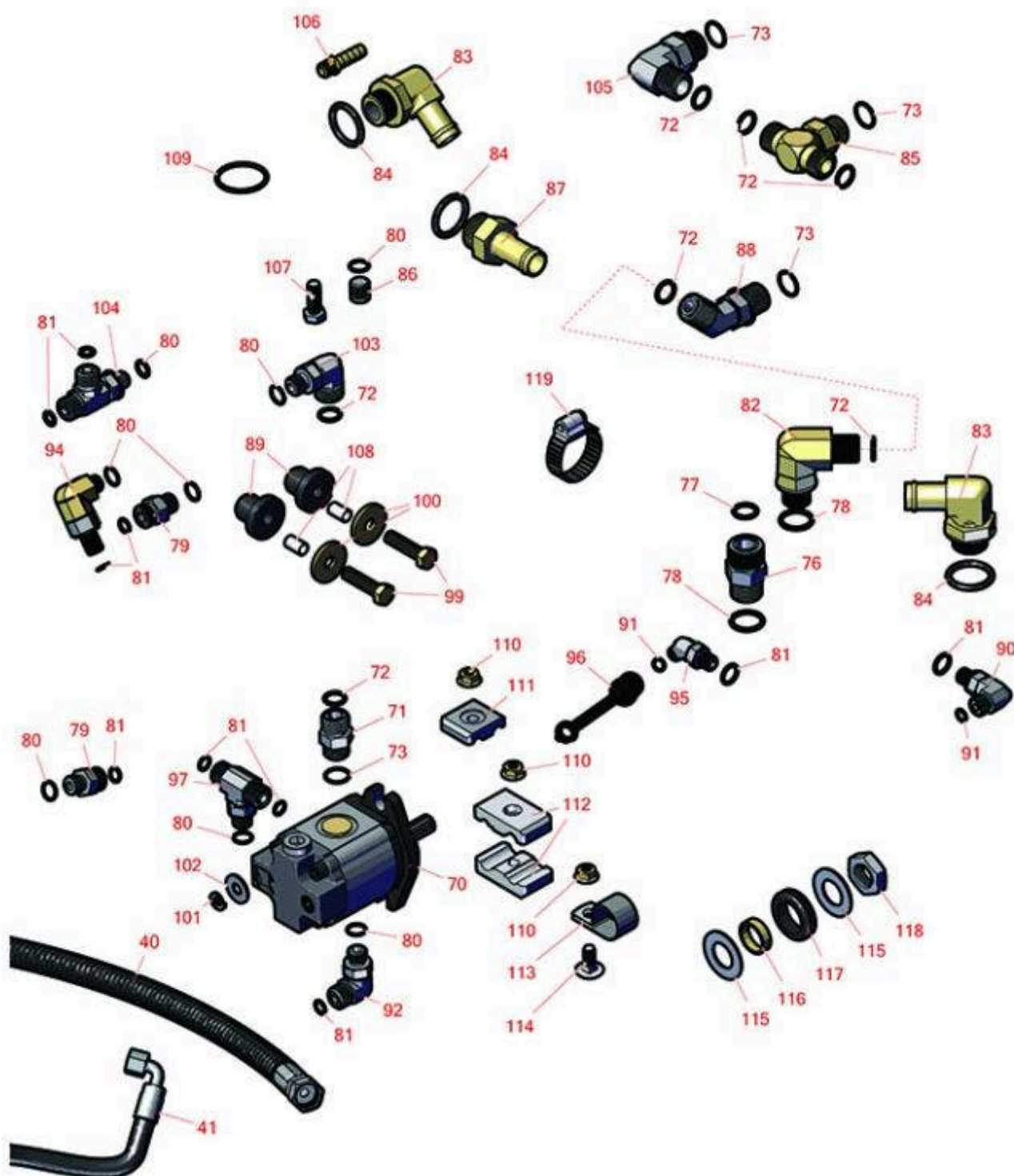




# Replaces Toro Groundsmaster 360 Parts

2WD Traction Unit - Models 31201, 31228, 31229 & 31230  
Deck Lift Valve & Hydraulics



