## Replaces John Deere 8900A Reel Mower Parts





Cutting Unit Rollers



|   | ducts (   | <b>Parts</b><br>Cutting Unit<br>Rollers   |            | ( <u>1))) 49</u> 731 |
|---|---|---|------------|----------------------|
|   | R&R<br>Part No.   | OEM<br>Part No. Description   | Qty<br>Req | Orde<br>Quantit      |
|   | Rollers   |   |            | quuntit              |
| 1 | R1203830  | Roller - Fusion Grooved UHMW<br>Polyethylene - 26 in  | 1          |                      |
|   | Tech Note: Fus<br>duty internal k<br>debris. This ro  | /-  |            |                      |
| 2 | R500509   | AMT2968, Roller - Grooved Repairable Steel -<br>BM25318 26  | 1          |                      |
|   | Tech Note: Cor<br>repaired by ur  |   |            |                      |
| 3 | R1203835  | Roller - Fusion Smooth UHMW<br>Polyethylene - 26 in   | 1          |                      |
|   | Tech Note: Fus<br>duty internal k   | /-  |            |                      |
|   |   | ller turns on precision stainless ball bear <click for="" more="" part#="">:</click>  |            |                      |
| 4 |   |   | 1          |                      |
| 4 | debris. This ro<br>RAET11265  | AMT2969<br>Roller - Smooth Heavy Duty<br>Tubular Steel - 26<br>Roller - Smooth Heavy Duty<br>Roller - Smooth Heavy Duty<br>Roller - Smooth Heavy Duty   | 1          |                      |
| 4 | debris. This ro<br><b>RAET11265</b><br>Tech Note: Cor   | AMT2969<br>Roller - Smooth Heavy Duty<br>Tubular Steel - 26<br>Roller - Smooth Heavy Duty<br>Roller - Smooth Heavy Duty<br>Roller - Smooth Heavy Duty   | 1.         |                      |
|   | debris. This ro<br><b>RAET11265</b><br>Tech Note: Cor<br>extended life.:<br><b>R1203840</b><br>Tech Note: Fus<br>duty internal b  | AMT2969<br>nstructed with a through shaft, this heavy-duty roller uses tapered bearings for<br>Roller - Smooth Heavy Duty<br>Tubular Steel - 26<br>Roller - Fusion Grooved UHMW   | 1          |                      |
|   | debris. This ro<br><b>RAET11265</b><br>Tech Note: Cor<br>extended life.:<br><b>R1203840</b><br>Tech Note: Fus<br>duty internal b  | AMT2969<br>Roller - Smooth Heavy Duty<br>Tubular Steel - 26<br>Roller - Smooth Heavy Duty<br>Tubular Steel - 26<br>Roller - Fusion Grooved bearings for<br>Roller - Fusion Grooved UHMW<br>Polyethylene - 30 in<br>Sion Rollers combine the best features of our UHMW plastic rollers with a heavy<br>bearing system. Machined from solid UHMW plastic that prevents build-up of  | 1          |                      |
| 5 | debris. This ro<br><b>RAET11265</b><br>Tech Note: Cor<br>extended life.:<br><b>R1203840</b><br>Tech Note: Fus<br>duty internal k<br>debris. This ro<br><b>R500514</b><br>Tech Note: Cor | AMT2969 Roller - Smooth Heavy Duty<br>Tubular Steel - 26   nstructed with a through shaft, this heavy-duty roller uses tapered bearings for   Roller - Fusion Grooved UHMW<br>Polyethylene - 30 in   sion Rollers combine the best features of our UHMW plastic rollers with a heavy<br>bearing system. Machined from solid UHMW plastic that prevents build-up of<br>uller has a patented deep groove design and <click for="" more="" part#="">:   AMT2977, Roller - Grooved Repairable Steel -</click> | 1          |                      |

