R3230-7	25-33-AGD, 3230-9	Bolt - Carriage 5/16-18 x 2 1/2	4	
97	R3290-355	01-159-0050, 3290-355, 58-5370	Pin - Bridge - Snap	2	
98	R3296-59	3296-59	Locknut - 3/8-16 Nylon Jam	2	
98	R444850	3296-59	Nut - 3/8-16 Jam Center Lock	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
99	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-AD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 3256-24, 3256-3, 3256-36, 3256-4, 453011, 47-9950, 48-9220, 513458, 7-0052	Washer - Flat 3/8 SAE Y/Zinc	4	
100	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	4	
101	R107-3279	107-3279	Bracket - Scraper - LH	1	
102	R107-3281	107-3281	Bracket - Scraper - RH	1	
103	R130-8094	130-8094	Washer	2	
104	R3256-74	3256-74	Washer - Flat	1	
106	R3234-11	3234-11	Bolt - Hex Washer HD	2	
107	R16-9759	16-9759	Link Assy	4	
108	R94-8945	94-8945	Bushing - Bronze - Link Bar	8	
109	R93-8806	93-8806	Washer-Hardened	16	
111	R3220-25	3220-25	Nut - Jam 1-3/8-12	2	

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27-inch Verticutter - Model 03203



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
112	R105-0173	105-0173	Washer - Verticut Shaft 1/4 in	2	
113	R117-3760	117-3760	Shaft Only - V-Cut	1	
114	R105-0177	105-0177	Spacer - Verticut Shaft 1/4 in	1	
115	R105-0172	105-0172	Spacer - Verticut Shaft 1.2 in	18	
116	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
117	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
118	R453013	01-166-0140, 01-166-0700, 3256-5, 80-4850	Washer - Flat 7/16	4	
119	R112-8918	112-8918	Shaft - Long - Rear Roller - 27" Units	1	
120	R137-9706	137-9706	Decal- Warning	1	
<i>Tech Note: Ser# 405700000-:</i>					
120	R93-6688	93-6688	Decal - Warning	1	
<i>Tech Note: Ser# 400000000-405070000:</i>					
121	R114-3745	106-6939, 108-3151, 114-3745, 114-5411	Locknut - Bearing - Stainless	4	
122	R112-7494	112-7494	Seal	4	
123	R112-5290	112-5290, 251--346, 251-346, 72-5430	Bearing - Stainless	2	
124	R114-3717	114-3717	Seal	2	

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Verti-Cut Unit - Model 03203

27-inch Verticutter - Model 03203



Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
125	R119-0625	119-0625	Shaft Assy - V-Cut	1	
126	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
126	R700414	302-11, 302-19, 302-4, 32-8170	Zerk - Grease 1/4-28 45 Deg	2	
127	R117-0957	117-0957	Shaft - Front Roller - 27" Units	1	
128	R445722	30-8980, 32128-2, 32128-20, 32128-20	Nut - Serrated Washer	4	
129	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2	
130	R3231-7	3231-33, 3231-7	Bolt - Carriage 3/8-16 x 2-1/4	2	
131	R59-2580	59-2580	Spacer - Wheel	2	
132	R3234-7	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
133	R3296-28	119-4154, 140-9234, 32127-34, 32128-7, 32128-8, 32136-7, 3296-28	Nut - 1/2-20 ESNA Jam	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
134	R104-8300	104-8300, 104-8300 , 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
135	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
136	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
137	R93-6981	93-6981	Spacer	8	
138	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
139	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	6	
139	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	6	
140	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
141	R131-0515	108-4977, 131-0515	Insert - LH - Verti-Cut Shaft	1	
142	R131-0516	108-4978, 131-0516	Insert - RH - Verti-Cut Shaft	1	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
143	R3231-40	3231-40	Bolt - Carriage 3/8-16 x 2 1/4	8	

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