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| Item No                      | R&R Part No.     | OEM Part No.                   | Description                        | Qty Req | Order Quantity |
|------------------------------|------------------|--------------------------------|------------------------------------|---------|----------------|
| <b>Hoses</b>                 |                  |                                |                                    |         |                |
| 40                           | <b>R100-5629</b> | 100-5629                       | Hydraulic Hose Assy                | 1       |                |
| 41                           | <b>R112-9185</b> | 112-9185                       | Hydraulic Hose Assy                | 1       |                |
| 41                           | <b>R110-0928</b> | 110-0928                       | Hydraulic Hose Assy                | 1       |                |
| <b>Other Parts Available</b> |                  |                                |                                    |         |                |
| 70                           | <b>R115-0375</b> | 115-0375                       | Gear Pump Assy                     | 1       |                |
| 71                           | <b>R340-4</b>    | 340-4                          | Hydraulic Fitting - Male Connector | 1       |                |
| 72                           | <b>R237-30</b>   | 23-6320,<br>237-30             | O-Ring - Seal                      | 6       |                |
| 73                           | <b>R237-79</b>   | 237-79                         | O-Ring                             | 3       |                |
| 76                           | <b>R340-7</b>    | 340-7                          | Adapter                            | 1       |                |
| 77                           | <b>R237-65</b>   | 237-65,<br>237.65              | O-Ring                             | 1       |                |
| 78                           | <b>R237-80</b>   | 237-80,<br>327-80              | O-Ring                             | 2       |                |
| 79                           | <b>R340-2</b>    | 340-2,<br>60-1920              | Hydraulic Fitting - Striaight      | 5       |                |
| 80                           | <b>R237-42</b>   | 237-42,<br>31-4160             | O-Ring                             | 7       |                |
| 81                           | <b>R237-22</b>   | 107-8844,<br>237-22,<br>237-78 | O-Ring                             | 9       |                |
| 82                           | <b>R340-105</b>  | 340-105                        | Hydraulic Fitting                  | 1       |                |
| 83                           | <b>R353-987</b>  | 353-987                        | Hydraulic Fitting - 90 Deg         | 2       |                |

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| Item No | R&R Part No.    | OEM Part No.                                                                             | Description                      | Qty Req | Order Quantity |
|---------|-----------------|------------------------------------------------------------------------------------------|----------------------------------|---------|----------------|
| 84      | <b>R237-81</b>  | 237-81,<br>237.81,<br>327-81                                                             | O-Ring                           | 3       |                |
| 85      | <b>R340-157</b> | 340-157                                                                                  | Hydraulic Fitting - Tee          | 1       |                |
| 86      | <b>R353-989</b> | 353-989                                                                                  | Plug - Hex - Hollow              | 1       |                |
| 87      | <b>R354-73</b>  | 354-73                                                                                   | Fitting-Straight                 | 1       |                |
| 88      | <b>R340-101</b> | 340-101                                                                                  | Hydraulic Fitting                | 1       |                |
| 89      | <b>R63-9750</b> | 63-9750,<br>64-9750                                                                      | Mount - Rubber                   | 2       |                |
| 90      | <b>R340-132</b> | 340-132                                                                                  | Hydraulic Fitting - 90 Deg       | 2       |                |
| 91      | <b>R237-21</b>  | 237-21,<br>327-21                                                                        | O-Ring                           | 4       |                |
| 92      | <b>R340-77</b>  | 340-100,<br>340-77,<br>95-7889                                                           | Hydraulic Fitting                | 1       |                |
| 94      | <b>R340-82</b>  | 340-82                                                                                   | Fitting - 90 Deg                 | 1       |                |
| 95      | <b>R340-103</b> | 340-103,<br>340-137                                                                      | Hydraulic Fitting - 45 Deg       | 1       |                |
| 96      | <b>R354-79</b>  | 354-79                                                                                   | Cap-Dust                         | 1       |                |
| 97      | <b>R340-94</b>  | 340-94                                                                                   | Adapter                          | 1       |                |
| 99      | <b>R323-8</b>   | 01-150-0060,<br>01-178-0612,<br>20-49-AD,<br>20-49-AGD,<br>323-8,<br>3273-41,<br>908036P | Bolt - Hex HD 3/8-16 x 1-1/2 GR8 | 2       |                |