| R    | & R<br>ducts   | <b>Replaces John De<br/>Parts</b><br><i>Cutting Unit</i><br><i>Rollers</i> | ere 8900A Reel Mowe                                 | r          |                   |  |  |
|------|--|--|---|------------|-------------------|--|--|
|      | R&R<br>Part No.  | OEM<br>Part No.  | Description   | Qty<br>Req | Order<br>Quantity |  |  |
|      |  | onstructed with a through shaft,   | this heavy duty roller uses tapered bearing         |            |                   |  |  |
| 8    | R1203845   |  | Roller - Fusion Smooth UHMW<br>Polyethylene - 30 in | 1          |                   |  |  |
|      | Tech Note: Fusion Rollers combine the best features of our UHMW plastic rollers with a heavy-<br>duty internal bearing system. Machined from solid UHMW plastic that prevents build-up of<br>debris. This roller turns on precision stainless ball bear <click for="" more="" part#="">:</click> |  |   |            |                   |  |  |
| Over | haul Kits  |  |   |            |                   |  |  |
| 20   | RAET10632  | AET10632   | Overhaul Kit - Roller                               | 1          |                   |  |  |
|      | Tech Note: Includes 4 ea: RET15755 Seal; 2 ea: R237-54 O-Ring, R253-122 Seal, R254-78 Bearing,<br>R254-79 Cup, R3296-15 Locknut, R471219 Grease Zerk, RET15726 Sleeve, RET15756 Seal:  |  |   |            |                   |  |  |
| 21   | R114-5430  |  | Overhaul Kit - Roller                               | 1          |                   |  |  |
|      | Tech Note: Includes 4 ea.: R112-7494 Seals; 2 ea.: R302-5 Grease Zerks, R114-3717 Seals,<br>R112-5290 Bearings & R114-3745 Locknuts:   |  |   |            |                   |  |  |
| Othe | r Parts Availd   | ble  |   |            |                   |  |  |
| 30   | R150673  |  | Washer - 3 Repairable Roller                        | 17         |                   |  |  |
| 31   | R150676  |  | Spacer - 2-3/4 Dia x 1-1/4 L                        | 16         |                   |  |  |
| 32   | R150691  |  | Screw - Set Nyloc 3/8-16 x 3/8                      | 4          |                   |  |  |
| 33   | R170714  | E14814   | Fitting - Pressure Relief                           | 2          |                   |  |  |
| 34   | R500511  |  | Roller End - Threaded 3                             | 2          |                   |  |  |
| 35   | R253-122   | 253-122  | Seal  | 2          |                   |  |  |
| 36   | R254-79  | JD8226   | Cup - Bearing                                       | 2          |                   |  |  |
|      | Tech Note: Use R254-79M installation mandrel to properly install race.:  |  |   |            |                   |  |  |
| 37   | R254-78  | JD8188   | Tapered Bearing Cone                                | 2          |                   |  |  |
| 38   | RET15755   | ET15755  | Seal - Oil  | 4          |                   |  |  |

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|    | - Roners        |                              |                                   |            |                   |
|----|-----------------|------------------------------|-----------------------------------|------------|-------------------|
|    | R&R<br>Part No. | OEM<br>Part No.              | Description                       | Qty<br>Req | Order<br>Quantity |
| 39 | R237-54         | U46731,<br>U6731             | O-Ring - Small                    | 2          |                   |
| 40 | RET15726        | ET15726,<br>RET15726         | Sleeve - Wear Hardened            | 2          |                   |
| 41 | R3296-15        | N101345                      | Locknut - 3/4-16 Nylon Jam        | 2          |                   |
| 42 | R471219         | 471219,<br>JD7759,<br>JD7798 | Zerk - Grease                     | 2          |                   |
| 43 | RMT74           | MT74                         | Bushing - Roller Bkt              | 1          |                   |
| 44 | RMT1986         | MT1986                       | Shaft - 30 Roller                 | 1          |                   |
| 45 | RET17514        | ET17514                      | Shaft - 26 Roller                 | 1          |                   |
| 46 | RET17758        | ET17758                      | Pin - 26 Scrapers                 | 1          |                   |
| 47 | RMT1982         | MT1982                       | Pin - 30 Scrapers                 | 1          |                   |
| 48 | RMT5159         | MT5159                       | Scraper - Fits J.D. LH End        | 1          |                   |
| 49 | RMT2341         | MT2341                       | Section - Grooved Scraper 4 Tooth | 2          |                   |
| 50 | RMT2340         | MT2340                       | Scraper - Fits J.D. Center        | 1          |                   |
| 51 | RMT2342         | MT2342                       | Section - Grooved Scraper 3 Tooth | 1          |                   |
| 52 | RMT5158         | MT5158                       | Scraper - Fits J.D. RH End        | 1          |                   |
| 53 | R34M7010        | 34M7010                      | Pin - Spring                      | 1          |                   |
| 54 | RET15756        | ET15756,<br>MT1739,<br>MT739 | Seal                              | 2          |                   |
| 55 | R500534         |                              | Bearing - with Cup                | 2          |                   |
| 56 | R1203831        |                              | Shaft - Fusion Roller             | 1          |                   |
| 57 | R114-3717       |                              | Seal                              | 2          |                   |
|    |                 |                              |                                   |            |                   |

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|    | R&R<br>Part No. | OEM<br>Part No.              | Description                   | Qty<br>Req | Order<br>Quantity |
|----|-----------------|------------------------------|-------------------------------|------------|-------------------|
| 58 | R112-5290       |                              | Bearing - Stainless           | 2          |                   |
| 59 | R112-7494       |                              | Seal                          | 4          |                   |
| 60 | R114-3745       |                              | Locknut - Bearing - Stainless | 2          |                   |
| 61 | R302-5          | JD7797,<br>JD7842,<br>JD7844 | Fitting - Grease              | 2          |                   |
| 62 | R1203841        |                              | Shaft - Fusion Roller         | 1          |                   |
| 63 | RET17629        | ET17629                      | Spring - Torsion LH           | 1          |                   |
| 64 | RET17630        | ET17630                      | Spring - Torsion RH           | 1          |                   |
| 65 | R150676A        |                              | Spacer - 1/8                  | 4          |                   |
|    |                 |                              |                               |            |                   |