









32in DPA Cutting Unit - Models 03191 Reel & Bedknife

	R&R	OEM	Description (	Qty	Order
INO	Part No.	Part No.	Description	Req	Quantity
R&R	Reels, Lifetime Gu	aranteed			
1	R137-8483	137-8483	Reel - 8 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7	1	
	steel, heat-treated precision cylindric performance. Advo our lifetime guara	to perfectly complement kall grinding on bearing surjanced computer balancing ntee against defects in ma	rtly crafted from premium high carbon-boron both R&R and OEM bedknives. Each reel underg faces, followed by relief grinding for optimal gensures extended reel and bearing life. Backe sterials and craftsmanship under normal use, Fing precision you can trust.:	goes ed by	
1	R137-8482	137-8482	Reel - 5 Blade Razor Series Radial (RR) w/Bearings and Seals 32x7	1	
	steel, heat-treated precision cylindric performance. Advo our lifetime guara	to perfectly complement kan be a surjustion on bearing surjustion on bearing surjustion of the computer balancing on the bearing and the computer balancing on the bearing of the computer of	rtly crafted from premium high carbon-boron both R&R and OEM bedknives. Each reel underg faces, followed by relief grinding for optimal gensures extended reel and bearing life. Backe sterials and craftsmanship under normal use, Fing precision you can trust.:	goes ed by	
R&R	Bedknives, Lifetim	ne Guaranteed			
2	R114-9391	114-9391	Bedknife - 32 in Unit - Heavy Duty	1	

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

2 **R114-9389** 114-9389 Bedknife - 32 in Unit - Standard

Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

#### R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2 **R112-8956** 112-8956 Bedknife - Razor Tool Steel - 32 x 3/8 Fairway





32in DPA Cutting Unit - Models 03191 Reel & Bedknife

Item R&R	OEM		Qty	Order
No <b>Part No.</b>	Part No.	Description	Req	Quantity

Detail Description: R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives:

	workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:							
Over	Overhaul Kits							
5	R120-7230	120-7230	Overhaul Kit - Fits DPA Units	1				
		Incl 2 ea.: R108-0015, R11 33, R3296-48 & 4 ea: R106	5-7039, R119-4155, R120-5116, R120-5118, 6-5344:					
Othe	r Parts Available							
11	R112-8978	112-8978	Frame - Center 32 in Unit	1				
15	R137-5979	137-5979	Side Plate Assy - 7 in RH Aluminum	1				
16	R137-5976	137-5976	Side Plate Assy - 7 in LH Aluminum	1				
18	R170714	302-34, 302-39, 62-3520	Fitting - Pressure Relief	2				
19	R119-4155	119-4155	Washer - Hardened	2				
20	R106-5344	106-5344	Bushing - Flanged and Keyed	4				
21	R120-5116	120-5116	Washer - Wave	2				
22	R120-5118	120-5118	Shaft - Adjuster	2				
	Detail Description:	2012 & Newer:						
23	R99-2097	99-2097	Detent - Bed Bar Adjuster	2				
24	R3296-48	119-4039, 32146-7, 3296-34, 3296-48	Locknut - 7/16-14 ESNA	2				





	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
25	R120-5120	120-5120	Spring - Compression	2	
26	R114-9396	114-9396, 119-4067	Bolt - Hex HD 5/16-18 x 3/8	2	
27	R110-1706	110-1706	Deflector	7	
29	R112-8983	112-8983	Front Grass Shield Assy - 32 in Units	1	
30	R115-7039	115-7039	Screw - Adjuster - Bedbar	2	
31	R3296-33	3296-33	Locknut - 5/8-18 ESNA Jam	4	
34	R3231-25	01-173-0610, 30-9970, 3231-25, 3231-3, 900064P	Bolt - Carriage 3/8-16 x 1-1/4	2	
35	R104-8301	104-8301, 104-9301, 109-6658, 133-7570	Locknut - 3/8-16 Nylon Flanged	12	
39	R110-4058	110-4058	Bracket - Chain	1	
40	R92-2601	92-2601	Snap Ring	2	
41	R127-7109	127-7109	Insert-Threaded - 7 in Reel (RH)	1	
42	R127-7111	127-7111	Insert-Threaded - 7 in Reel (LH)	1	
44	R112-6967	112-6967	O-Ring	1	





32in DPA Cutting Unit - Models 03191 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
45	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
47	R112-7451	100-9429, 112-7451	Bolt - Hex Tap 3/8-16 x 2-3/4	2	
48	R3231-4	01-157-0440, 01-173-0612, 3231-4	Bolt - Carriage 3/8-16 x 1-1/2	2	
50	R119-0614-01	119-0614-01	Weight	1	
53	R322-16	322-16, Apr-00	Bolt - Hex HD 5/16-18 x 1-1/8	2	
55	R108-0015	108-0015	Washer - Flat	2	
56	R56-9520	56-9520	Bushing - Nyliner	2	
57	R61-1950	61-1950	Washer - Nylon - Bed Bar	2	
59	R3256-26	01-166-0540, 01-166-0820, 17-2530, 24-13-BD, 30-8570, 3256-26, 356206, 48-9390	Washer - 1/2 in	2	
59	R87-7270-01	87-7270	Washer - Flat 1/2	2	