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| Item No | R&R Part No.     | OEM Part No.                                                                                                                                 | Description                | Qty Req | Order Quantity |
|---------|------------------|----------------------------------------------------------------------------------------------------------------------------------------------|----------------------------|---------|----------------|
| 100     | <b>R63-8410</b>  | 53-6380,<br>63-4810,<br>63-8410                                                                                                              | Washer - Isolator Bushing  | 2       |                |
| 101     | <b>R3253-4</b>   | 01-166-0110,<br>01-166-0510,<br>23-10-GD,<br>24-7170,<br>30-8520,<br>3253-4,<br>48-9350,<br>48-9360,<br>48-9570,<br>68-9420,<br>99-7577      | Washer - Lock 5/16 Zinc    | 2       |                |
| 102     | <b>R453009</b>   | 01-166-0400,<br>24-10-BD,<br>24-9-AD,<br>32-9650,<br>3256-2,<br>3256-23,<br>3256-3,<br>3256-67,<br>3290-217,<br>3556-3,<br>4-2390,<br>7-0152 | Washer - Flat 5/16 SAE     | 2       |                |
| 103     | <b>R340-99</b>   | 340-99                                                                                                                                       | Hydraulic Fitting - 90 Deg | 1       |                |
| 104     | <b>R340-86</b>   | 340-86                                                                                                                                       | Fitting-Tee                | 1       |                |
| 105     | <b>R340-98</b>   | 340-98                                                                                                                                       | Hydraulic Fitting          | 1       |                |
| 106     | <b>R304-73</b>   | 304-73,<br>307-73,<br>353-973                                                                                                                | Connector-Hose             | 1       |                |
| 107     | <b>R32144-15</b> | 32144-15                                                                                                                                     | Bolt - Hex Washer HD       | 4       |                |
| 108     | <b>R80-0650</b>  | 80-0650                                                                                                                                      | Spacer-Tubular             | 2       |                |
| 109     | <b>R237-101</b>  | 237-101                                                                                                                                      | O-Ring                     | 1       |                |

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|---------|------------------|----------------------------------------------------------------------|----------------------------------|---------|----------------|
| 110     | <b>R104-8300</b> | 104-8300,<br>104-8300 ,<br>119-4041                                  | Locknut - 5/16-18 Flanged Y/Zinc | 5       |                |
| 111     | <b>R56-7973</b>  | 56-7973                                                              | Clamp - Tube                     | 6       |                |
| 112     | <b>R56-7972</b>  | 56-7972                                                              | Clamp - Tube                     | 2       |                |
| 113     | <b>R2412-4</b>   | 2412-4,<br>Oct-70,<br>Oct-80                                         | Clamp - 3/4 in                   | 1       |                |
| 114     | <b>R3230-23</b>  | 3230-23,<br>Mar-61                                                   | Bolt - 5/16-18x3/4 - Carriage    | 1       |                |
| 115     | <b>R69-8930</b>  | 69-8930                                                              | Washer                           | 2       |                |
| 116     | <b>R69-8960</b>  | 69-8960                                                              | Spacer                           | 1       |                |
| 117     | <b>R240-5</b>    | 240-5                                                                | Grommet - Rubber                 | 1       |                |
| 118     | <b>R340-127</b>  | 340-127                                                              | Nut - Bulkhead                   | 1       |                |
| 119     | <b>R2412-129</b> | 2412-129,<br>94-3188,<br>94-3189,<br>94-3193,<br>94-3203,<br>94-3204 | Clamp - Worm 9/16-1 1/4          | 4       |                |

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