



# Replaces John Deere 2700 Riding Greens Mower Parts

Cutting Unit  
Reel & Bedknife



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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
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## R&R Reels, Lifetime Guaranteed

1	RTCA19350	TCA19350	Reel - 7 Blade	1	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	R130239		Reel - 9 Blade with Internal Splines	1	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	RTCA19351	TCA19351	Reel - 11 Blade	1	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

1	R130250	TCA23621	Reel - 14 Blade	1	
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*Detail Description: R&R Reel blades are expertly crafted from premium high carbon-boron alloy steel, heat-treated to perfectly complement both R&R and OEM bedknives. Each reel undergoes precision cylindrical grinding on bearing surfaces, followed by relief grinding for optimal performance. Advanced computer balancing ensures extended reel and bearing life. Backed by our lifetime guarantee against defects in materials and craftsmanship under normal use, R&R Reels deliver unmatched durability and cutting precision you can trust.:*

## R&R Bedknives, Lifetime Guaranteed

2	RET17767	ET17767, UC23562	Bedknife - High Cut 5/16	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

2	<b>RET17532</b>	ET11066, ET17532	Bedknife - Fairway .189 Min	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

2	<b>RET17533</b>	ET14402, ET17533, ET17767, MT4869, MT7351, UC18873	Bedknife - 22in Standard- .126 Min. HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

2	<b>RET17534</b>	ET17534	Bedknife - 22in Tounament-.098 Min HOC	1	
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*Detail Description: R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:*

2	<b>RMT7351</b>	ET17489, MT7351, UC19154, UC28163	Bedknife - 22in Lo-Cut .079 Min. HOC	1	
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*Detail Description:* R&R Bedknives are manufactured from high carbon-boron alloy steel and then hardened to RC46-49 to match the temper of our reel blades and original equipment reels. Bedknives are surface ground on the top and front edge and straightened three times before being packaged with oil for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part.:

## R&R Razor Tool Steel Bedknives, Lifetime Guaranteed

2	<b>R130130</b>		Bedknife - Razor Tool Steel - 22 High Cut	1
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*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	<b>R130115</b>		Bedknife - Razor Tool Steel - 22 Micro Cut	1
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*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	<b>R130116</b>	MT4846, UC18877	Bedknife - Razor Tool Steel - 22 Tournament Cut	1
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*Detail Description:* R&R Razor bedknives are manufactured from premium alloy tool steel steel and then hardened to RC48-51 to match the temper of our Razor reel blades and original equipment premium series reels. Bedknives are surface ground on the top and front edge and specially packaged for rust prevention. All R&R Bedknives now have an increased front edge grind for added life. All R&R Bedknives are guaranteed against defects in material and workmanship under normal use for the life of the part. You can expect up to double the life over standard bedknives.:

2	<b>RTC36165</b>	TCU36165	Bed Knife - Razor Tool Steel 22 - Low Cut	1
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## Service Tools

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3	<b>R101278T</b>		Bedknife Screw Driver Tool	0	
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*Tech Note: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

*Detail Description: Easily install and remove bed knife screws with the help of a ratchet. Tool manufactured with hardened alloy steel.:*

## Other Parts Available

10	<b>RTC26729</b>	TCU26729	Tube	1	
11	<b>RUC13425</b>	UC13425	Rod - Hardened	1	
12	<b>R254-79</b>	JD8226	Cup - Bearing	2	
<i>Detail Description: Use R254-79M installation mandrel to properly install race.:</i>					
13	<b>R254-78</b>	JD8188	Tapered Bearing Cone	2	
14	<b>RET14566</b>	ET14566	Seal - Reel	2	
15	<b>RTC23880</b>	TCU23880, TCU28964	Compression Spring - Reel Bearing	1	
16	<b>R40M7226</b>	40M1862, 40M7226	Ring - Retaining	2	
18	<b>RMT74</b>	MT74	Bushing - Roller Bkt	2	
19	<b>RTC28635</b>	TCU24555, TCU28635	Eccentric	2	
20	<b>RTC25223</b>	TCU25223, TCU30798	Spherical Rod End	2	
21	<b>RTC24954</b>	TCU24954	Compression Spring	2	
22	<b>RTC25394</b>	TCU25394, TCU27453	Base	2	
23	<b>RTC25398</b>	TCU25398	Compression Spring	1	
24	<b>RTC24334</b>	TCU24334	Retainer	2	