	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
59	R453017	01-166-0050, 01-166-0240, 01-166-0800, 24-13-AD, 24-14-AD, 32-8110, 3256-26, 3256-6, 453017, 69-8980, 87-7270	Washer - Flat 1/2	2	
61	R453011	01-166-0100, 01-166-0120, 01-166-0270, 01-166-0500, 01-166-0600, 01-166-0620, 132-4593, 2356-3, 237-12, 24-10-AD, 24-11-BD, 24-11-BD, 24-12-AD, 24-12-BD, 30-9310, 32-8190, 32	Washer - Flat 3/8 SAE Y/Zinc	4	





32in DPA Cutting Unit - Models 03191 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
61	R453009	01-166-0400, 24-10-BD, 24-9-AD, 32-9650, 3256-2, 3256-23, 3256-3, 3256-67, 3290-217, 3556-3, 4-2390, 7-0152	Washer - Flat 5/16 SAE	4	
64	R120-0404	120-0404	Bracket- High HOC - LH	1	
	Detail Description: Fits 20	111 & Newer:			
65	R120-0405	120-0405	Bracket - High HOC - RH	1	
	Detail Description: Fits 20	111 & Newer:			
66	R112-8979	112-8979	Tube - Support - 32 in Units	1	
67	R127-4284	127-4284	Washer - Special	2	
68	R115-3299	115-3299	Seal- Flocked	2	
69	R115-3296	115-3296	Bearing	2	
72	R125-1998	125-1998	Grass Shield - Rear	1	
73	R106-9623	106-9623	Bolt - Bedbar	2	
74	R106-9618	106-9618	Bushing - Rubber	2	
75	R119-4151	119-4151	Screw - Bedknife 5/16-18 x 17/32	12	
77	R32128-43	30-8990, 32128-43, 3290-357	Nut - Flanged Whiz - 3/8-16	6	_





	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
77	R3296-39	32127-25, 32128-36, 3290-357, 3296-17, 3296-22, 3296-39, 915663P, 99-7443	Locknut - 3/8-16 Nylon	6	
78	R130-8094	130-8094	Washer	2	
79	R3234-11	3234-11	Bolt - Hex Washer HD	2	
82	R3230-26	3230-26	Screw - Carriage 5/16-18 x 3	4	
83	R106-3924	106-3924	Bracket - Rear Roller	2	
84	R104-8300	104-8300, 104-8300, 119-4041	Locknut - 5/16-18 Flanged Y/Zinc	4	
85	R94-6936	94-6936, 94-9236	Washer - Hardened - 5/16 SAE	4	
86	R119-0626	119-0626	Shim - Roller - 1/4 in - Slotted	12	
87	R107-7400	107-7400	Pin - Lynch	1	
88	R93-6688	93-6688	Decal - Warning	1	
	Tech Note: Serial 401420	001- 405170000:			
88	R137-9706	137-9706	Decal- Warning	1	
	Tech Note: Serial 405170	001- 407899999:			
89	R110-4088-03	110-4088-03, 119-8010-03	Kickstand	1	





32in DPA Cutting Unit - Models 03191 Reel & Bedknife

	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
93	R323-6	01-150-0010, 01-178-0608, 20-47-AD, 20-47-AGD, 3224-2, 323-6, 49-3510, 908034P, 908332	Bolt - Hex HD 3/8-16 x 1 GR5 YZ	2	
94	R107-7773	107-7773	Bolt - Soc HD Cap 5/16-18 x 2-1/2	1	
95	R3256-74	3256-74	Washer - Flat	1	
96	R322-14	01-150-0830, 01-178-0524, 30-8900, 322-14	Bolt - Hex HD 5/16-18 x 3 GR5	1	
97	R3234-7	3234-7	Bolt - Hex Washer HD 5/16-18 x 5/8	4	
98	R107-2979	107-2979	Bolt - Shoulder	6	
100	R101526	01-150-0970, 01-178-0620, 20-53-AGD, 321-11, 3224-8, 323-11, 323-12, 323-31, 323-4, 323-4,	Bolt - Hex HD 3/8-16 x 2-1/2 GR5	2	
101	R151064	127-7118	Plug - Rubber - Fits R&R Reel Shaft Only	2	
102	R105-5700	105-5700, 115-5258	Wave Washer - Bearing	1	
103	R16-9759	16-9759	Link Assy	4	
104	R94-8945	94-8945	Bushing - Bronze - Link Bar	8	





Item <b>R&amp;R</b> No <b>Part No.</b>	OEM Part No.	Description	Qty Req	Order Quantity
105 <b>R93-8806</b>	93-8806	Washer-Hardened	16	
106 <b>R93-6981</b>	93-6981	Spacer	8	
107 <b>R3231-40</b>	3231-40	Bolt - Carriage 3/8-16 x 2 1/4	8	
108 <b>R117-8177</b>	117-8177	O-Ring	2	