



# Replaces Toro Reelmaster 5100-D Parts

Cutting Unit - Model 03505 & 03508  
Rollers



## R & R Front Rollers



## R & R Rear Rollers



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Front Rollers

1	R1504030		Roller - Smooth UHMW Polyethylene	0	
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*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

2	R75-1520	75-1520	Roller - Grooved Machined Solid Steel	0	
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*Detail Description: Machined from solid steel this heavy weight roller uses greasable "water-pump" style bearings. :*

3	R1503900		Roller - Grooved UHMW Polyethylene	0	
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*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris:*

## R&R Rear Rollers

4	R75-1850	75-1850, 85-7220	Roller - Smooth Tubular Steel	0	
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*Detail Description: Constructed with tubular steel and greasable "water-pump" style bearings.:*

5	R150695		Roller - Smooth Tubular Steel	0	
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*Detail Description: Constructed with a through shaft, this heavy duty roller uses greasable tapered bearings for extended life.:*

6	R150410		Roller - Smooth UHMW Polyethylene	0	
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*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

7	R1503952		Roller - Smooth UHMW Polyethylene	0	
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*Detail Description: Machined from solid UHMW, this low maintenance roller uses a 1" solid stainless steel shaft and requires no grease. UHMW material prevents build-up of debris.:*

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8	R150411		Roller - Grooved UHMW Polyethylene	0	
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*Detail Description: Machined from solid UHMW, this low maintenance roller rotates around a 1" solid stainless steel shaft and requires no bearings or grease. Patented groove design and smooth UHMW material prevents build-up of debris:*

## Overhaul Kits

20	R101395		Overhaul Kit - UHMW Roller	0	
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*Detail Description: Fits all R&R 2" Dia. Black UHMW Polyethylene Rollers. Includes 10 ea.: R150322 Roll Pins; 2 ea.: R3296-15 Locknuts, R150347T Teflon Seals, R150333 Thrust Washers, & R150334A Bronze Thrust Washers:*

21	R101399		Overhaul Kit - UHMW 2 Pc Roller	1	
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*Detail Description: Fits all R&R 2-1/2" - 3-1/2" Dia. Black UHMW Plastic Rollers that do not use ball bearings.. Includes 2 ea.: R1503230 Star Washers, R1503470 Seals, R150333 Thrust Washers, R3296-15 Locknuts, R1503471 Bronze Thrust Washers:*

22	R100136		Overhaul Kit - Roller	0	
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*Detail Description: Includes 2 ea.: R150674 Wear Sleeves, R253-152 Seals, R253-117 Seals, R254-78 Bearings, R254-79 Bearing Cups, R3296-15 Locknuts & R302-5 Grease Fittings:*

## Other Parts Available

30	R75-1290	75-1290	Bearing - Roller	2	
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40	R150698		Shaft - Fits HD Rear Roller	1	
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41	R61-0380	61-0380	Roller End - Cap Solid	2	
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42	R253-152	253-116, 253-152	Seal - Inner Roller	2	
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43	R254-79	01-103-0060, 01-103-0130, 1-633584, 252-106, 254-79, 32-7800, 32-9590	Cup - Bearing	2	
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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
44	R254-78	01-102-0060, 01-102-0130, 1-633585, 254-78, 32-7790, 32-9580, 93-4813	Tapered Bearing Cone	2	
45	R253-117	253-117, 253-165	Seal - Outer Triple Lip	2	
46	R150674		Sleeve - Wear 3/4 Plated	2	
47	R3296-15	116-7306, 32118-5, 32127-23, 32127-47, 3296-15	Locknut - 3/4-16 Nylon Jam	2	
48	R1851	107-1997	Fitting - Grease - Flush	2	
48	RB-6783		Adapter - Needle Nose	1	
49	R21-8430	21-8430	Bearing - Roller	2	
49	R85-9970	85-9970	Bearing	2	
50	R150347T		Seal - Nonstick Lip	2	
51	R150334A		Washer - Thrust SAE660 Bronze	2	
52	R150333		Washer - Flat Keyed Outer SS	2	
54	R1503470		Seal - Inner Wiper	2	
55	R1503230		Washer - Thrust Outer Keyed	2	
56	R1503471		Washer - Thrust SAE660 Bronze	2	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
57	R302-5	21-6010, 302-11, 302-37, 302-47, 302-5, 302-57, 302-58, 302-6, 31-0300, 32-9660, 60-0800, 62-3880, 92-4181	Fitting - Grease	2	
58	R500534	1-633585	Bearing - with Cup	2	

*Detail Description: Kit includes: 1 ea R254-78- Bearing Cone & R254-79 Bearing Cone:*

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