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28	RMT3016	MT3016	Bolt - Bed Bar	2	
29	RN168012	N168012	Washer - Spring	4	
30	RH137328	H137328	Locknut	5	
31	R14M7152	14M7152	Nut - 10mm x 1.5 Jam	2	
32	RET16679	ET16679	Washer - Spring	8	
33	R14M7517	14M7517	Locknut - 10mm x 1.5 ESNA	2	
34	R03M7191	03M7191	Bolt - Carriage M10 x 25	4	
35	R03M7194	03M7194	Bolt	2	
37	R170714	E14814	Fitting - Pressure Relief	2	
38	R302-5	JD7797, JD7842, JD7844	Fitting - Grease	2	
39	R14M7151	14M7151	Nut - Jam Roller Adj	2	
40	R101278	21M7194	Screw - Bedknife	13	
41	RMT6517	MT6517	Label - Warning	1	
42	RAUC13891	AUC13891, TCA18291	Frame	1	
43	R19M7168	19M7168	Bolt - M10-1.5 x 30 mm Hex Head Class 8.8	2	
44	RR30587	30587, R30587	Pin - Dowell 1/4 Dia. x .75	4	
45	RUC27760	UC27760	Wear Plate	1	
46	RUC27761	UC27761	Wear Plate	1	
47	RUC11904	UC11904	Bracket	2	

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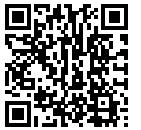
Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
48	<b>R03M7186</b>	03M7186	Bolt - Carriage 8-1.25 x 30mm	2	
49	<b>R14M7396</b>	14M7396	Locknut - Flanged Nyloc	2	
50	<b>RUC18211</b>	TCU24461, UC18211	Bracket - LH	1	
51	<b>RUC16109</b>	TCU24461, UC16109	Bracket - RH	1	
52	<b>R33114-016</b>	19M7162	Bolt - Hx HD 8mm x 1.25 x 15	2	
53	<b>R14M7465</b>	14M7465	Lock Nut - M10-1.50 Fl	2	
54	<b>RR316945</b>	R316945	Bushing	2	
55	<b>RTC40491</b>	TCU24683, TCU40491	Worm Gear	2	
56	<b>RTC26458</b>	TCU26458	Worm Gear	2	
57	<b>RUC16137</b>	TCU24955, UC16137	Adjuster	2	
58	<b>RUC16108</b>	TCU24460, UC16108	Bracket	2	
59	<b>R19M7866</b>	19M7866	Bolt - Flanged Hex M8-1.25 x 20	2	
60	<b>RAUC13512</b>	AUC13512, TCA18706	Adjuster	2	
61	<b>RM148268</b>	M148268	Lock Nut	2	
62	<b>RUC16102</b>	TCU24949, UC16102	Cap	2	
63	<b>RMT2624</b>	MT2624	Knife - Greens Conditioner	38	
64	<b>RET14707</b>	ET14707	Verti-Cut Blade - .025 x 2.375	64	
64	<b>RET14707C</b>		Verti-Cut Blade - .025 x 2.375 Carbide Tipped	64	

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Item No	R&R Part No.	OEM Part No.	Description	Qty Req	Order Quantity
65	RTCU35637	TCU24427, TCU35637	Panel - LH	1	
66	RTCU35638	TCU24426, TCU35638	Panel - RH	1	
67	RUC22218	UC22218	Half Clamp	2	

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